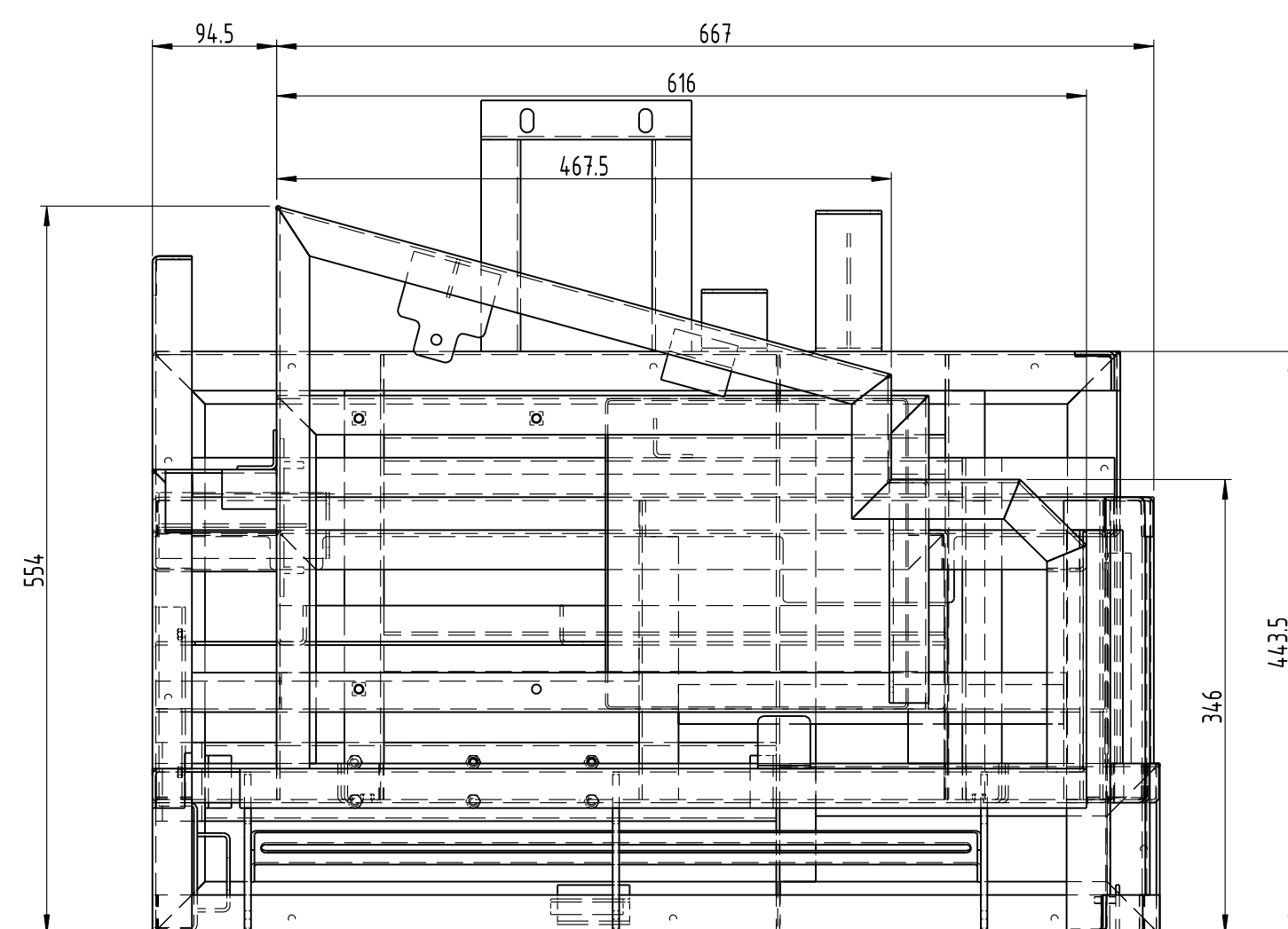
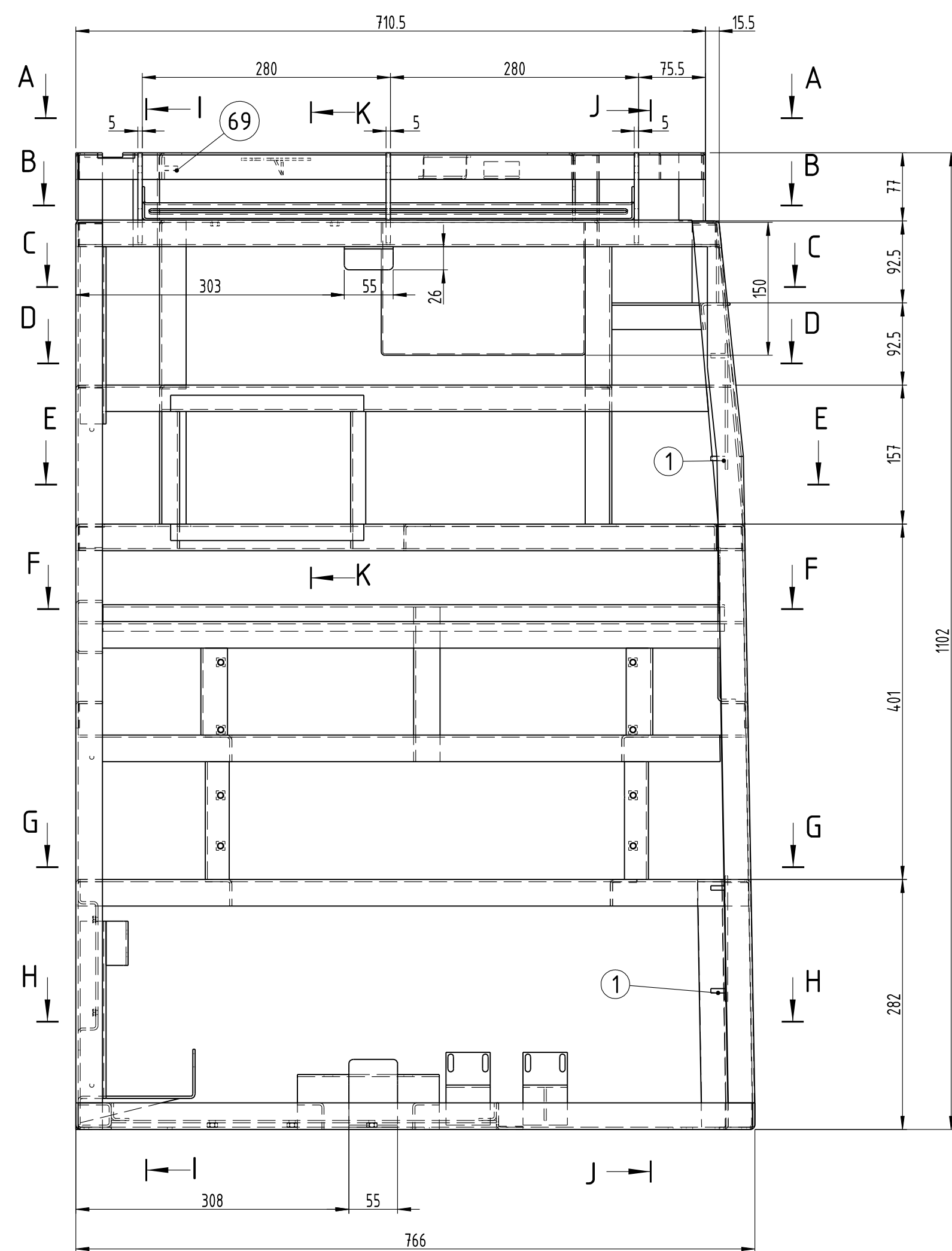
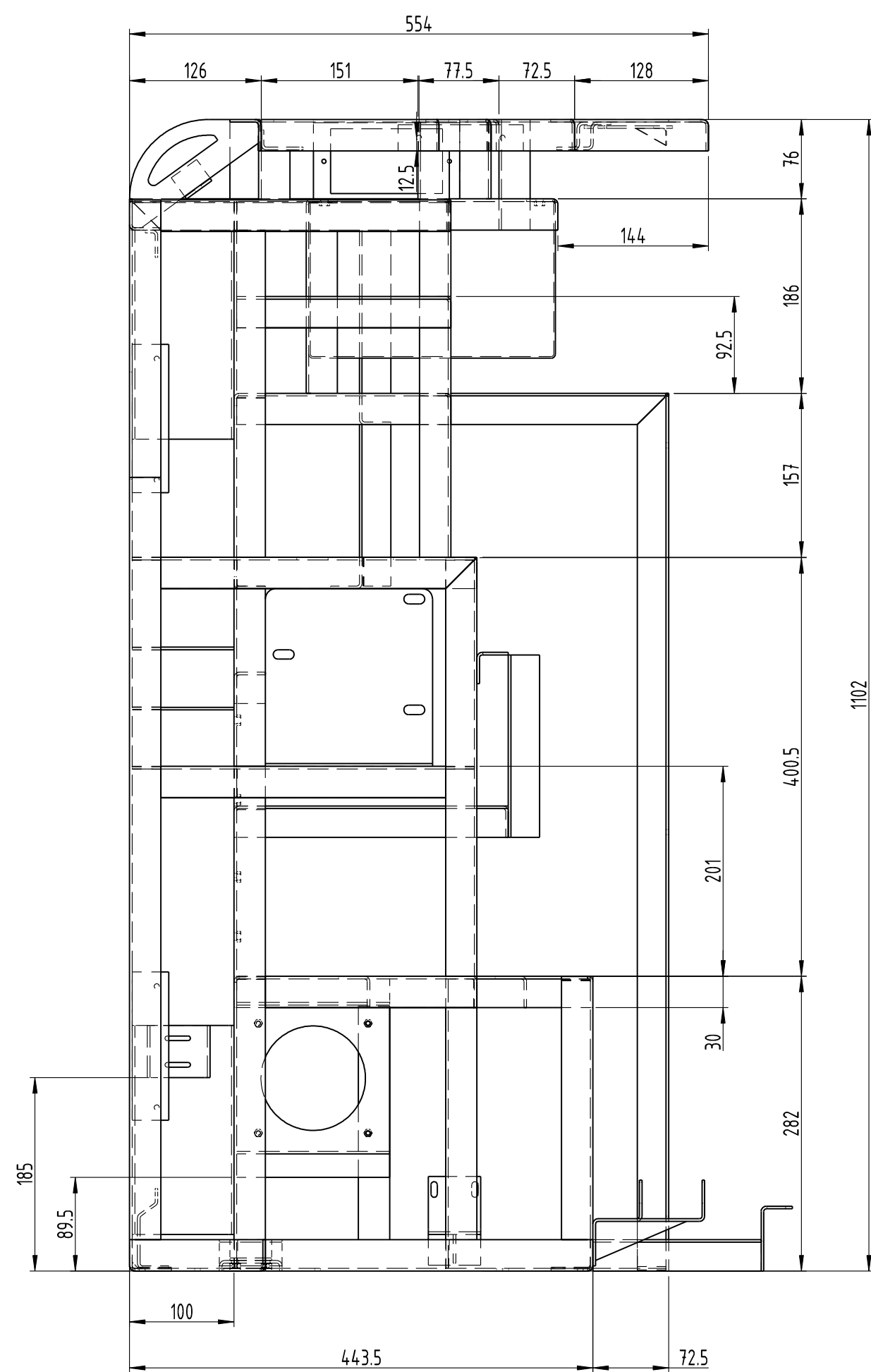

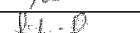


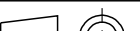




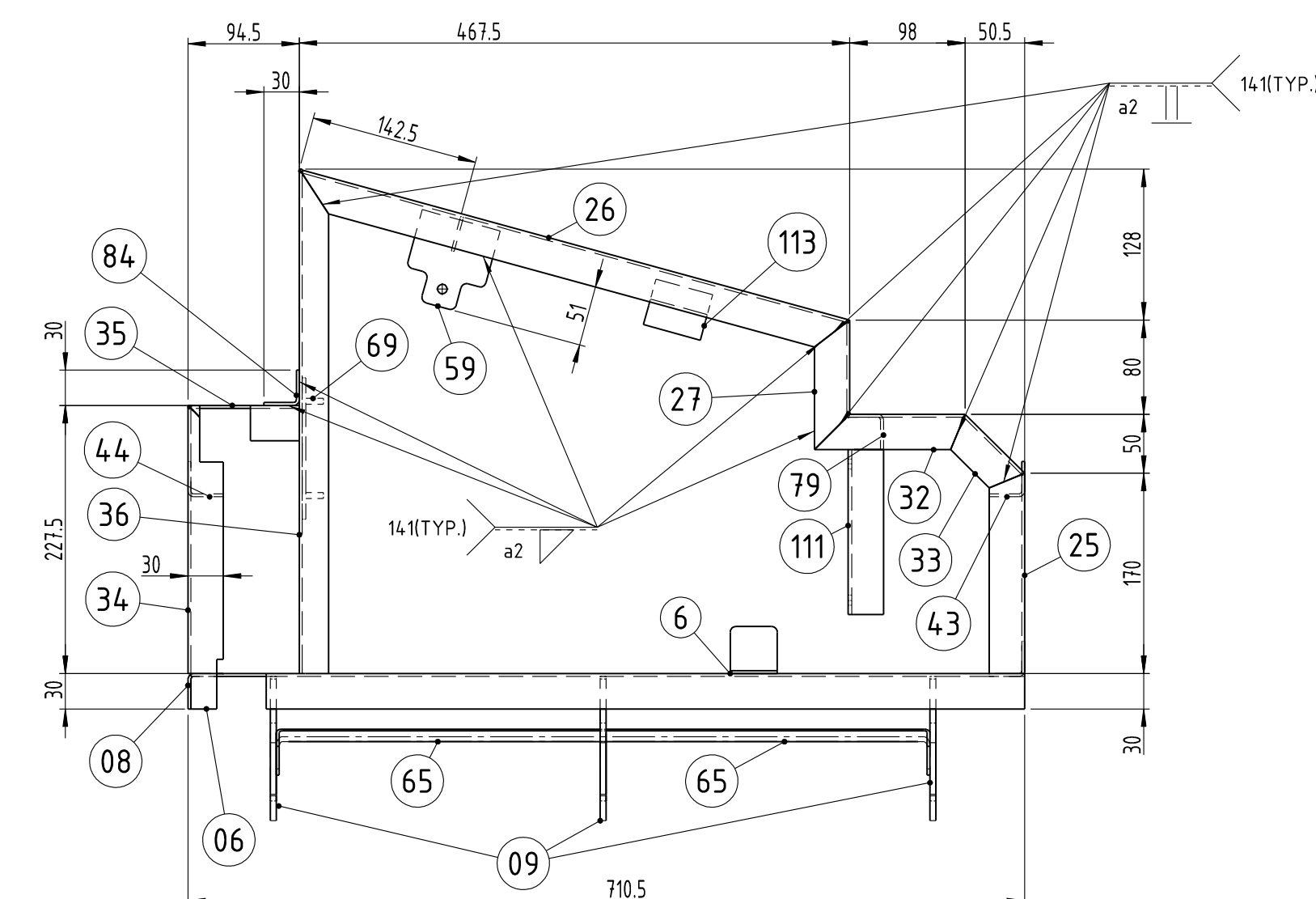
3		2							1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS		RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA	
		TOLERANCE	+0.1	+0.2	+0.3	+0.5	+0.8	+12	+12	+13	~	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL AND WELDED STRUCTURES, REFER STD. RD-227												
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)								QUALITY OF WELD JOINTS REF. RD 230 MEDIUM				
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 1012.C								STATUS:		PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96												



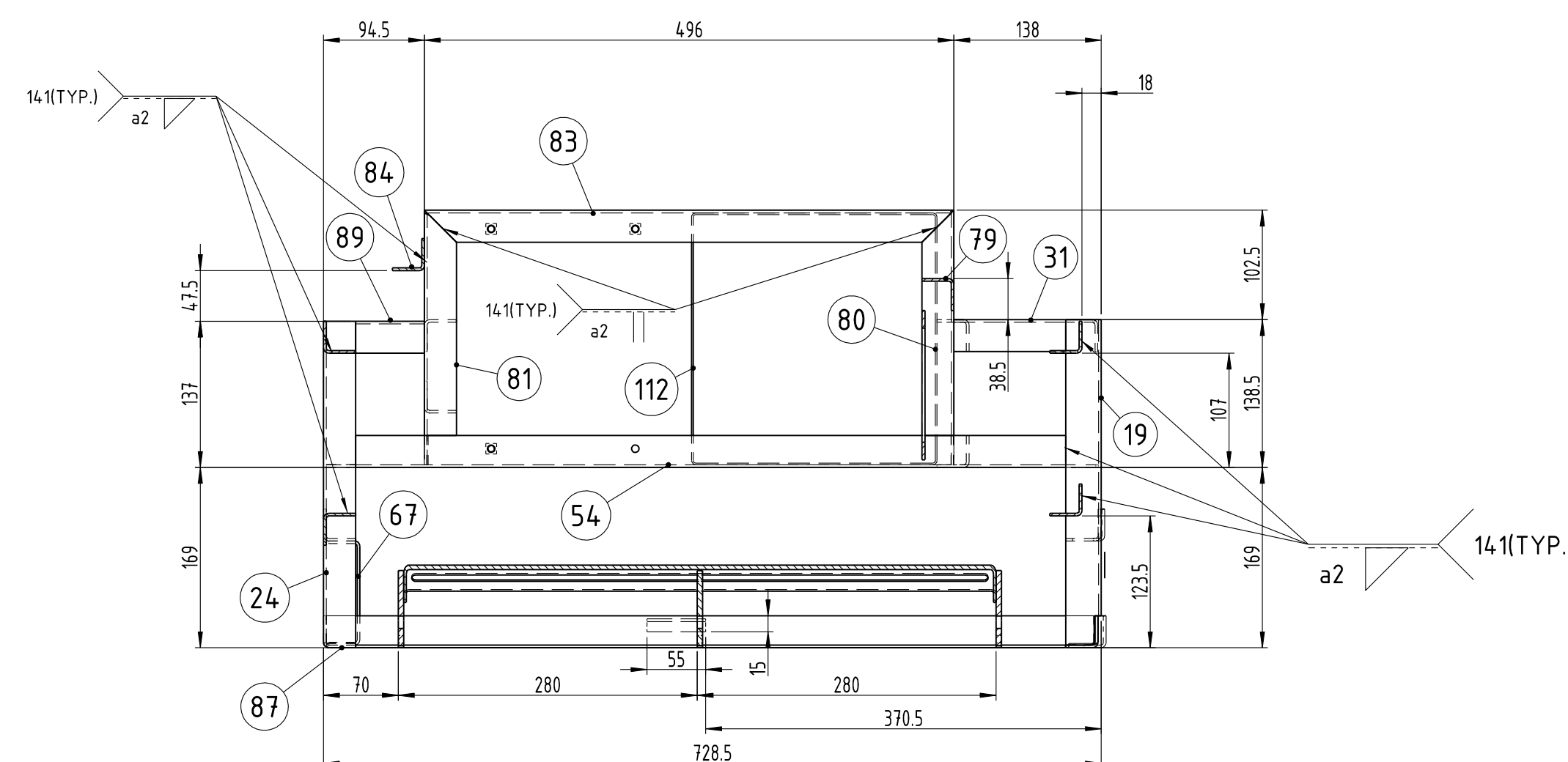
UNCONTROLLED

SLNo.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./IS		WT. (Kg)
								MATERIAL		
△					PRODUCT	MUMBAI METRO CARS - L2 & L7				
					REF DRG					
△					MATERIAL	SUS304/AISI304-2B FINISH				
					HEAT TREAT		APPD		18.07.2019	
△					SURFACE TREAT		REV'D		18.07.2019	
					TITLE		CHKD		18.07.2019	
△						AUX, DESK FRAME				
							DRWN		18.07.2019	
△							SCALE	1:5		
										
								SHEET 1 OF 6	WT. -	
ALT NO.	ECN NO./CHANGES	DATE	BY	CHKD	APPD	 <b>BEML LIMITED</b> <small>WHEEL ROLLERS, AND MORE</small>				ALT
						 <b>525-18126</b>				△

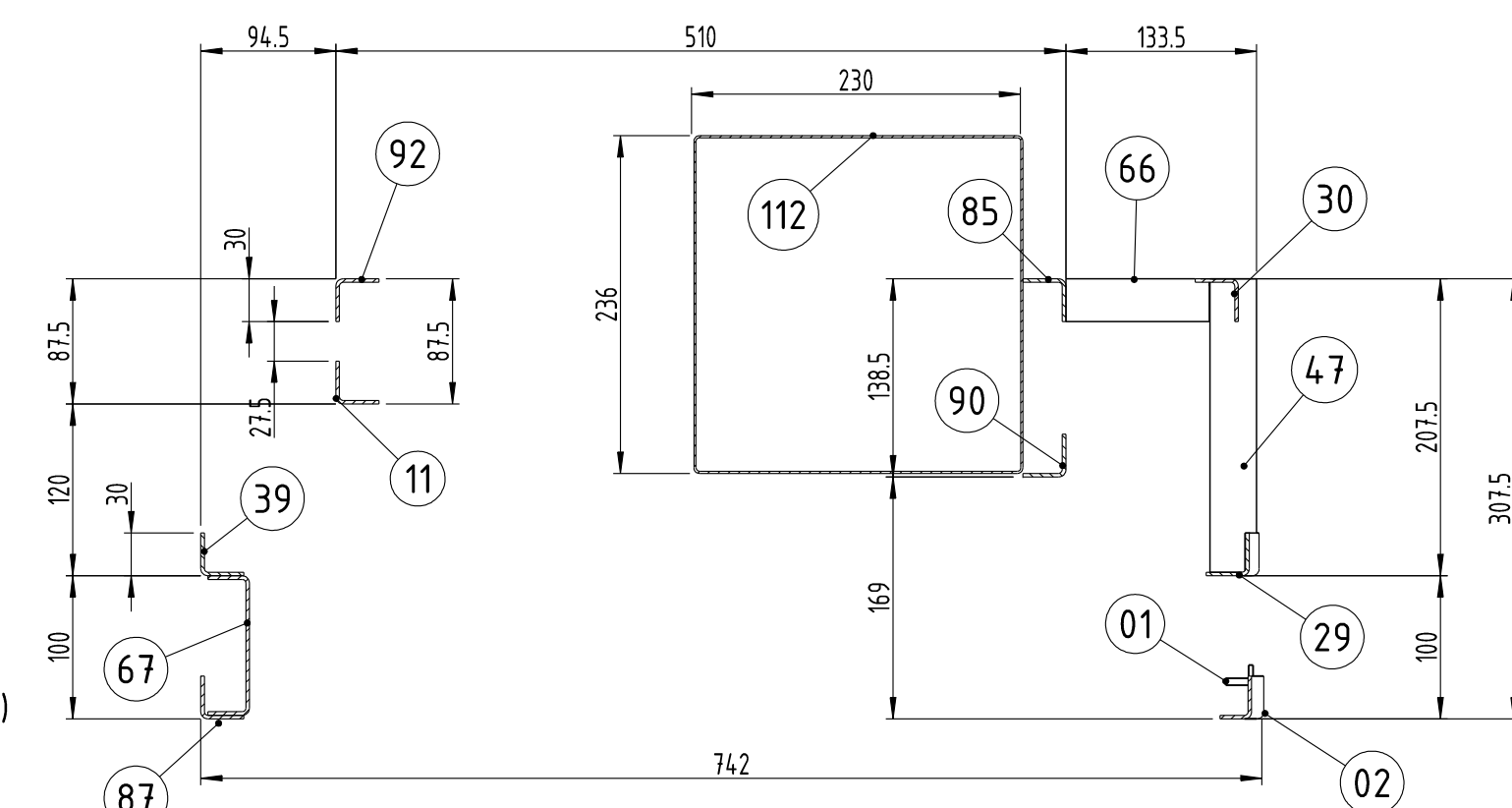
3			2						1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS			RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
TOLERANCE			±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~	
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER SD RD-22)												
UNSPECIFIED TOLERANCES FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2002 (PT-1) (MEDIUM)									QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD. DS. 1012.C									STATUS:		PROTO/PRODUCTION	
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-91												



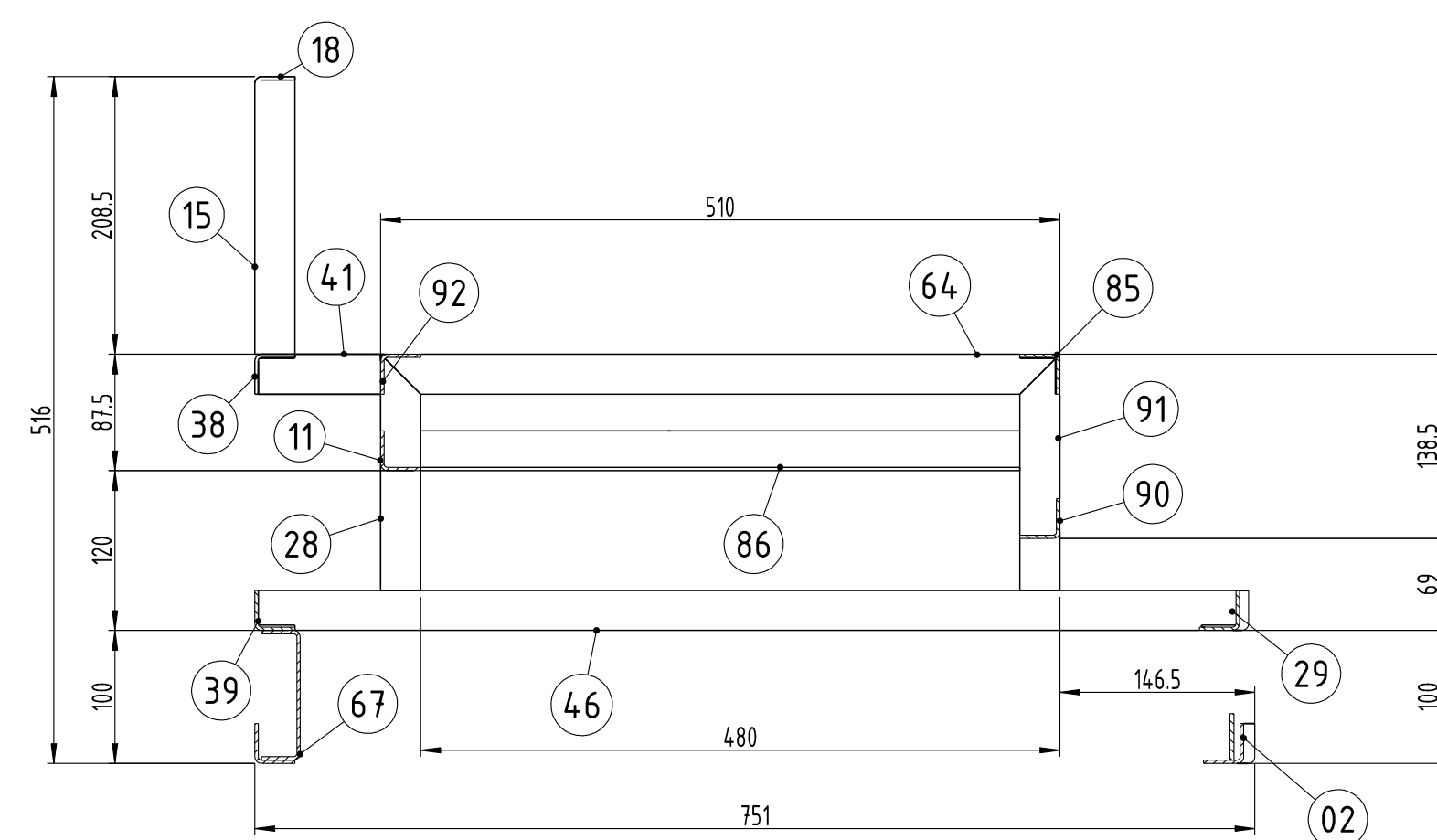
SECTION A-A



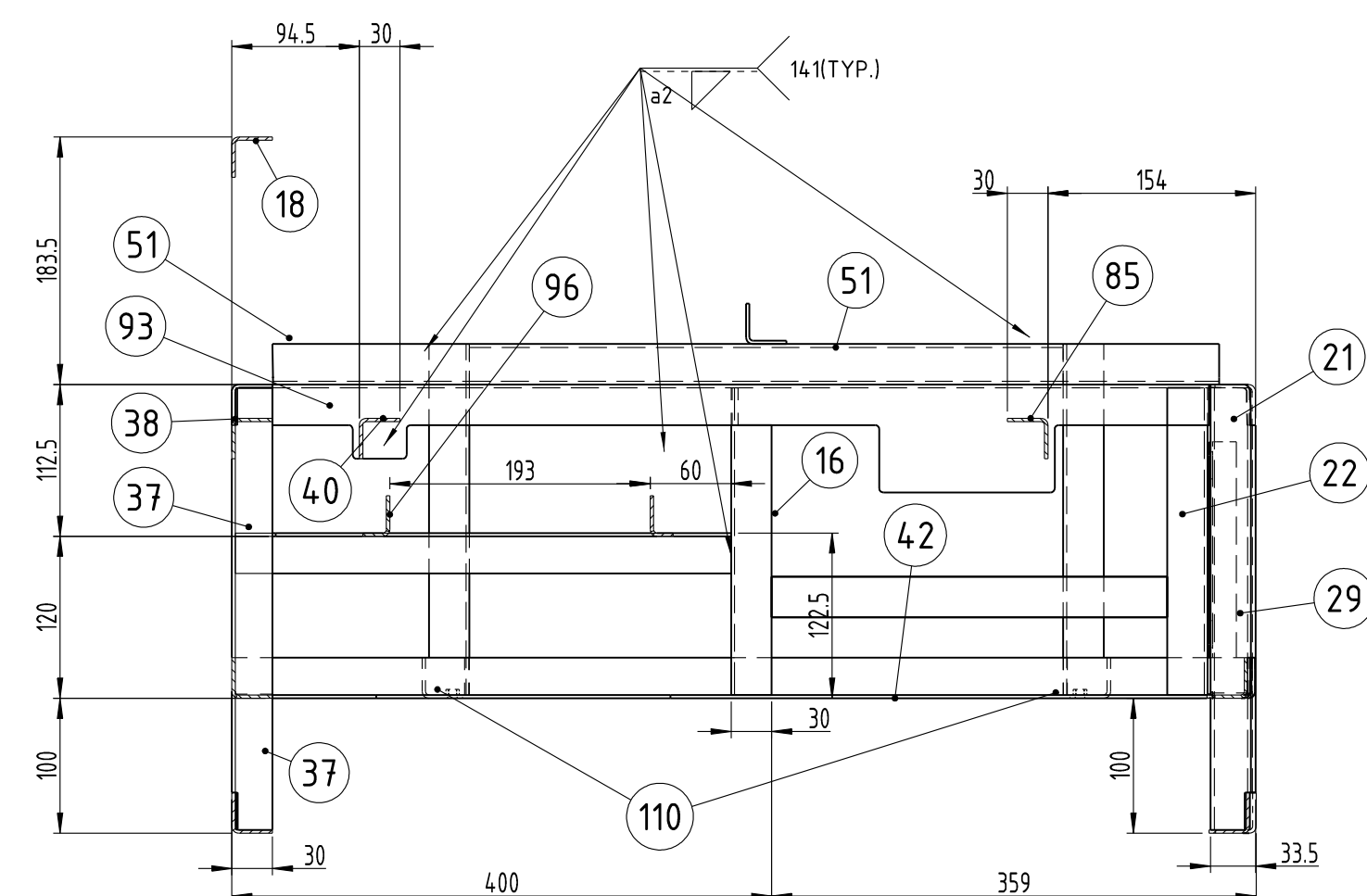
SECTION B-B



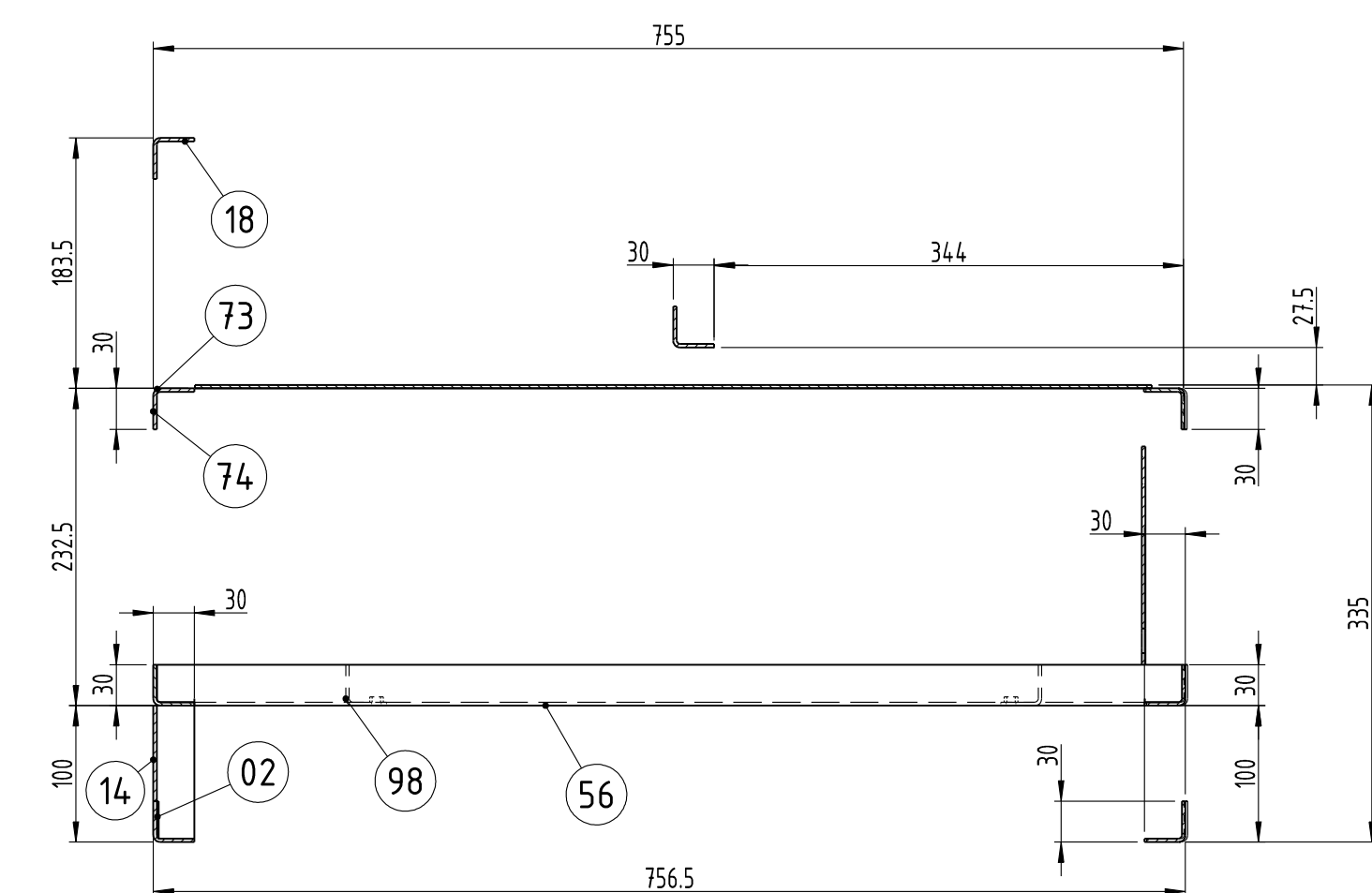
SECTION C-C



SECTION D-D

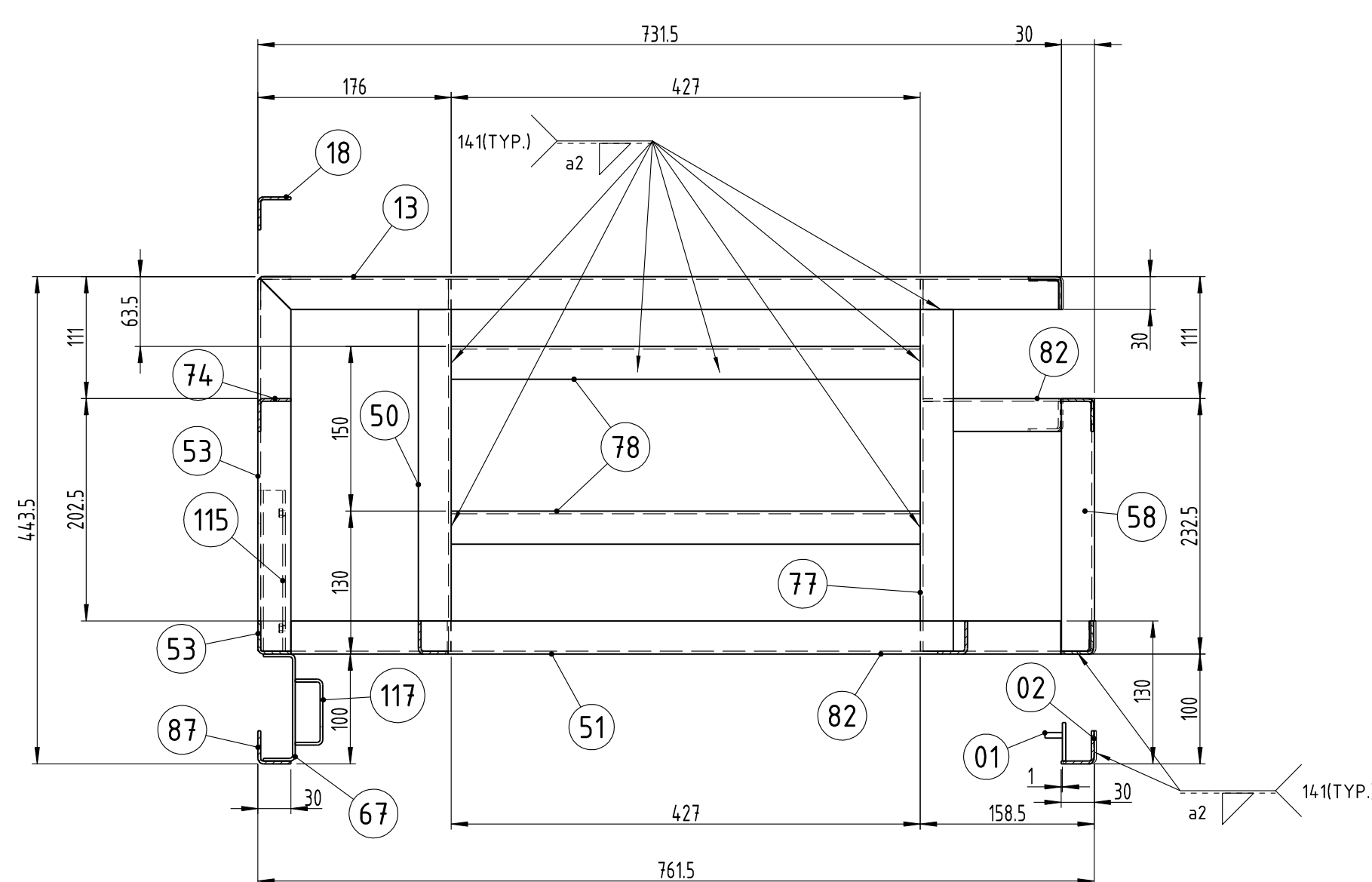


SECTION E-E

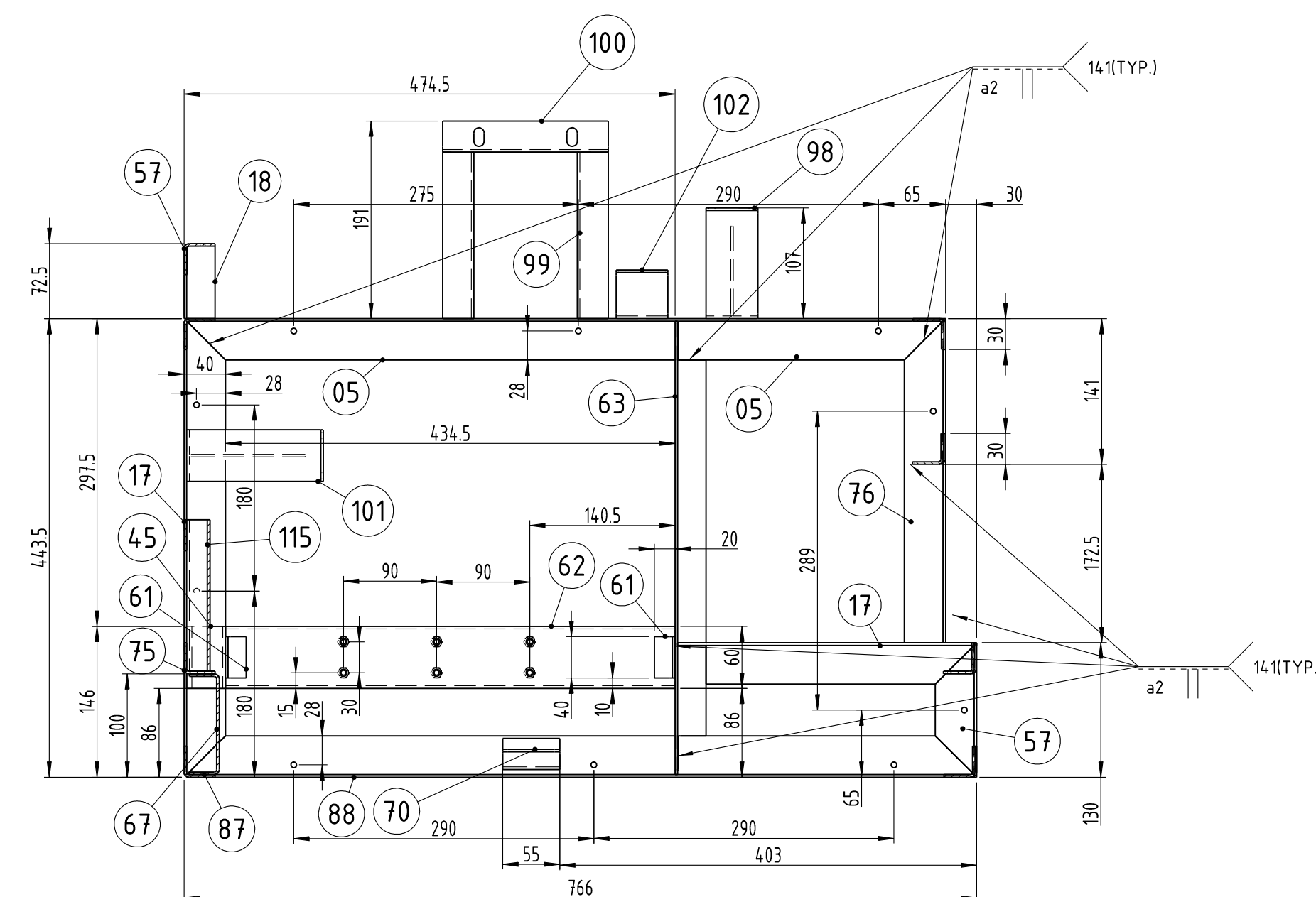


SECTION F-F






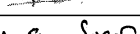




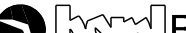

UNCONTROLLED



SECTION G-G



SECTION H-H

SL.No.	QTY	PART / STOCK No.			DESCRIPTION		SIZE	COMPANY STD./S		(Kg)	
								MATERIAL			
					PRODUCT	MUMBAI METRO CARS - L2 & L7					
					REF DRG						
					MATERIAL	SUS304/AISI304-2B FINISH					
					HEAT TREAT						
					SURF AC TREAT						
					TITLE	AUX, DESK FRAME					
						APPD		18.07.2019			
						REVD		18.07.2019			
						CHKD	P. Suresh	18.07.2019			
						DRWN		18.07.2019			
						SCALE	1:5		SHEET 2 OF 6	Wt. -	
						DRG No.	525-18126				ALT
ALT.NO.	EEN NO/CHANGES	DATE	BY	CHKD	APPD	 BEML LIMITED NEW HYDRABAD, NEW DELHI					

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SURFACE  
ROUGHNESS

ISIRI No. 112 113 114 115 116 117 118 119 120 121 122 123 124 125 126 127 128 129 130 131 132 133 134 135 136 137 138 139 140 141 142 143 144 145 146 147 148 149 150 151 152 153 154 155 156 157 158 159 160 161 162 163 164 165 166 167 168 169 170 171 172 173 174 175 176 177 178 179 180 181 182 183 184 185 186 187 188 189 190 191 192 193 194 195 196 197 198 199 200 201 202 203 204 205 206 207 208 209 210 211 212 213 214 215 216 217 218 219 220 221 222 223 224 225 226 227 228 229 230 231 232 233 234 235 236 237 238 239 240 241 242 243 244 245 246 247 248 249 250 251 252 253 254 255 256 257 258 259 260 261 262 263 264 265 266 267 268 269 270 271 272 273 274 275 276 277 278 279 280 281 282 283 284 285 286 287 288 289 290 291 292 293 294 295 296 297 298 299 300 301 302 303 304 305 306 307 308 309 310 311 312 313 314 315 316 317 318 319 320 321 322 323 324 325 326 327 328 329 330 331 332 333 334 335 336 337 338 339 340 341 342 343 344 345 346 347 348 349 350 351 352 353 354 355 356 357 358 359 360 361 362 363 364 365 366 367 368 369 370 371 372 373 374 375 376 377 378 379 380 381 382 383 384 385 386 387 388 389 390 391 392 393 394 395 396 397 398 399 400 401 402 403 404 405 406 407 408 409 410 411 412 413 414 415 416 417 418 419 420 421 422 423 424 425 426 427 428 429 430 431 432 433 434 435 436 437 438 439 440 441 442 443 444 445 446 447 448 449 450 451 452 453 454 455 456 457 458 459 460 461 462 463 464 465 466 467 468 469 470 471 472 473 474 475 476 477 478 479 480 481 482 483 484 485 486 487 488 489 490 491 492 493 494 495 496 497 498 499 500 501 502 503 504 505 506 507 508 509 510 511 512 513 514 515 516 517 518 519 520 521 522 523 524 525 526 527 528 529 530 531 532 533 534 535 536 537 538 539 540 541 542 543 544 545 546 547 548 549 550 551 552 553 554 555 556 557 558 559 560 561 562 563 564 565 566 567 568 569 570 571 572 573 574 575 576 577 578 579 580 581 582 583 584 585 586 587 588 589 590 591 592 593 594 595 596 597 598 599 600 601 602 603 604 605 606 607 608 609 610 611 612 613 614 615 616 617 618 619 620 621 622 623 624 625 626 627 628 629 630 631 632 633 634 635 636 637 638 639 640 641 642 643 644 645 646 647 648 649 650 651 652 653 654 655 656 657 658 659 660 661 662 663 664 665 666 667 668 669 670 671 672 673 674 675 676 677 678 679 680 681 682 683 684 685 686 687 688 689 690 691 692 693 694 695 696 697 698 699 700 701 702 703 704 705 706 707 708 709 710 711 712 713 714 715 716 717 718 719 720 721 722 723 724 725 726 727 728 729 730 731 732 733 734 735 736 737 738 739 740 741 742 743 744 745 746 747 748 749 750 751 752 753 754 755 756 757 758 759 760 761 762 763 764 765 766 767 768 769 770 771 772 773 774 775 776 777 778 779 780 781 782 783 784 785 786 787 788 789 790 791 792 793 794 795 796 797 798 799 800 801 802 803 804 805 806 807 808 809 810 811 812 813 814 815 816 817 818 819 820 821 822 823 824 825 826 827 828 829 830 831 832 833 834 835 836 837 838 839 840 841 842 843 844 845 846 847 848 849 850 851 852 853 854 855 856 857 858 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1287 1288 1289 1290 1291 1292 1293 1294 1295 1296 1297 1298 1299 1300 1301 1302 1303 1304 1305 1306 1307 1308 1309 1310 1311 1312 1313 1314 1315 1316 1317 1318 1319 1320 1321 1322 1323 1324 1325 1326 1327 1328 1329 1330 1331 1332 1333 1334 1335 1336 1337 1338 1339 1340 1341 1342 1343 1344 1345 1346 1347 1348 1349 1350 1351 1352 1353 1354 1355 1356 1357 1358 1359 1360 1361 1362 1363 1364 1365 1366 1367 1368 1369 1370 1371 1372 1373 1374 1375 1376 1377 1378 1379 1380 1381 1382 1383 1384 1385 1386 1387 1388 1389 1390 1391 1392 1393 1394 1395 1396 1397 1398 1399 1400 1401 1402 1403 1404 1405 1406 1407 1408 1409 1410 1411 1412 1413 1414 1415 1416 1417 1418 1419 1420 1421 1422 1423 1424 1425 1426 1427 1428 1429 1430 1431 1432 1433 1434 1435 1436 1437 1438 1439 1440 1441 1442 1443 1444 1445 1446 1447 1448 1449 1450 1451 1452 1453 1454 1455 1456 1457 1458 1459 1460 1461 1462 1463 1464 1465 1466 1467 1468 1469 1470 1471 1472 1473 1474 1475 1476 1477 1478 1479 1480 1481 1482 1483 1484 1485 1486 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2487 2488 2489 2490 2491 2492 2493 2494 2495 2496 2497 2498 2499 2500 2501 2502 2503 2504 2505 2506 2507 2508 2509 2510 2511 2512 2513 2514 2515 2516 2517 2518 2519 2520 2521 2522 2523 2524 2525 2526 2527 2528 2529 2530 2531 2532 2533 2534 2535 2536 2537 2538 2539 2540 2541 2542 2543 2544 2545 2546 2547 2548 2549 2550 2551 2552 2553 2554 2555 2556 2557 2558 2559 2560 2561 2562 2563 2564 2565 2566 2567 2568 2569 2570 2571 2572 2573 2574 2575 2576 2577 2578 2579 2580 2581 2582 2583 2584 2585 2586 2587 2588 2589 2590 2591 2592 2593 2594 2595 2596 2597 2598 2599 2600 2601 2602 2603 2604 2605 2606 2607 2608 2609 2610 2611 2612 2613 2614 2615 2616 2617 2618 2619 2620 2621 2622 2623 2624 2625 2626 2627 2628 2629 2630 2631 2632 2633 2634 2635 2636 2637 2638 2639 2640 2641 2642 2643 2644 2645 2646 2647 2648 2649 2650 2651 2652 2653 2654 2655 2656 2657 2658 2659 2660 2661 2662 2663 2664 2665 2666 2667 2668 2669 2670 2671 2672 2673 2674 2675 2676 2677 2678 2679 2680 2681 2682 2683 2684 2685 2686 2687 2688 2689 2690 2691 2692 2693 2694 2695 2696 2697 2698 2699 2700 2701 2702 2703 2704 2705 2706 2707 2708 2709 2710 2711 2712 2713 2714 2715 2716 2717 2718 2719 2720 2721 2722 2723 2724 2725 27



Technical drawing of Mumbai Metro Cars - L2 & L7, showing details of the desk frame and various components. The drawing includes dimensions and labels for details 11, 12, 13, 35, 50, 36, 37, 49, 61, and 60. A table at the bottom provides specifications and a bill of materials.

**DETAIL-11**

**DETAIL-12**

**DETAIL-13**

**DETAIL-35**

**DETAIL-50**

**DETAIL-36**

**DETAIL-37**

**DETAIL-49**

**DETAIL-61**

**DETAIL-60**

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./S	Wt. (Kg)
			PRODUCT	MUMBAI METRO CARS - L2 & L7		
			REF. DRG	SUS304/AIS304-2B FINISH		
			MATERIAL	APPD	18.07.2019	
			HEAT	REV'D	18.07.2019	
			TREAT	CHK'D	18.07.2019	
			SURFACE	DRWN	18.07.2019	
			TITLE	SCALE	SHEET	WT.
				1:5	4 OF 6	-
			DRG No.	525-18126		ALT
						-

**CONTROLLED**

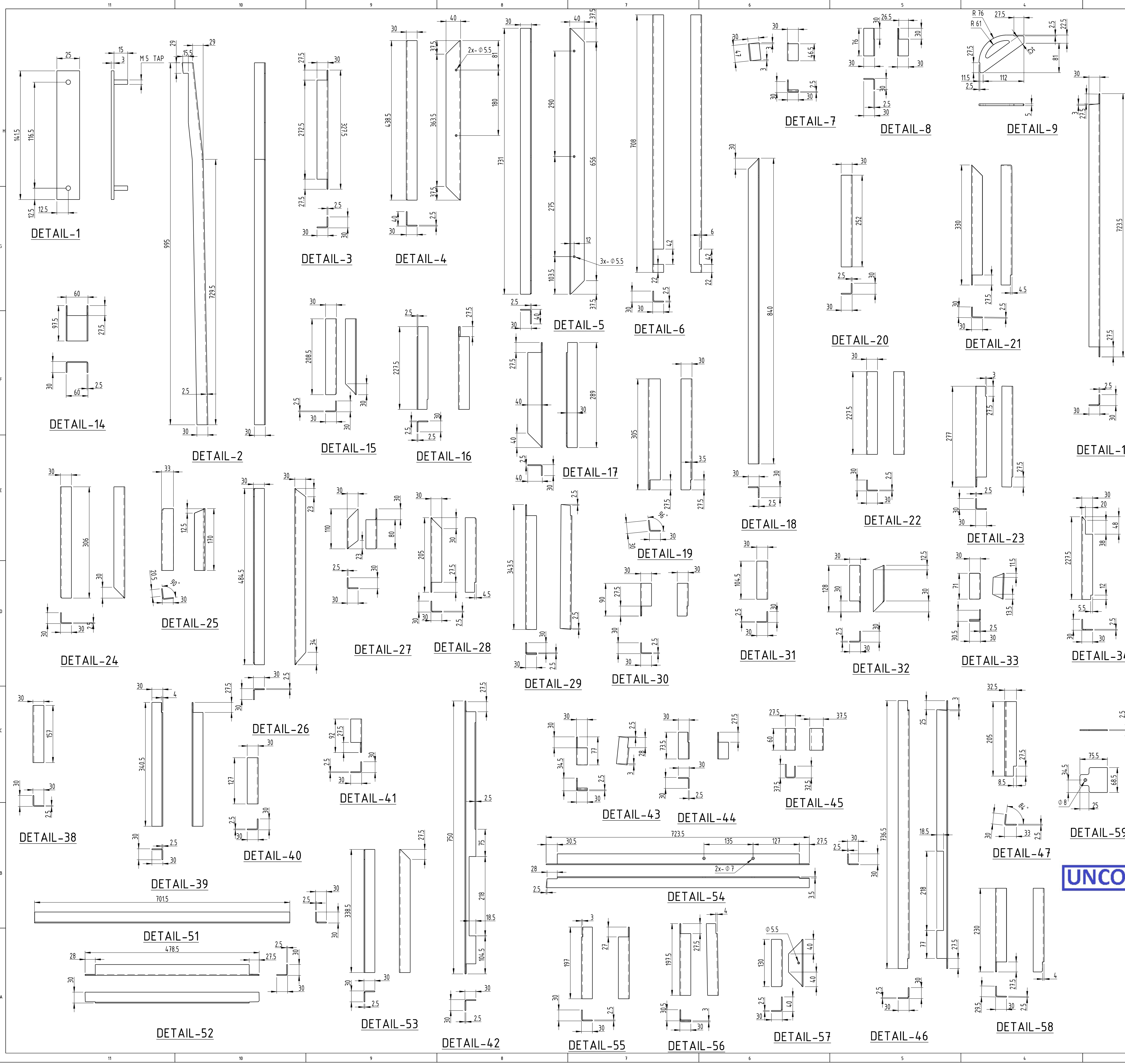
**BEML LIMITED**

**525-18126**

**AUX, DESK FRAME**

**1**

**A1**

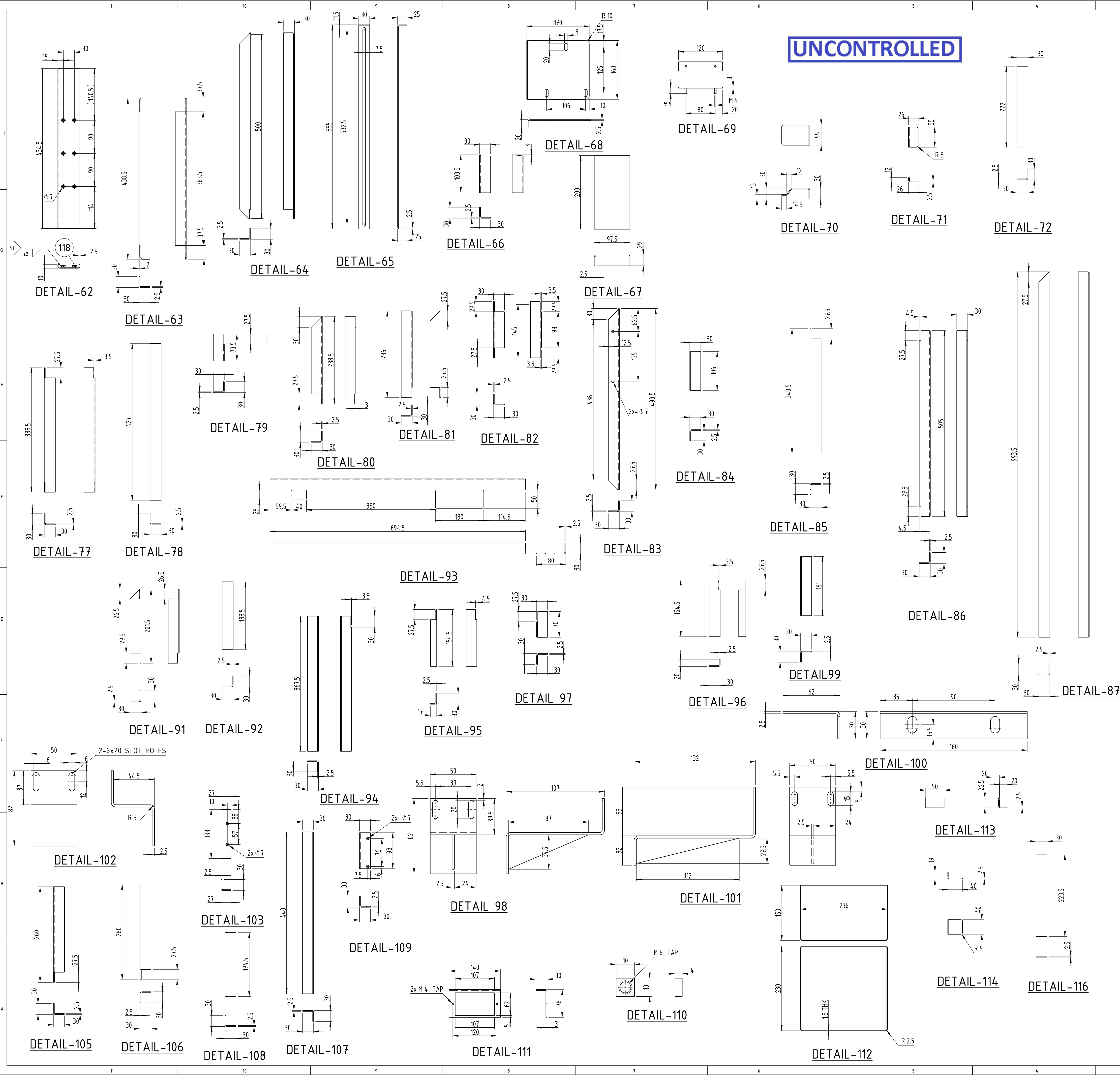




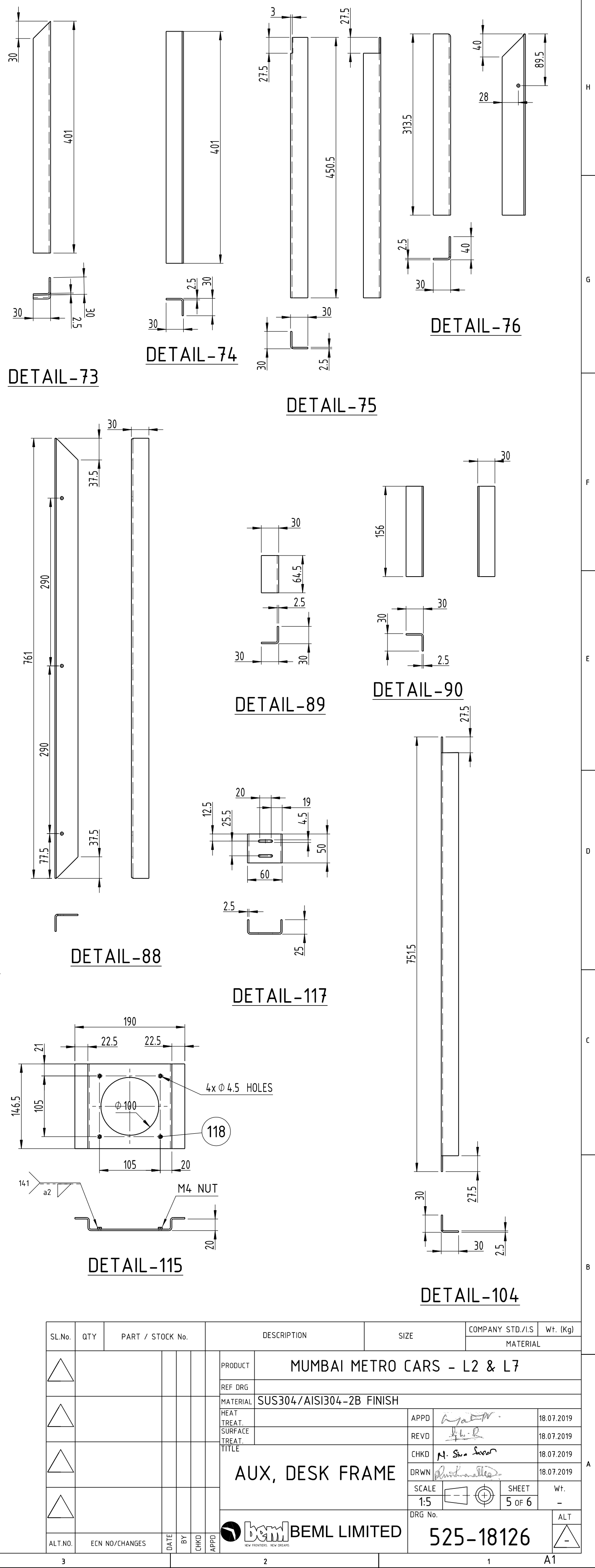
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GRADE No.	SYMBOL	VALUE
IN1	△	1
IN2	△	2
IN3	△	3
IN4	△	4
IN5	△	5
IN6	△	6
IN7	△	7
IN8	△	8
IN9	△	9
IN10	△	10
IN11	△	11
IN12	△	12

ROUGHNESS



MACHINING DEVIATIONS		RANGE					1			RA
FOR LINEAR DIMENSIONS		0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	
		TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)										QUALITY OF WELD JOINTS REF. RD 230 MEDIUM
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C										
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										
										STATUS: PROTO/PRODUCTION



SL No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (kg)
MATERIAL						
PRODUCT						
REF. ORG.						
MATERIAL						
HEAT TREAT.						
SURFACE TREAT.						
TITLE						
AUX, DESK FRAME						
BHEL LIMITED						
525-18126						
ALT						

APPD	18.07.2019
REVD	18.07.2019
CHKD	18.07.2019
DRWN	18.07.2019
SCALE	1:5
DRG No.	5 OF 6
Wt.	-
SHEET	5 OF 6





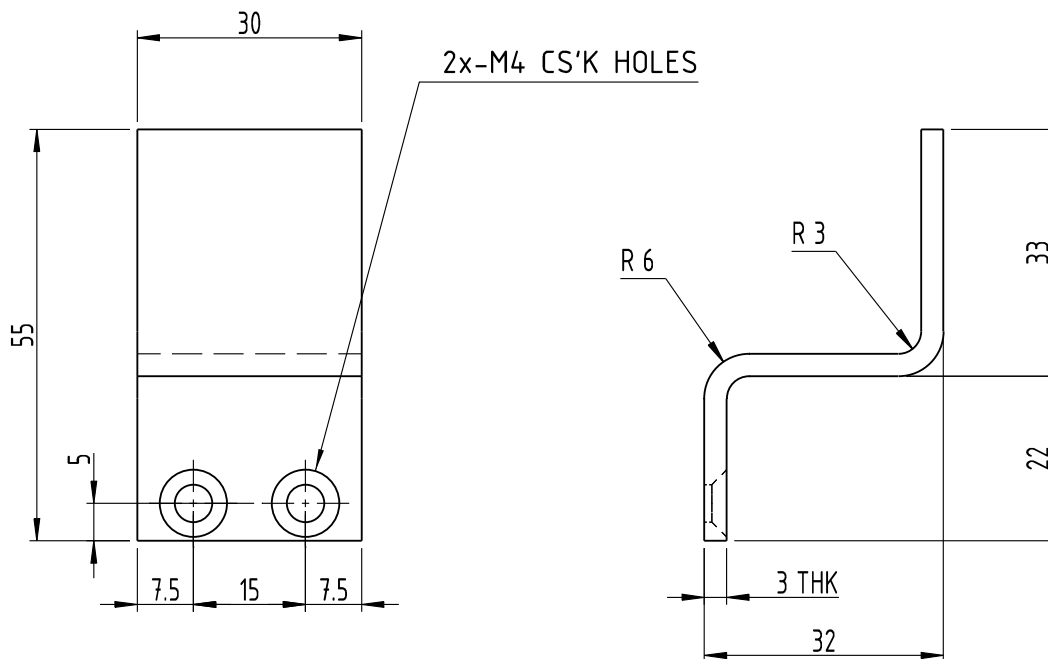
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ASSY SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. WELDING SYMBOLS ACCORDING TO ISO:2553.
4. WELD AREAS SHALL BE PICKLED AND PASSIVATED.
5. REMOVE SHARP EDGES AND BURRS.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION

S/L No.	QTY	PART / STOCK NO.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
						MATERIAL
			PRODUCT	MUMBAI METRO CARS - L2 & L7		
			REF DRG			
			MATERIAL	SUS304/AISI304-2B FINISH		
			HEAT TREAT SURFACE TREAT TITLE	APPD		18.07.2019
				REVD		18.07.2019
				CHKD	N. Siva Sreen	18.07.2019
			AUX, DESK FRAME	DWRN		18.07.2019
				SCALE	1:5	SHEET 6 OF 6 Wt. -
ALT.NO	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.
						BEML LIMITED NO. 100/100TH, 9th FLOOR, 525-18126
						ALT
						-






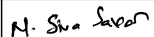
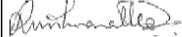







FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



NOTE:

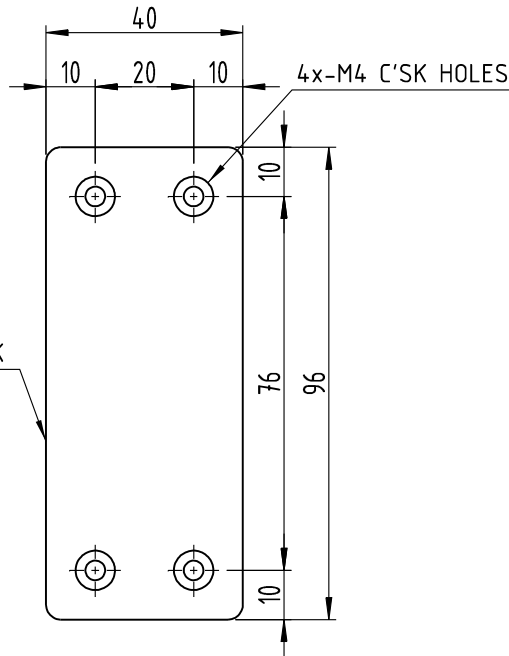
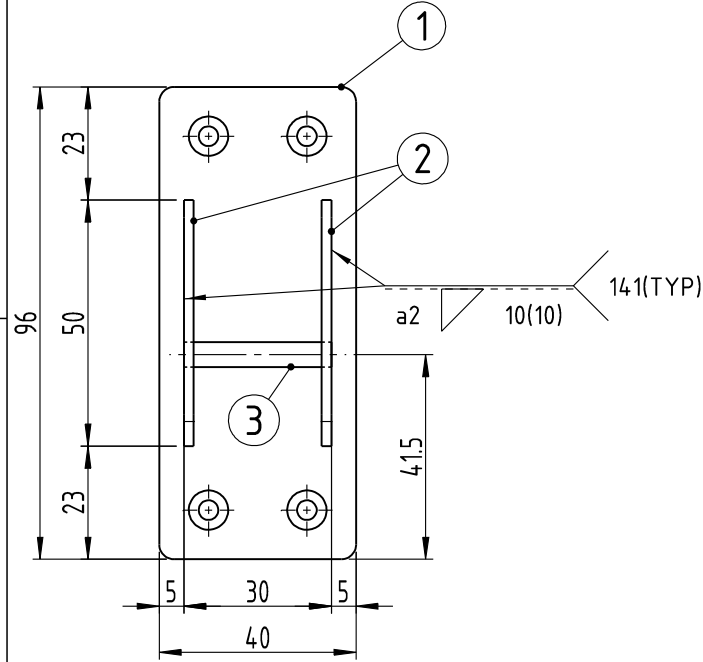
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
						PRODUCT	MUMBAI METRO CARS - L2 & L7			
						REF DRG				
						MATERIAL	SUS304 / AISI304-2B FINISH			
						HEAT TREAT. SURFACE TREAT.	APPD		11.06.2020	
						TITLE	REVD		11.06.2020	
							CHKD		11.06.2020	
							DRWN		11.06.2020	
							SCALE		SHEET	Wt.
						TRCP-UTO BRACKET	1:1		1 OF 1	-
							DRG No.			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>	525-18127			

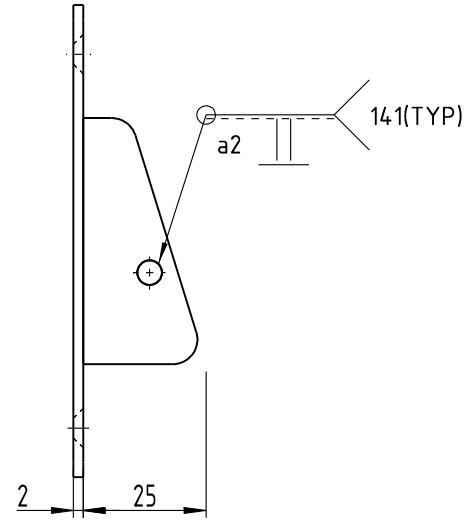
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												

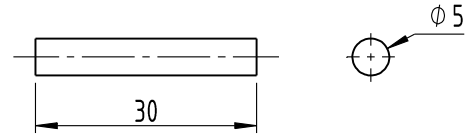
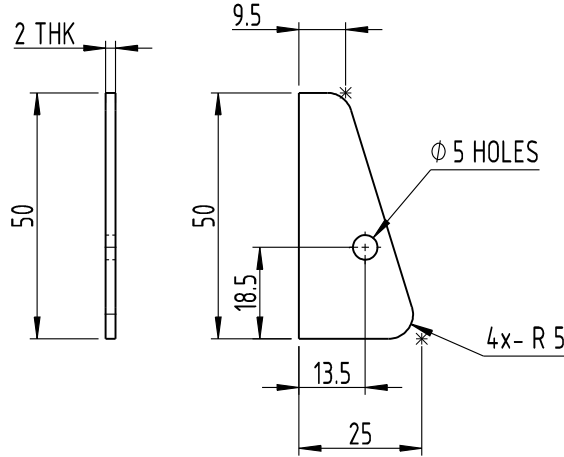
SURFACE  
ROUGHNESS



DETAIL-1



DETAIL 2



DETAIL 3

UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. WELDING SYMBOLS ACCORDING TO ISO:2553.
4. WELD AREAS SHALL BE PICKLED AND PASSIVATED.
5. REMOVE SHARP EDGES AND BURRS.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

3	1	-	PIN			DIA. 5x30		SUS304/AISI304-2B FINISH			
2	2	-	BRACKET			2THK		SUS304/AISI304-2B FINISH			
1	1	-	PLATE			96x40x2THK		SUS304/AISI304-2B FINISH			
SL.No.	QTY	PART / STOCK No.			DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)	
								MATERIAL			
					PRODUCT	MUMBAI METRO CARS - L2 & L7					
					REF DRG						
					MATERIAL	SUS304/AISI304-2B FINISH					
					HEAT TREAT.		APPD		10.06.2020		
					SURFACE TREAT.		REVD		10.06.2020		
					TITLE	BRACKET ASSY	CHKD		10.06.2020		
							DRWN		10.06.2020		
							SCALE			SHEET	Wt.
							1:1.5			1 OF 1	-
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	DRG No.			ALT	
<b>BEM</b> <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>							525-18134				



BEML LIMITED

525-18134

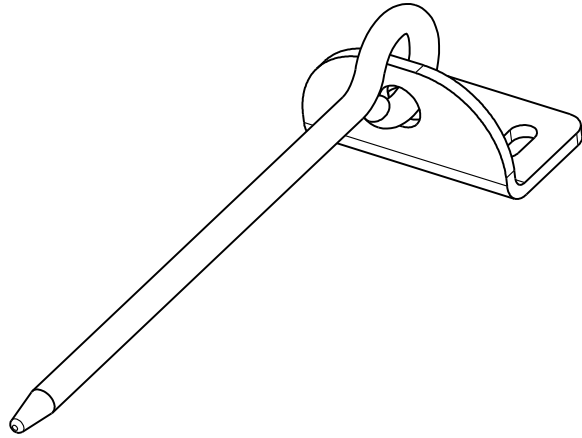
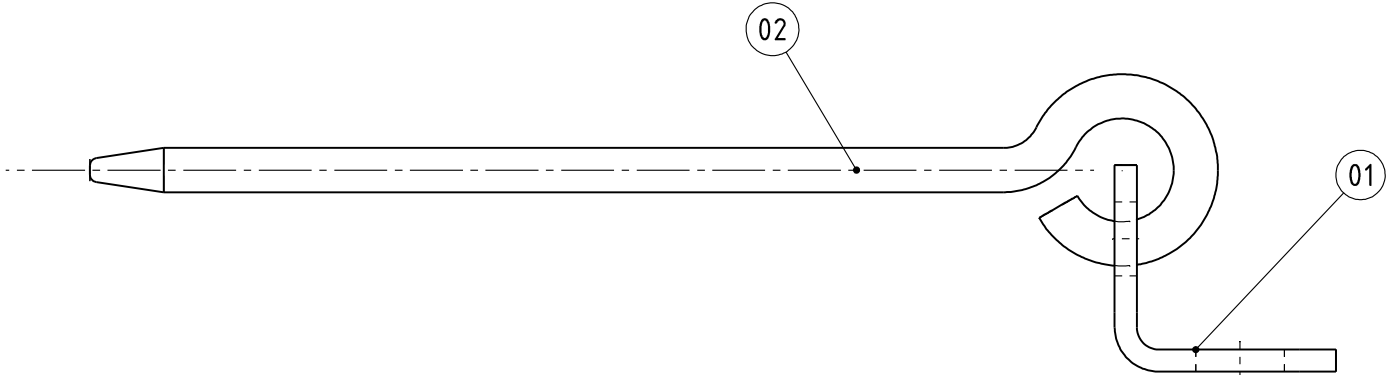
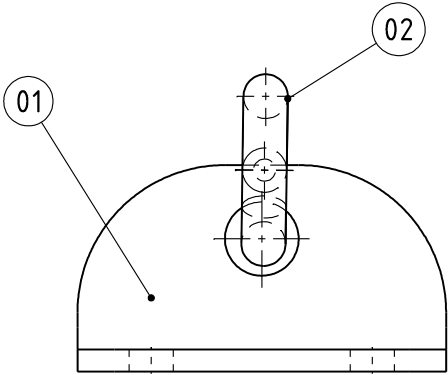
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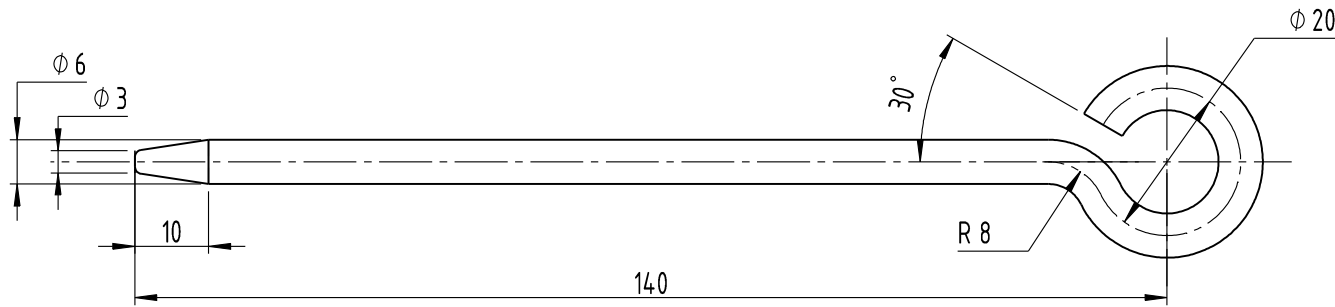
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

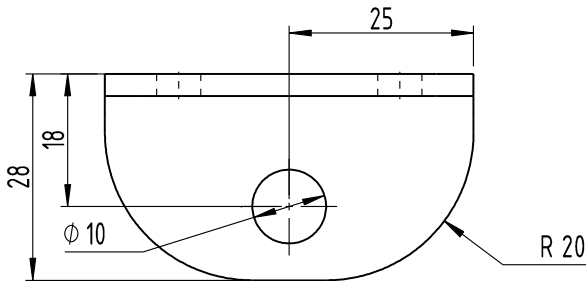
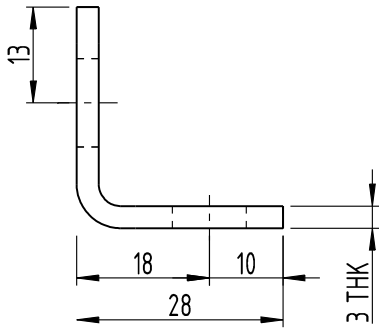
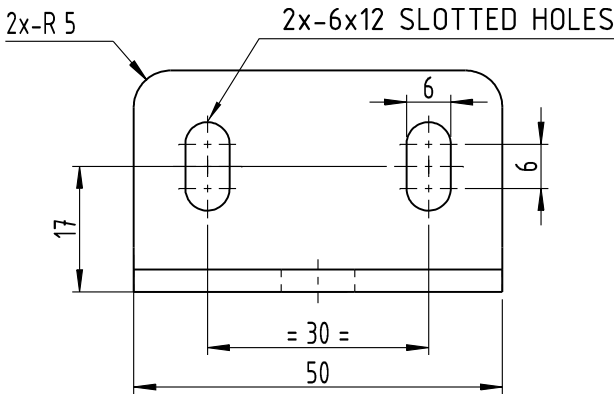


ISOMETRIC VIEW










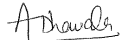


DETAIL '2'

UNCONTROLLED



DETAIL '1'

- NOTE:
1. ALL DIMENSIONS ARE IN mm.
  2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  3. REMOVE SHARP EDGES AND BURRS.
  4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

2	1	-	SUPPORT				Ø6		SUS304/AISI304-2B FINISH				
1	1	-	BRACKET				PL 30x28x3†,L=50		SUS304/AISI304-2B FINISH				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)			
								MATERIAL					
						PRODUCT	MUMBAI METRO CARS - L2 & L7						
							REF DRG						
						MATERIAL	SUS304/AISI304-2B FINISH						
							HEAT TREAT.			APPD		11.06.2020	
						SURFACE TREAT.			REVD		11.06.2020		
							TITLE	BRACKET ASSY		CHKD		11.06.2020	
							DRWN			11.06.2020			
							SCALE			SHEET	Wt.		
								1:1	1 OF 1		-		
								DRG No.				ALT	
								525-18135					
												-	

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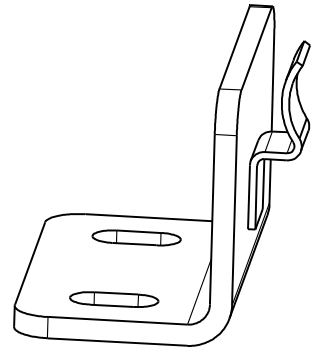
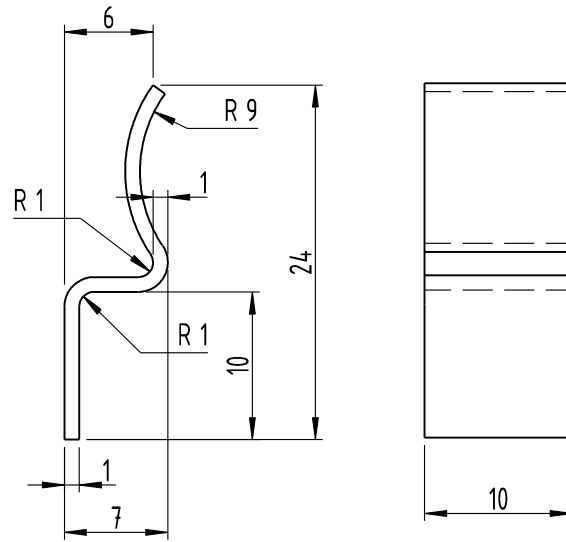
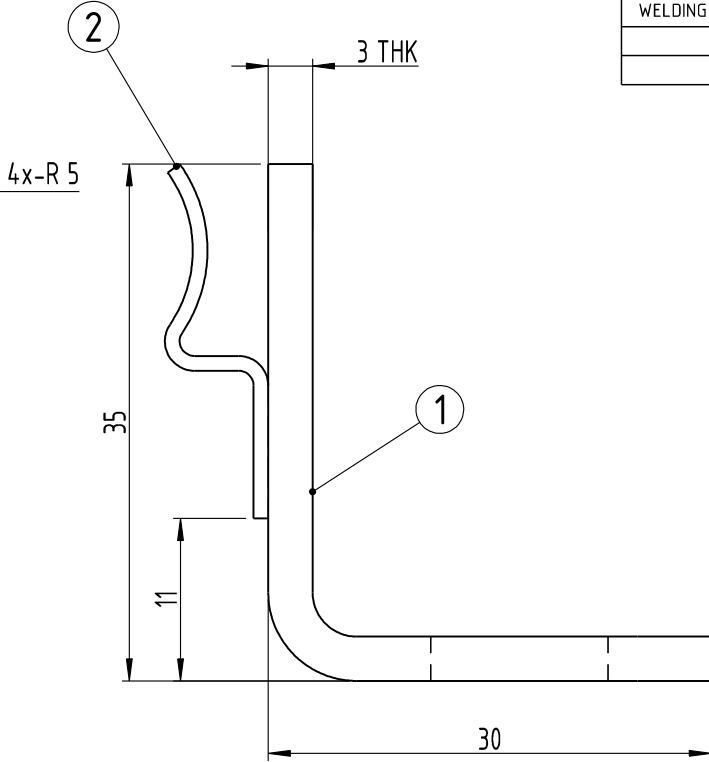
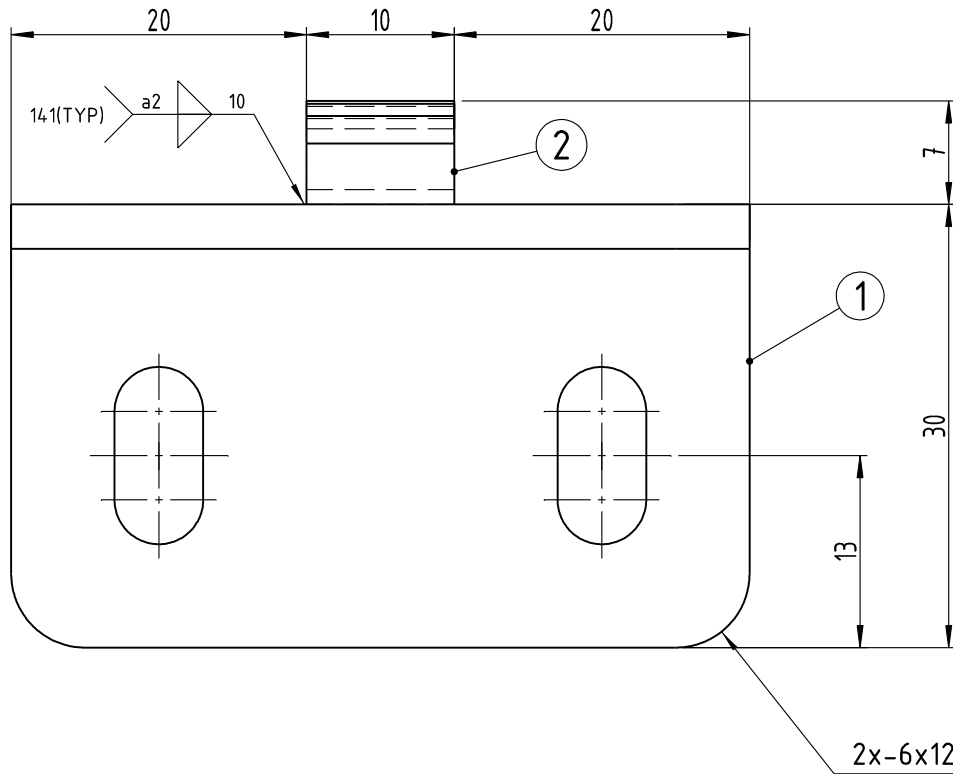
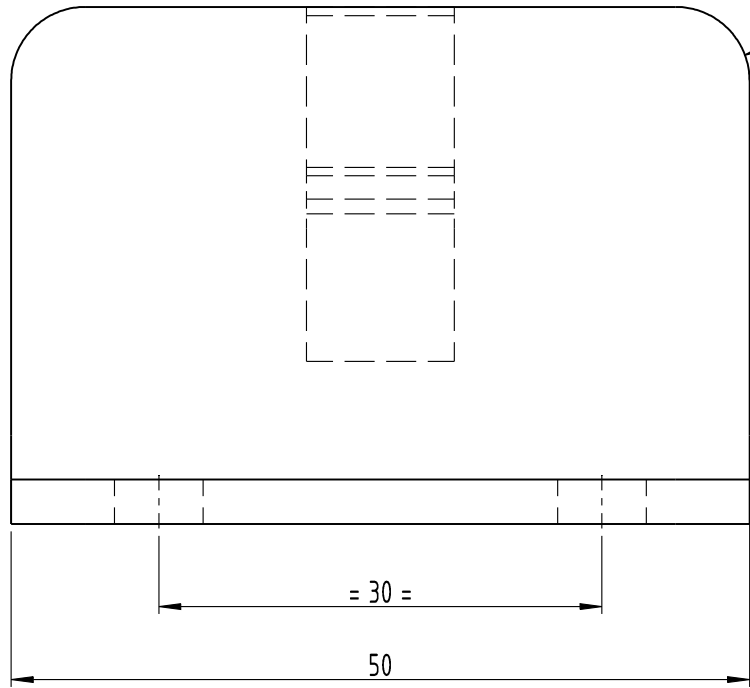
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	VALUE	SYMBOL
	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50		
SURFACE ROUGHNESS														

D

C

B

A








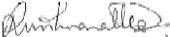






ISOMETRIC VIEW

DETAIL '2'

UNCONTROLLED

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. WELDING SYMBOLS ACCORDING TO ISO:2553.
4. WELD AREAS SHALL BE PICKLED & PASSIVATED.
5. REMOVE SHARP EDGES AND BURRS.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

2	1	-	BRACKET				1t	SUS304/AISI304-2B FINISH				
1	1	-	BRACKET				65x50x3t	SUS304/AISI304-2B FINISH				
SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)		
								MATERIAL				
						PRODUCT	MUMBAI METRO CARS - L2 & L7					
							REF DRG					
						MATERIAL	SUS304/AISI304-2B FINISH					
							HEAT TREAT.		APPD		11.06.2020	
						SURFACE TREAT.		REVD		11.06.2020		
							TITLE		CHKD		11.06.2020	
						BRACKET		DRWN		11.06.2020		
							SCALE			SHEET	Wt.	
							1:1			1 OF 1	-	
							DRG No.					ALT
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 <b>BESL</b> BEML LIMITED <small>NEW FRONTIERS, NEW DREAMS</small>		525-18136			

D

C

B

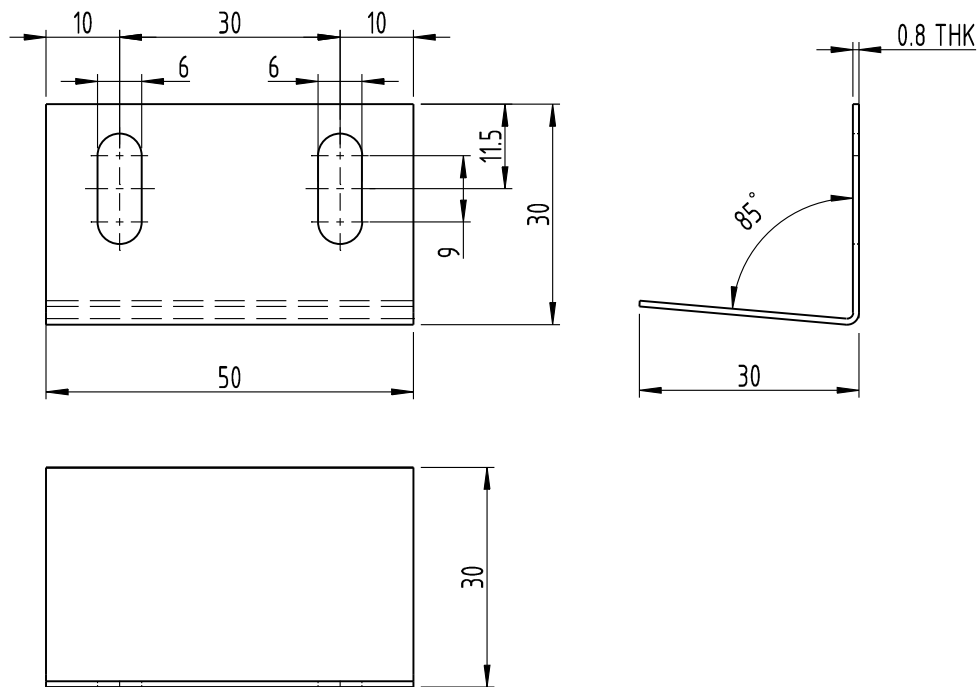
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A3



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

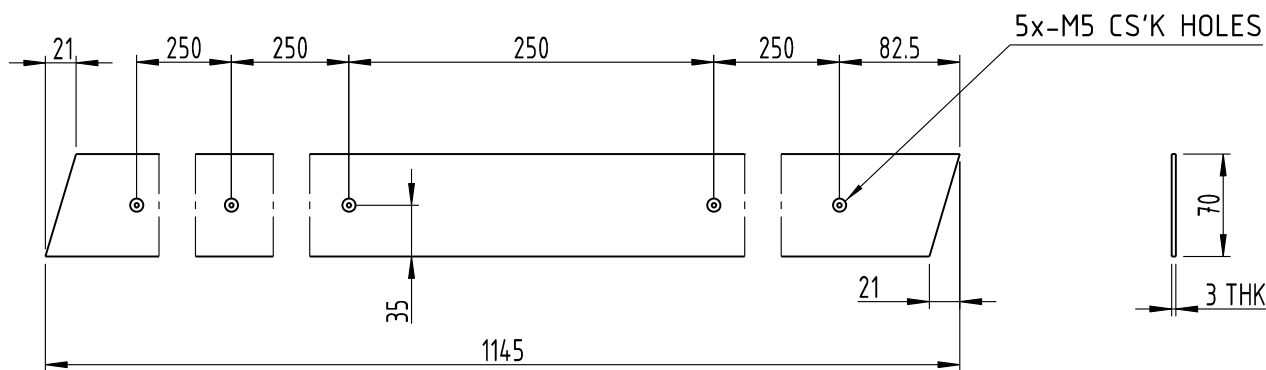
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)							
								MATERIAL									
N7	1.6	▽	△					PRODUCT	MUMBAI METRO CARS - L2 & L7								
N8	3.2	▽															
N9	6.3	▽															
N10	12.5	▽	△					REF DRG									
N11	25	▽															
N12	50	▽															
SURFACE ROUGHNESS		△						MATERIAL	SUS304/AISI304-2B FINISH								
											HEAT TREAT. SURFACE TREAT. TITLE	APPD	11.06.2020				
														REVD	11.06.2020		
																CHKD	11.06.2020
BRACKET								SCALE	1:1	SHEET	Wt.						
										1 OF 1	-						
BEML LIMITED								DRG No.		ALT							
								525-18137		-							
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD									

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



SL NO.	PART NO.	DESCRIPTION	WT (KG)	REMARKS
1	525-18155-300	PANEL PLATE-LH	1.89	AS DRAWN
2	525-18155-301	PANEL PLATE-RH	1.89	OPPOSITE

UNCONTROLLED

NOTE:

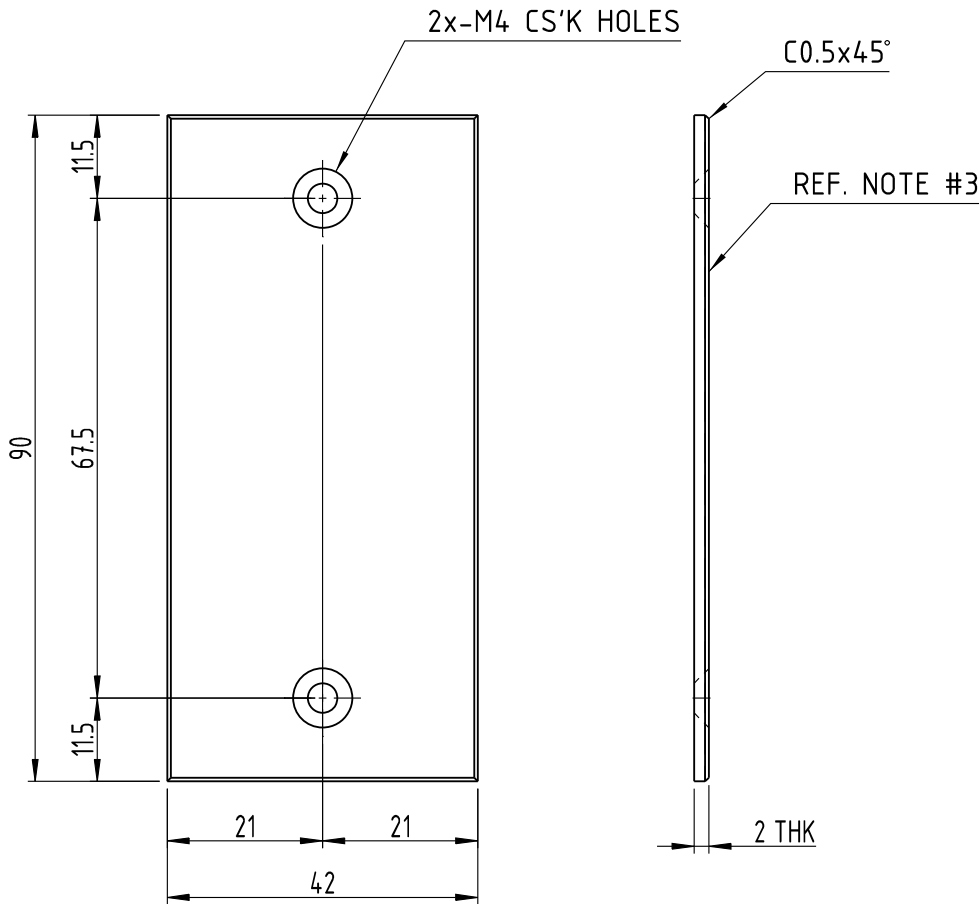
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)								
								MATERIAL										
N7	1.6	▽	△					PRODUCT	MUMBAI METRO CARS - L2 & L7									
N8	3.2	▽																
N9	6.3	▽																
N10	12.5	▽	△					REF DRG	MATERIAL SUS304/AISI304-2B FINISH									
N11	25	▽																
N12	50	▽																
SURFACE ROUGHNESS	ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	PANEL PLATE	HEAT TREAT.	APPD	21.04.2020								
											SURFACE TREAT.	REVD	21.04.2020					
														TITLE	CHKD	21.04.2020		
																	DRWN	21.04.2020
NTS	1 OF 1	-																
DRG No.								ALT										
525-18155								-										



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
4. REMOVE SHARP EDGES AND BURRS.
5. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

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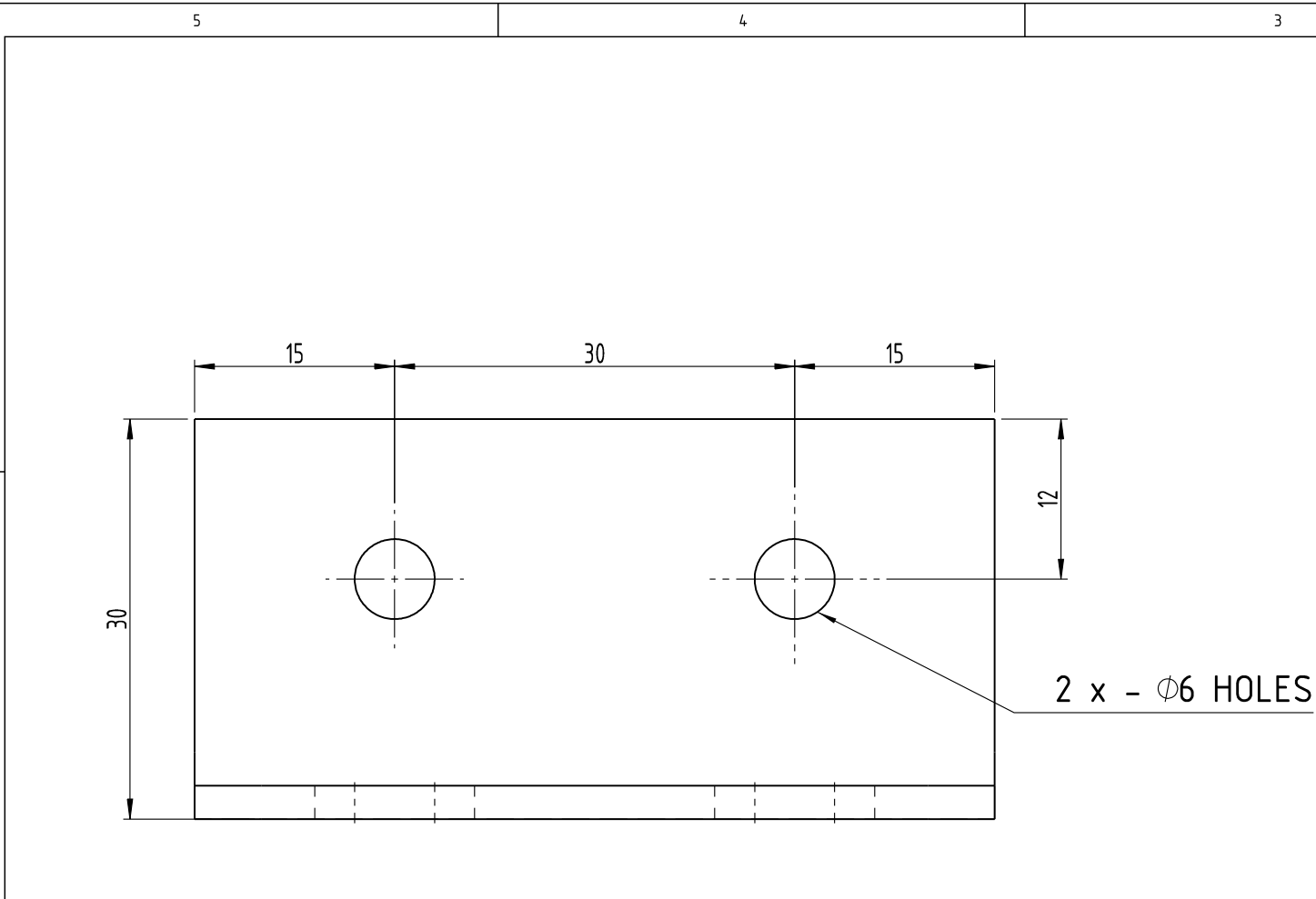
GRADE No.	VALUE	SYMBOL	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	MUMBAI METRO CARS - L2 & L7		90x42x2THK	COMPANY STD./I.S	Wt. (Kg)
									PRODUCT				
									REF DRG				
									MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH			
									HEAT TREAT.		APPD	12.05.2020	
									SURFACE TREAT.		REVD	12.05.2020	
									TITLE	COVER PLATE	CHKD	12.05.2020	
											DRWN	12.05.2020	
									SCALE	1:1	SHEET	1 OF 1	Wt.
													0.059 kg
									DRG No.	525-18163			ALT



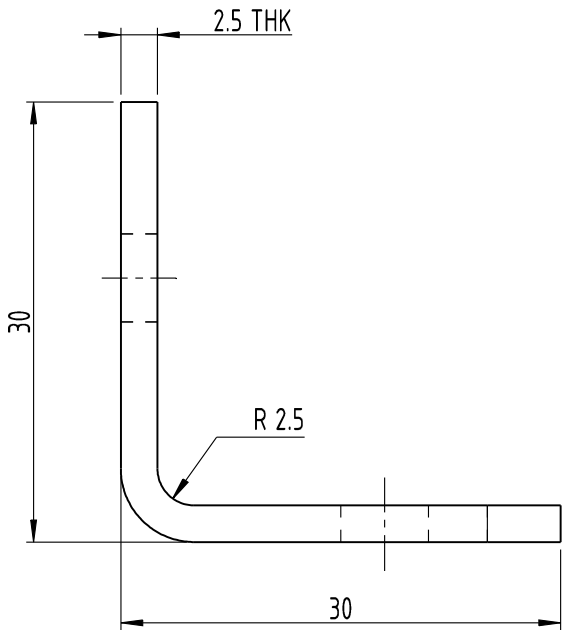
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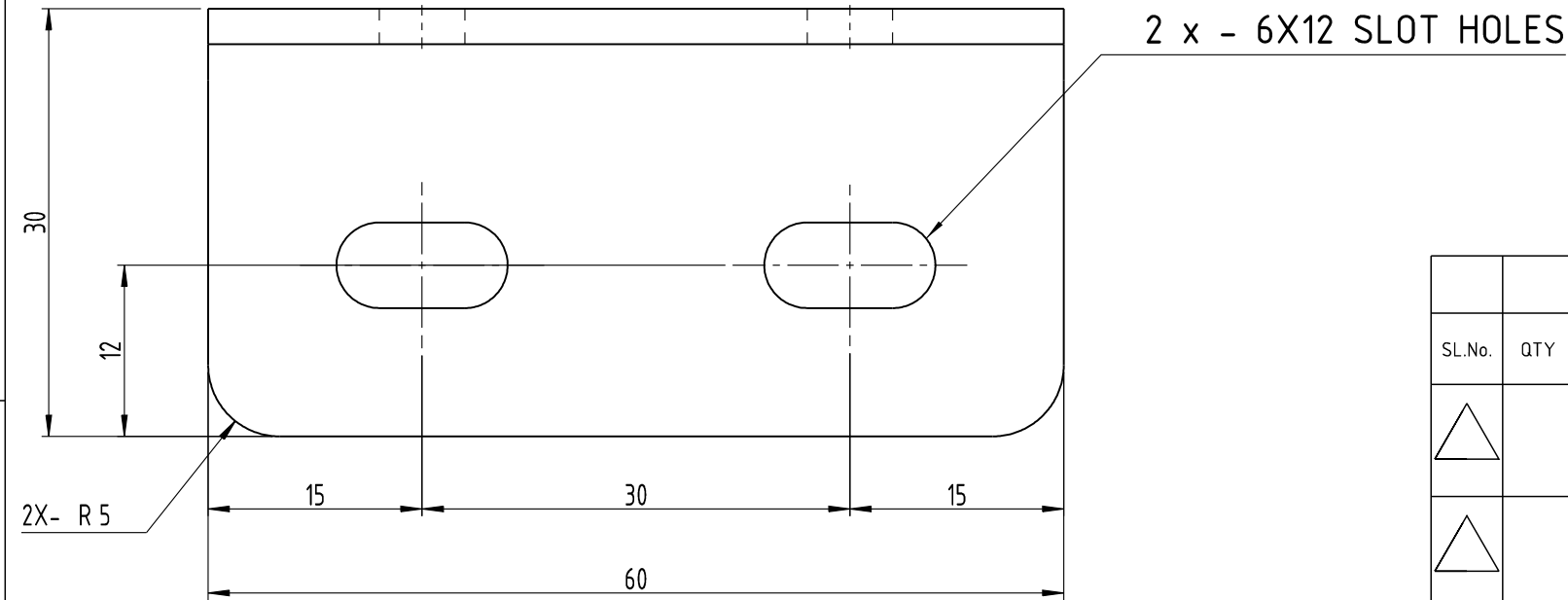
GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
ROUGHNESS													



		2					1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

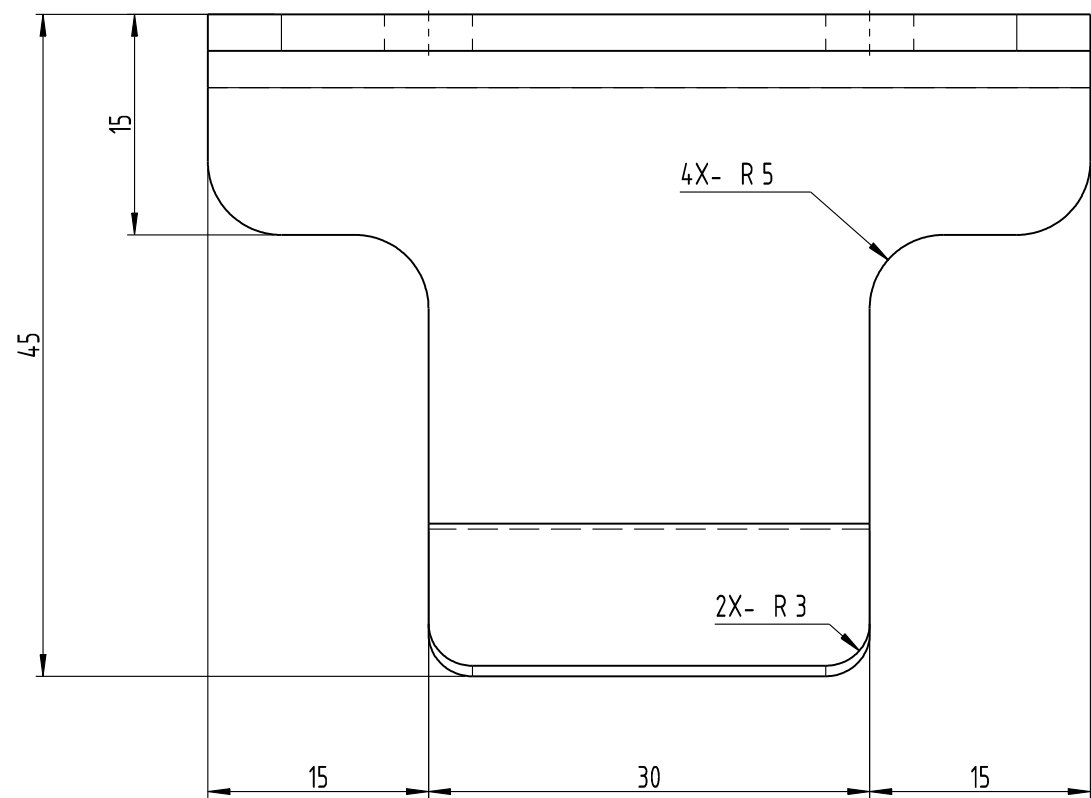
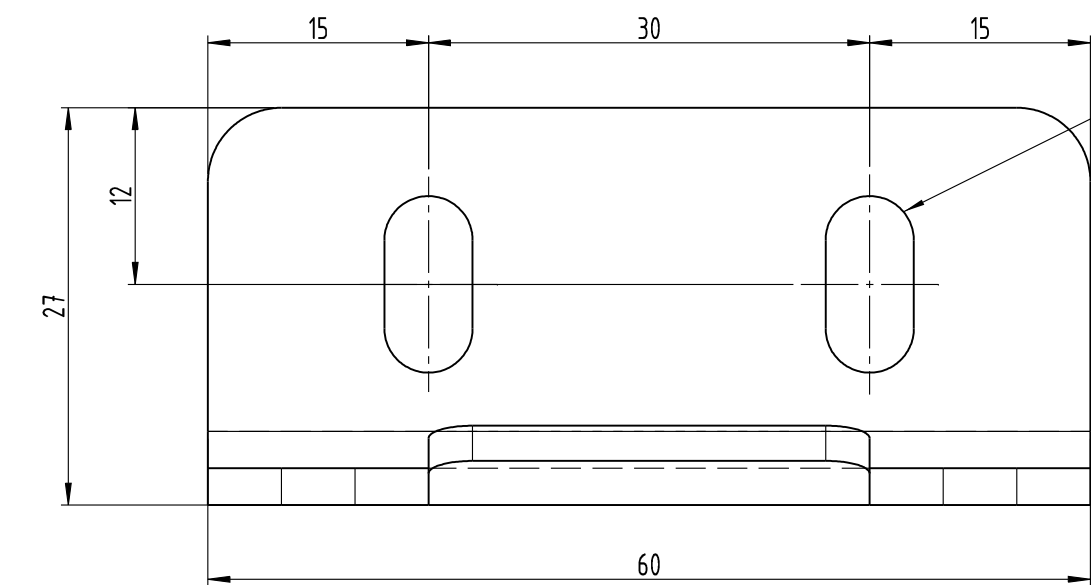


- NOTE:
1. ALL DIMENSIONS ARE IN mm.
  2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  3. REMOVE SHARP EDGES AND BURRS.
  4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

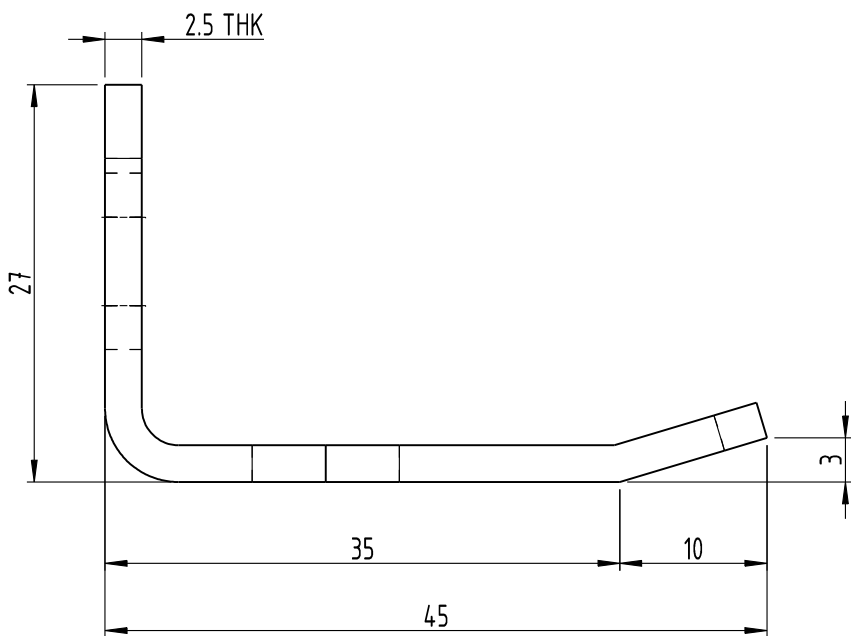
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GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50
SYMBOL												
SURFACE ROUGHNESS												






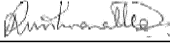








MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

- NOTE:
- ALL DIMENSIONS ARE IN mm.
  - THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  - REMOVE SHARP EDGES AND BURRS.
  - SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

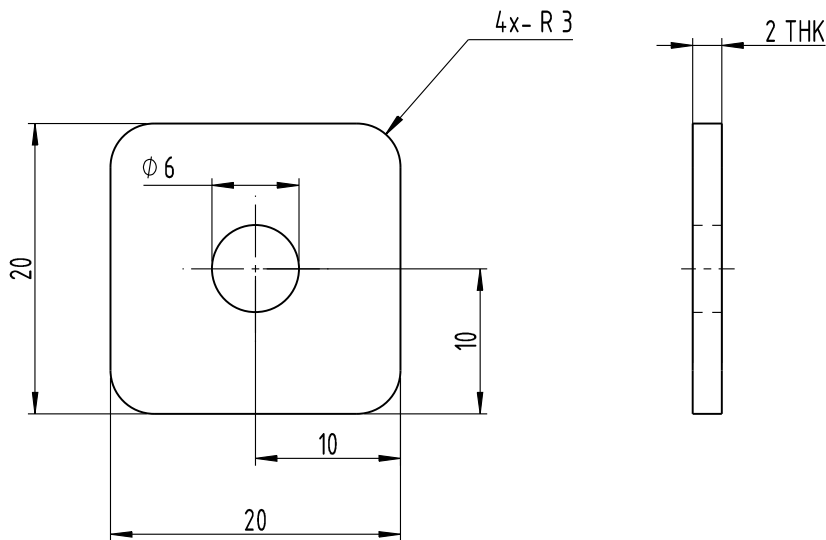
SL.No.	QTY	PART / STOCK No.					DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
									MATERIAL		
						PRODUCT	MUMBAI METRO CARS - L2 & L7				
						REF DRG					
						MATERIAL	SUS304/AISI304-2B FINISH				
						HEAT TREAT.		APPD		11.06.2020	
						SURFACE TREAT.		REVD		11.06.2020	
						TITLE	BRACKET		CHKD		11.06.2020
								DRWN		11.06.2020	
								SCALE		SHEET	Wt.
								1:1		1 OF 1	-
								DRG No.		ALT	
								525-18166			
ALT.NO.	ECN NO/CHANGES					DATE	BY	CHKD	APPD	 BEML LIMITED NEW FRONTIERS. NEW DREAMS	

525-18166

A3

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

NOTE:

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2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
								MATERIAL					
N7	1.6	▽	△			PRODUCT	MUMBAI METRO CARS - L2 & L7						
N8	3.2	▽					△			REF DRG			
N9	6.3	▽	△			MATERIAL					SUS304/AISI304-2B FINISH		
N10	12.5	▽					△			HEAT TREAT.	APPD	[Signature]	
N11	25	▽	△			SURFACE TREAT.						REVD	[Signature]
N12	50	▽					△			TITLE	CHKD		M. Siva Sivar
SURFACE ROUGHNESS			△									LINER	DRWN
							SCALE	[Symbol]		SHEET	Wt.		
							NTS	1 OF 1		0.0063 kg			
							DRG No.	525-18181			ALT		
BEML LIMITED										[Symbol]			
NEW FRONTIERS. NEW DREAMS													





1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

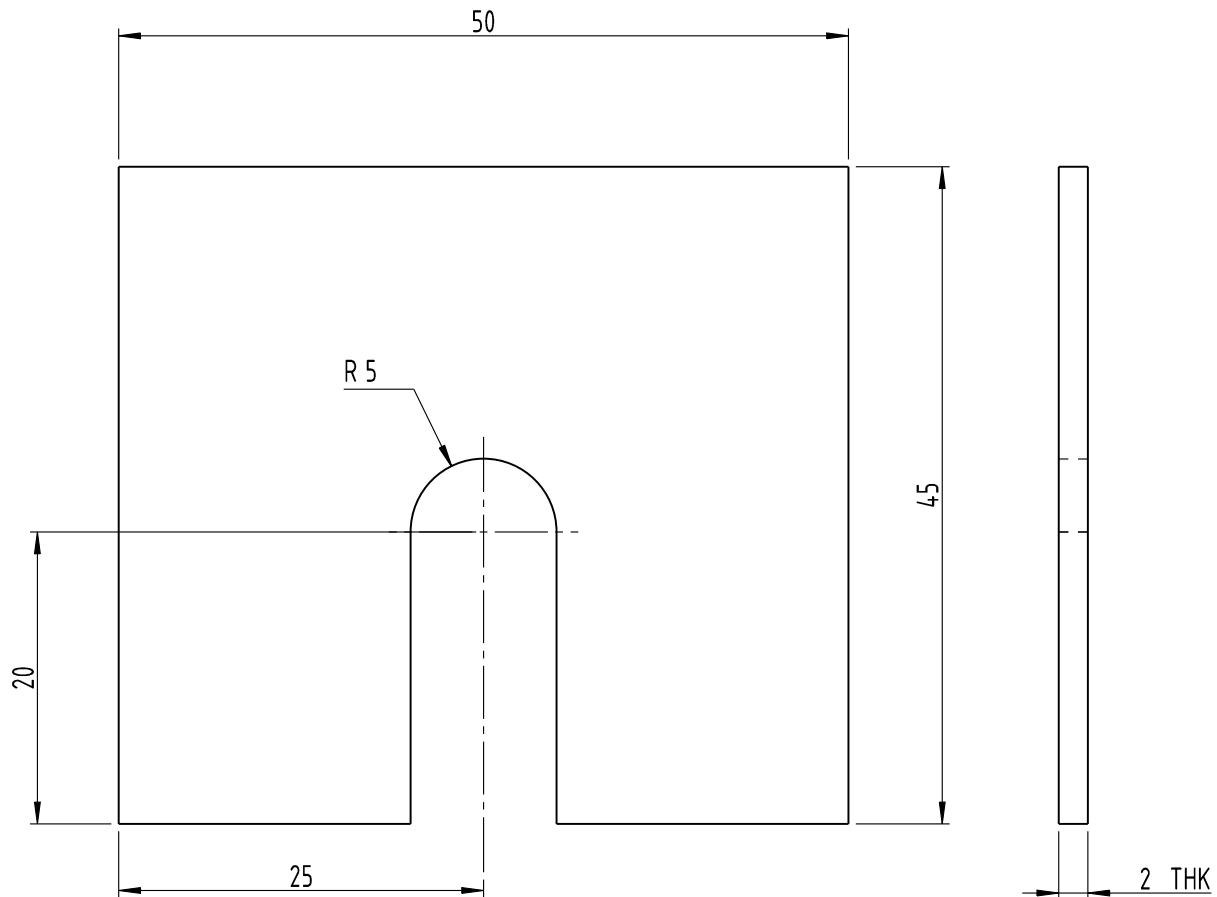
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



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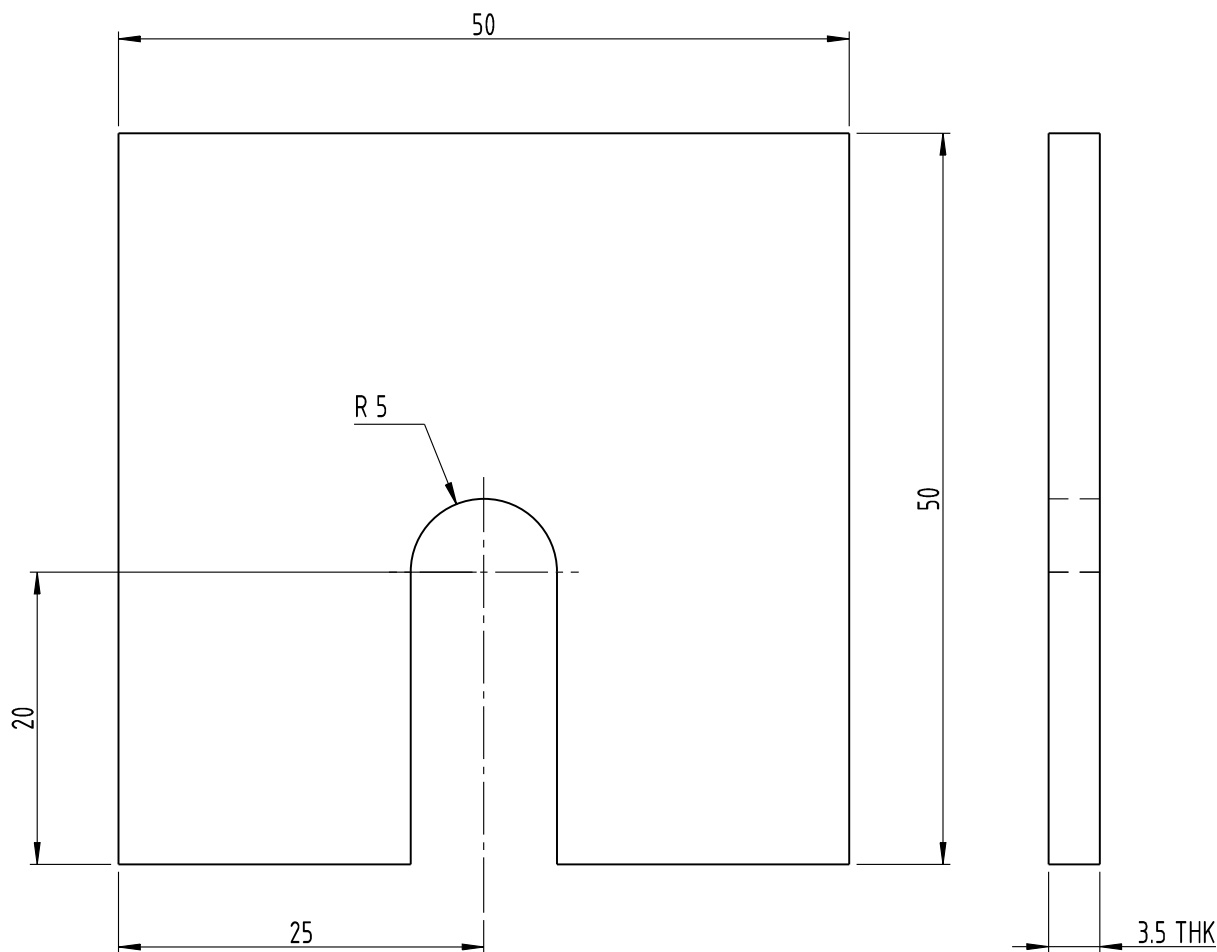
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
														MATERIAL					
												PRODUCT	MUMBAI METRO CARS - L2 & L7						
												REF DRG							
												MATERIAL	SUS304/AISI304-2B FINISH						
												HEAT TREAT.	APPD	[Signature]		20.04.2020			
												SURFACE TREAT.	REVD	[Signature]		20.04.2020			
												TITLE	CHKD	M. Siva Sivar		20.04.2020			
												LINER	DRWN	[Signature]		20.04.2020			
													SCALE			SHEET	Wt.		
													NTS			1 OF 1	0.036kg		
SURFACE ROUGHNESS													DRG No.	525-18193			ALT		
																BEML LIMITED			
NEW FRONTIERS. NEW DREAMS																			

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
N7	1.6	▽	△			PRODUCT	MUMBAI METRO CARS - L2 & L7			
N8	3.2	▽					REF DRG			
N9	6.3	▽	MATERIAL	SUS304/AISI304-2B FINISH						
N10	12.5	▽		HEAT TREAT.	APPD	20.04.2020				
N11	25	▽	SURFACE TREAT.			REVD	20.04.2020			
N12	50	▽		TITLE	CHKD		20.04.2020			
		▽	LINER			DRWN	20.04.2020			
		▽		SCALE	1 OF 1		SHEET			
		▽	NTS			1 OF 1	Wt.			
		▽		DRG No.	525-18194					
		▽	ALT		-					
SURFACE ROUGHNESS				ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227

UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM
--------------------------------------------------------------------------------------	-------------------------------------------

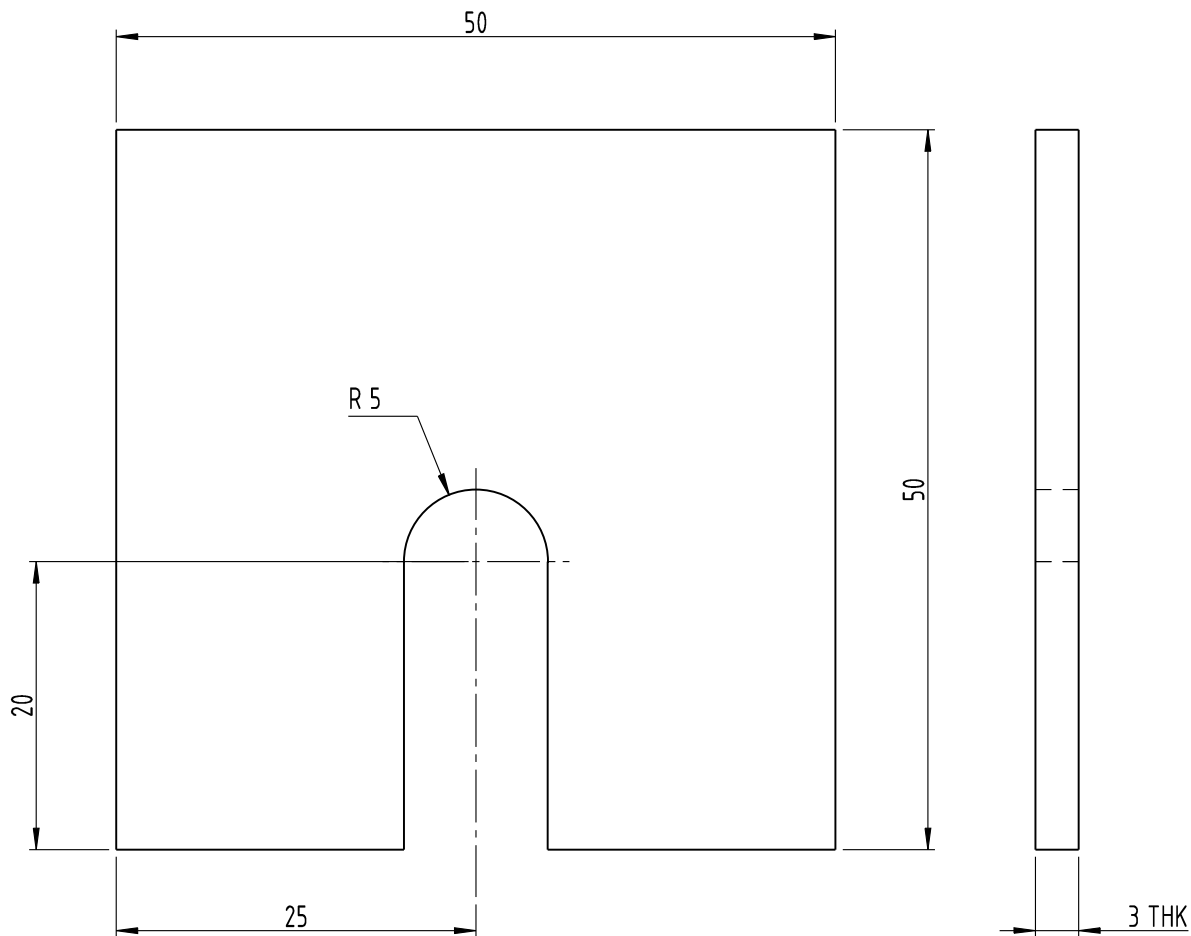
QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
1	2
3	4
5	6
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9	10
11	12
13	14
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79	80
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87	88
89	90
91	92
93	94
95	96
97	98
99	100

VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.		
-------------------------------------------------------------------	--	--

WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96	STATUS:	PROTO/PRODUCTION
-------------------------------------------------	---------	------------------

STATUS:	PROTO/PRODUCTION
---------	------------------

PROTO/PRODUCTION



UNCONTROLLED

NOTE:

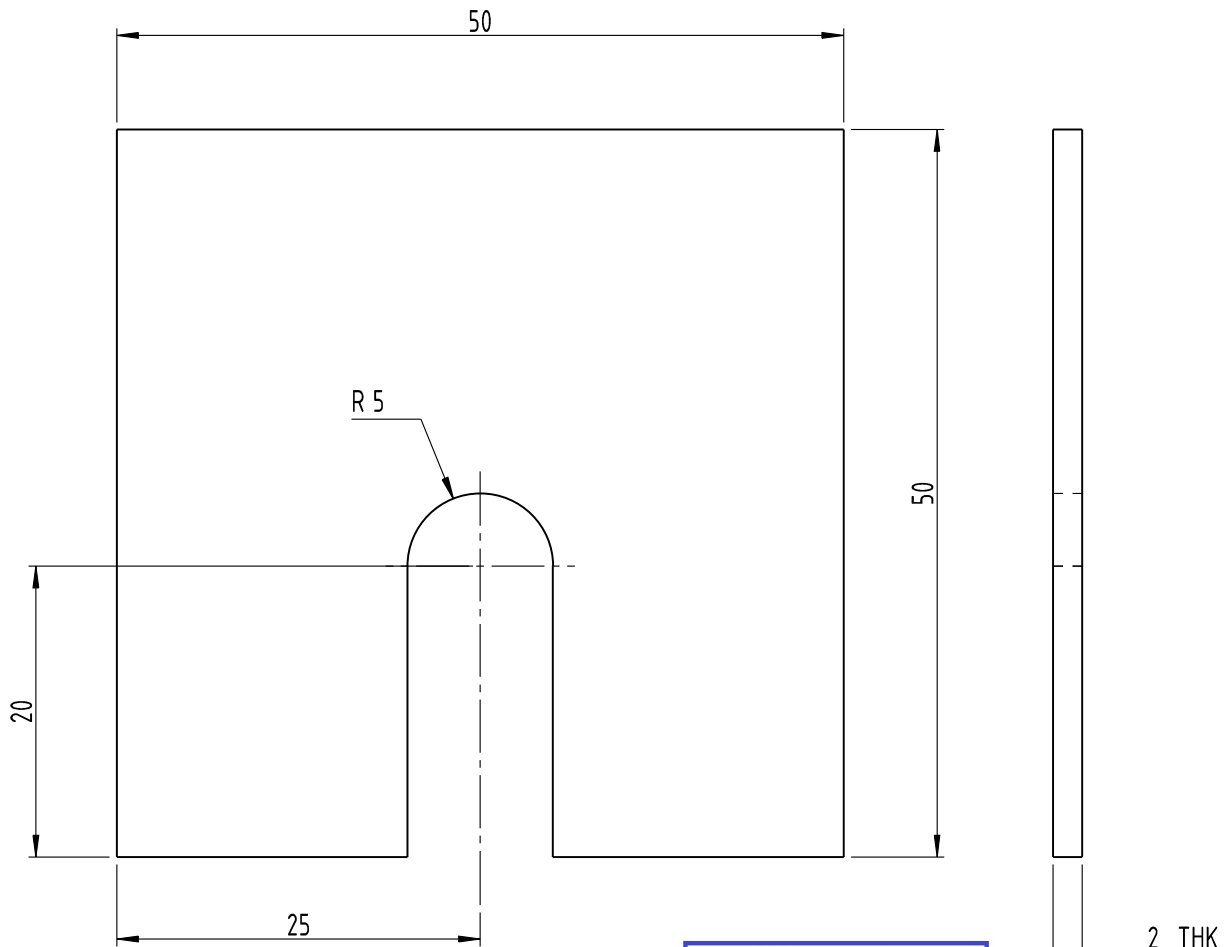
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

N7	16		SL.No.	QTY	PART / STOCK No.	DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)
N8	32	△									MATERIAL		
N9	6.3	△											
N10	12.5	△											
N11	25	△											
N12	50	△											
GRADE No.	VALUE	SYMBOL											
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPO	DRG No.				SHEET		Wt.
							525-18195				1 OF 1		0.06kg
							BEML LIMITED						ALT



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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
N1	0.025	✓				PRODUCT	MUMBAI METRO CARS - L2 & L7		
N2	0.05	✓				REF DRG			
N3	0.1	✓				MATERIAL	SUS304/AISI304-2B FINISH		
N4	0.2	✓				HEAT TREAT.		APPD	20.04.2020
N5	0.4	✓				SURFACE TREAT.		REVD	20.04.2020
N6	0.8	✓				TITLE		CHKD	20.04.2020
N7	1.6	✓				LINER		DRWN	20.04.2020
N8	3.2	✓						SCALE	
N9	6.3	✓						NTS	
N10	12.5	✓						SHEET	
N11	25	✓						1 OF 1	0.04kg
N12	50	✓						DRG No.	ALT
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	




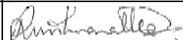







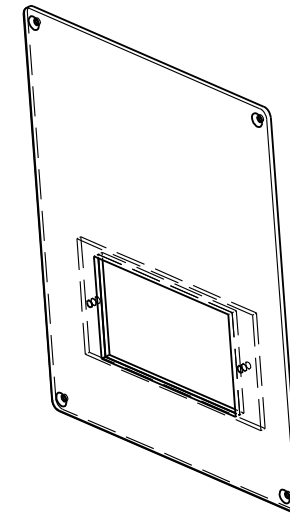
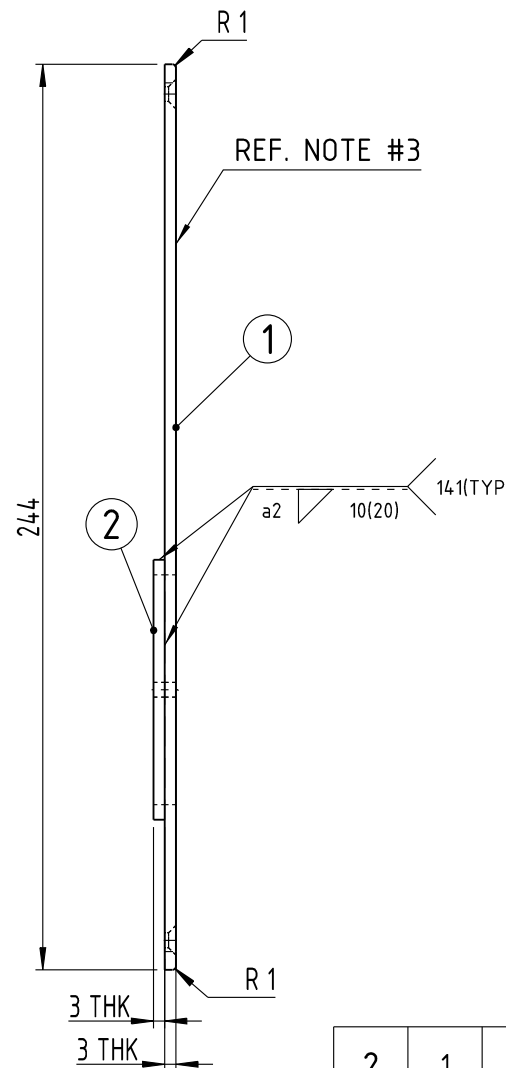
BEML LIMITED

525-18196



SURFACE		N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
GRADE No.													
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025	
SYMBOL													

2	1	-	NUT PLATE	140x70x3†	SUS304/AISI304	
1	1	-	COVER PLATE	224x194x3†	SUS304/AISI304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
				PRODUCT	MUMBAI METRO CARS - L2 & L7	
				REF DRG		
				MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH	
				HEAT TREAT.		
				SURFACE TREAT.		
				TITLE	COVER PLATE, SOCKET	
				CHKD	M. Siva Sivar	12.05.2020
				DRWN		12.05.2020
				SCALE		SHEET
				1:1		Wt.
					1 OF 1	1.034 kg
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKO	APPO	DRG No.
						525-18203
 <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>						ALT
						



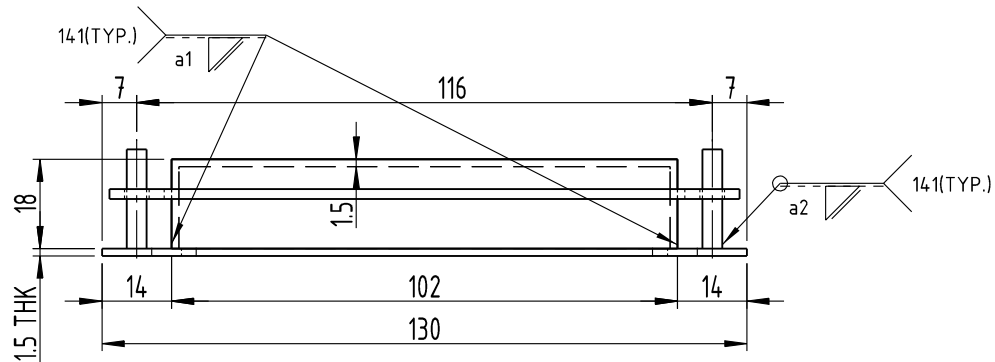
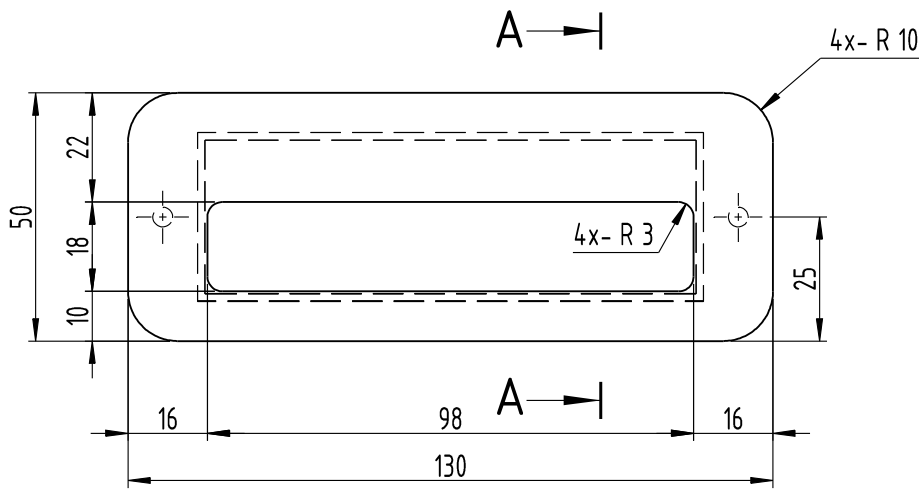
ISOMETRIC VIEW

**UNCONTROLLED**

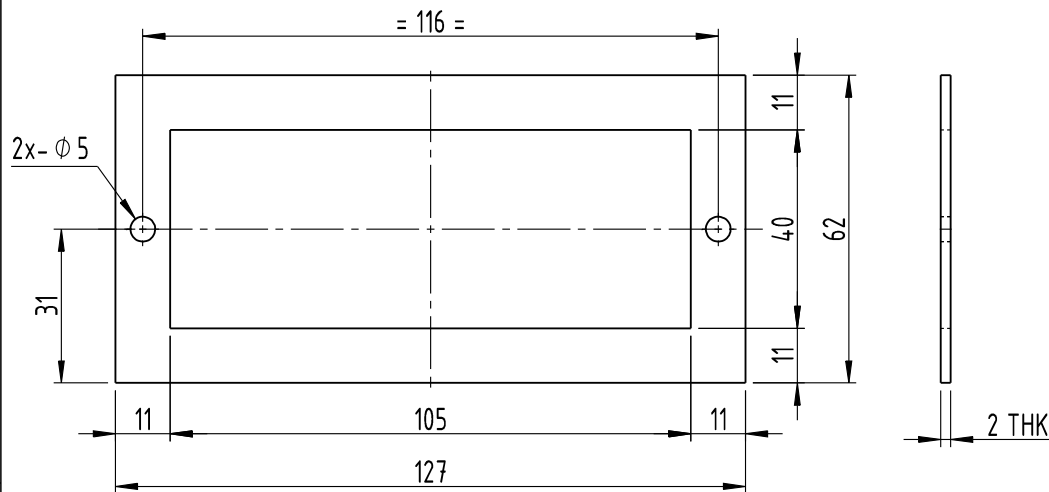
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480, NO.6 FINISH.
4. THE WELDING SYMBOLS ACCORDING TO ISO:2553.
5. REMOVE SHARP EDGES AND BURRS.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

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GRADE No.	VALUE	SYMBOL
N1	0.025	▽
N2	0.05	▽
N3	0.1	▽
N4	0.2	▽
N5	0.4	▽
N6	0.8	▽
N7	1.6	▽
N8	3.2	▽
N9	6.3	▽
N10	12.5	▽
N11	25	▽
N12	50	▽
SURFACE ROUGHNESS		



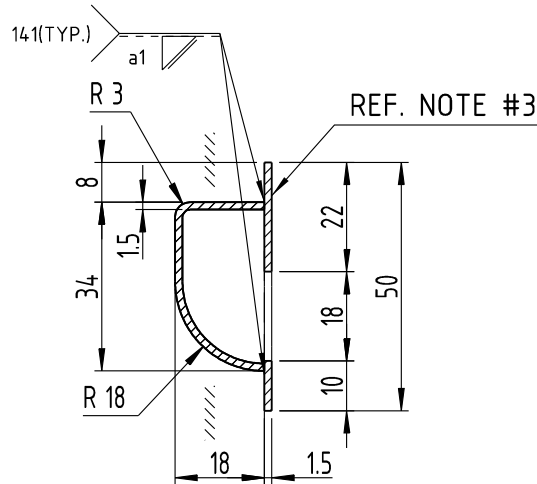
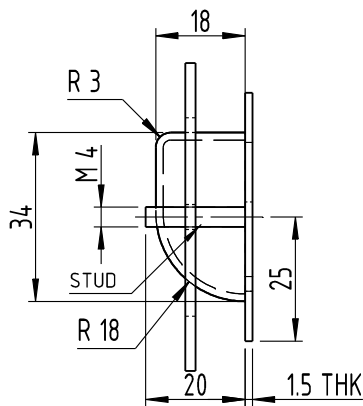
DETAIL-1



DEATIL-2

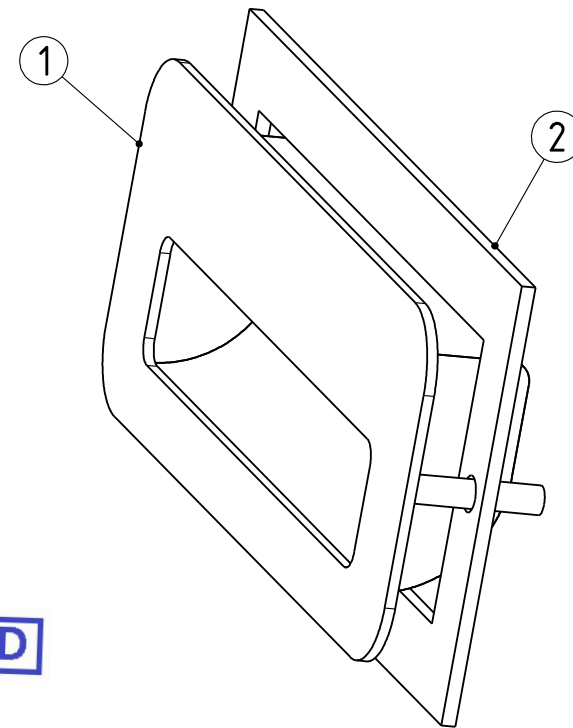
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
4. WELDING SYMBOLS ACCORDING TO ISO:2553.
5. WELD AREAS SHALL BE GROUND FINISH, PICKLED & PASSIVATED.
6. REMOVE SHARP EDGES AND BURRS.
7. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.



SECTION A-A

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



ISOMETRIC VIEW

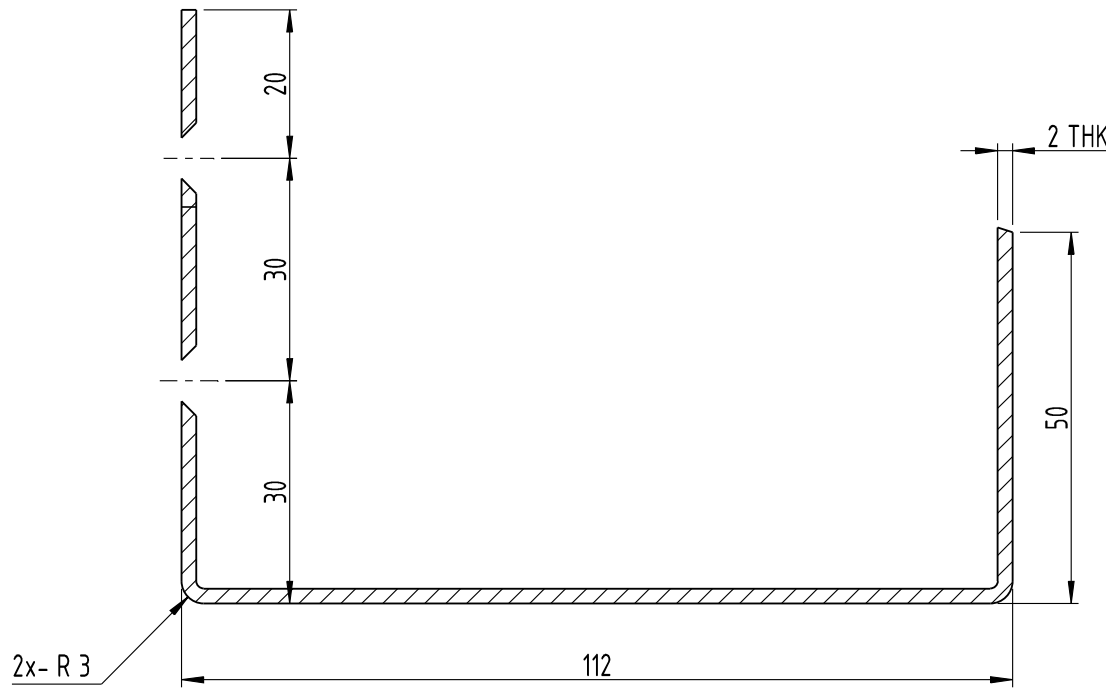
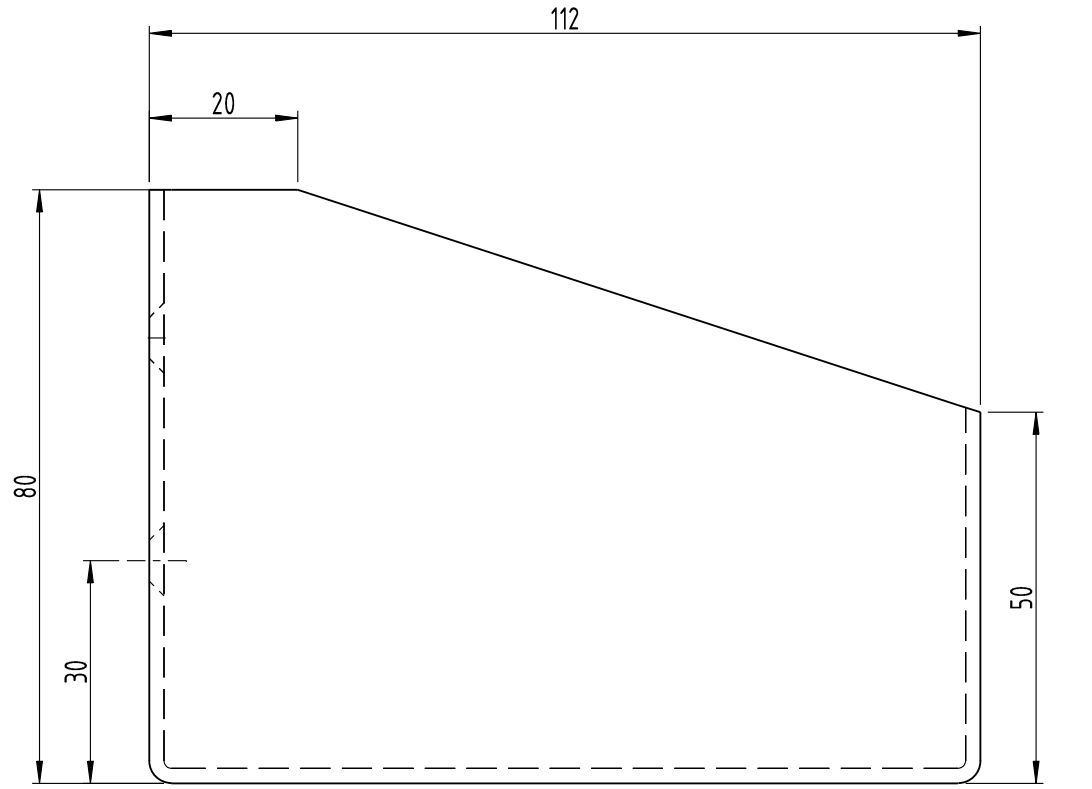
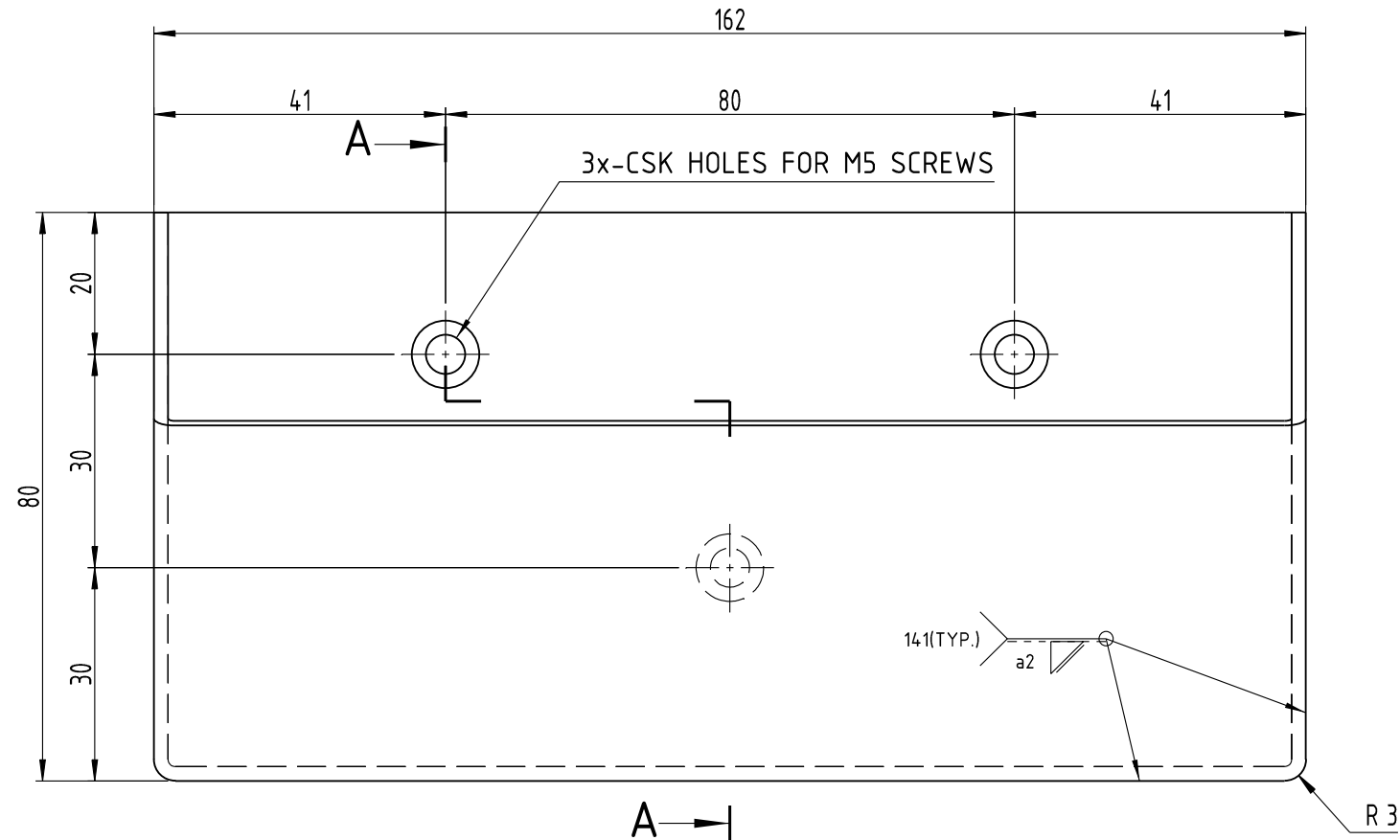
UNCONTROLLED

2	1	-	SUPPORT PLATE	2t	SUS304/AISI304	0.057
1	1	-	FRONT PLATE	1.5t	SUS304/AISI304	0.274
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
			MATERIAL			
△			PRODUCT	MUMBAI METRO CARS - L2 & L7		
△			REF DRG			
△			MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH		
△			HEAT TREAT.	APPD	15.05.2020	
△			SURFACE TREAT.	REVD	15.05.2020	
△			TITLE	CHKD	15.05.2020	
△			HANDLE		DRWN	15.05.2020
△					SCALE	
△			BEML LIMITED		SHEET	Wt.
△					1:1.5	1 OF 1
ALT.No.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.
						525-18211

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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

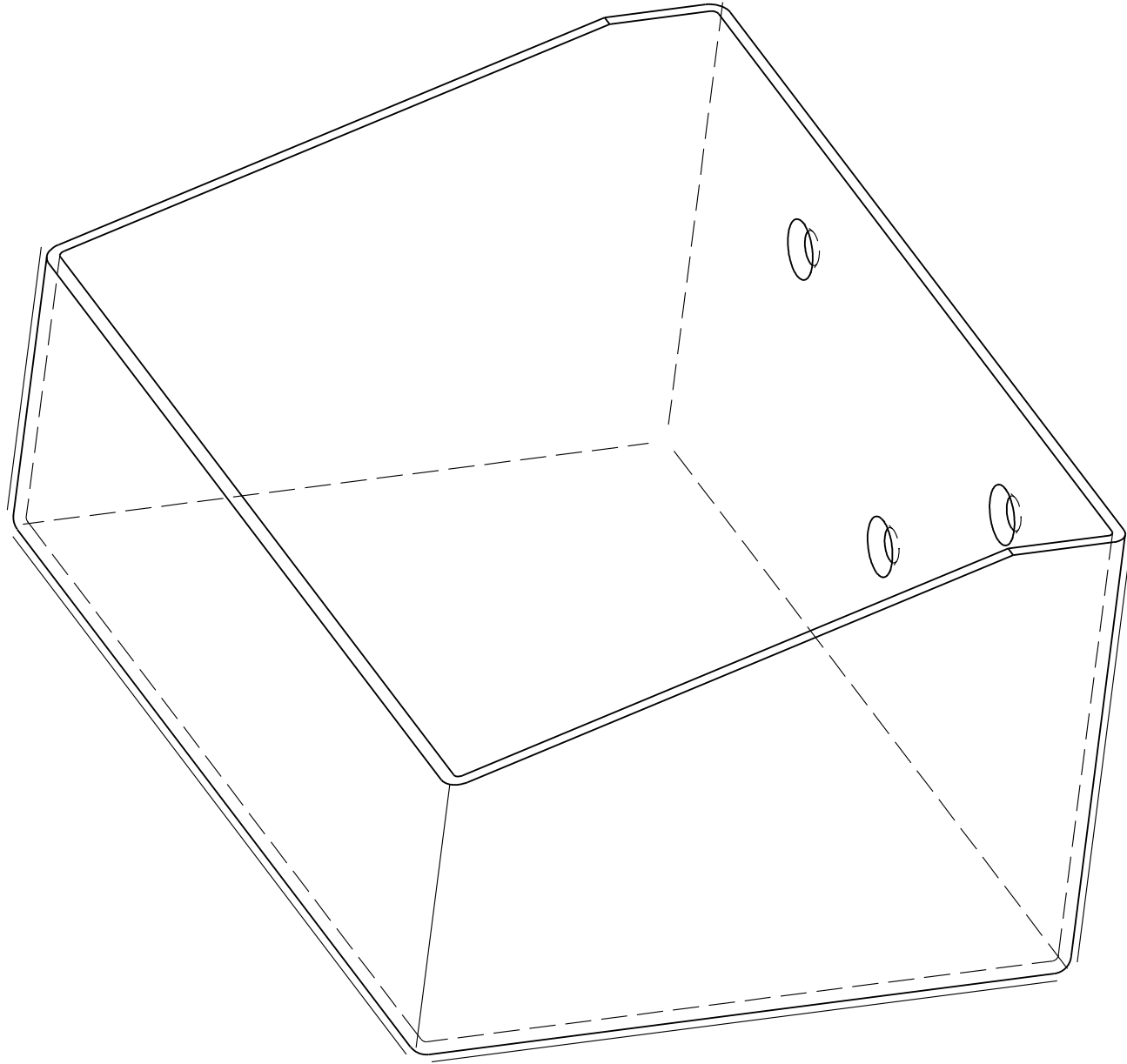
GRADE No.  
VALUE  
SYMBOL  
SURFACE  
ROUGHNESS

F  
E  
D  
C  
B  
A



SECTION A-A

3		2					1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



ISOMETRIC VIEW

UNCONTROLLED

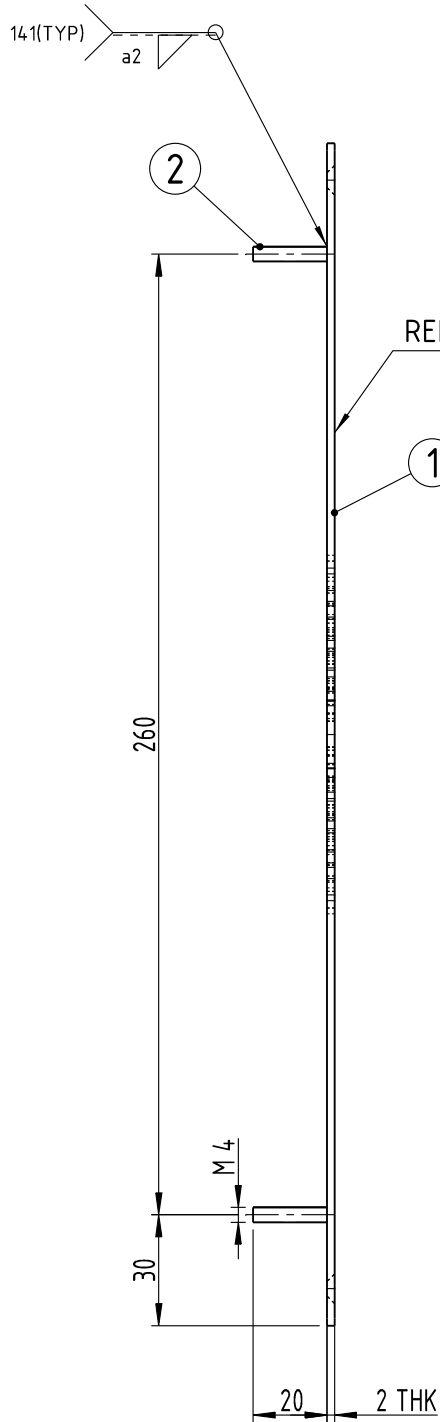
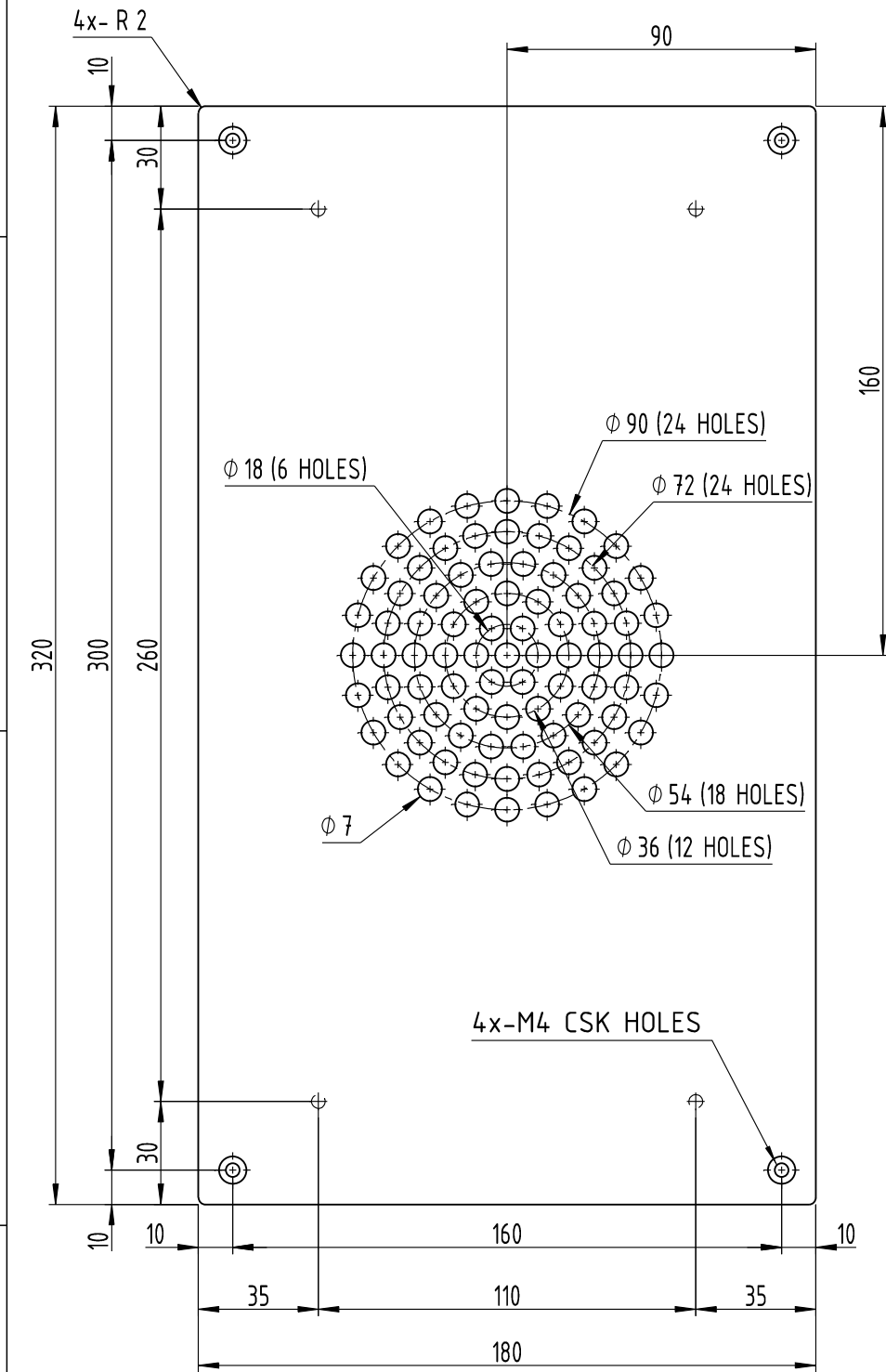
- NOTE:
1. ALL DIMENSIONS ARE IN mm.
  2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  3. THE OUTER EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
  4. WELDING SYMBOLS ACCORDING TO ISO:2553.
  5. THE WELDS SHALL BE GROUND FINISHED.
  6. REMOVE SHARP EDGES AND BURRS.
  7. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
△						PRODUCT	MUMBAI METRO CARS - L2 & L7			
						REF DRG				
△						MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH			
						HEAT TREAT.	APPD	[Signature]		16.07.2019
						SURFACE TREAT.	REVD	[Signature]		16.07.2019
△						TITLE	CHKD	[Signature]		16.07.2019
						FIRST AID KIT HOLDER	DRWN	[Signature]		16.07.2019
△							SCALE	[Drawing]		SHEET
							1:1	1 OF 1		0.821 kg
						DRG No.	525-18225			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	[BEM Logo] BEM LIMITED NEW PUNE, NEW DELHI				ALT -



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



GRADE No.	N1	N2	N3	N4	N5	N6	N7	N8	N9	N10	N11	N12	SYMBOL
VALUE	0.025	0.05	0.1	0.2	0.4	0.8	1.6	3.2	6.3	12.5	25	50	
ROUGHNESS													



MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

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- NOTE:
1. ALL DIMENSIONS ARE IN mm.
  2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
  4. WELDING SYMBOLS ACCORDING TO ISO:2553
  5. REMOVE SHARP EDGES AND BURRS.
  6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.













2	4	-	STUD BOLT				M4x20		Gr A2-70, SS		
1	1	-	PLATE				320x180x2t		SUS304/AISI304		
SL.No.	QTY	PART / STOCK No.			DESCRIPTION			SIZE	COMPANY STD./I.S	Wt. (Kg)	
										MATERIAL	
						PRODUCT	MUMBAI METRO CARS - L2 & L7				
						REF DRG					
						MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH				
						HEAT TREAT.	APPD		15.05.2020		
						SURFACE TREAT.	REVD		15.05.2020		
						TITLE	CHKD	M. Siva Sivar	15.05.2020		
						CLS SPEAKER PLATE	DRWN		15.05.2020		
							SCALE		SHEET	Wt.	
							NTS		1 OF 1	0.864 kg	
						 <b>BEM</b> <b>BEML LIMITED</b> <small>NEW FRONTIERS · NEW DREAMS</small>	DRG No.			ALT	
ALT.NO.	ECN NO/CHANGES			DATE	BY		CHKD	APPD	525-18230		

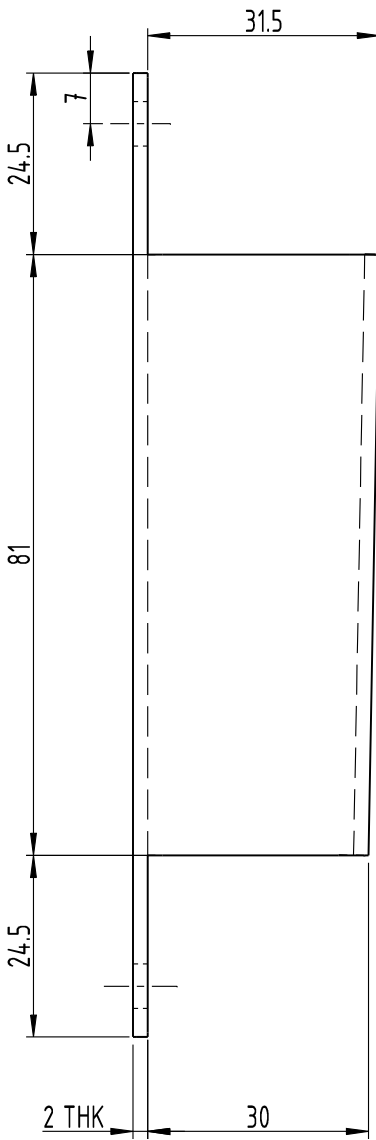
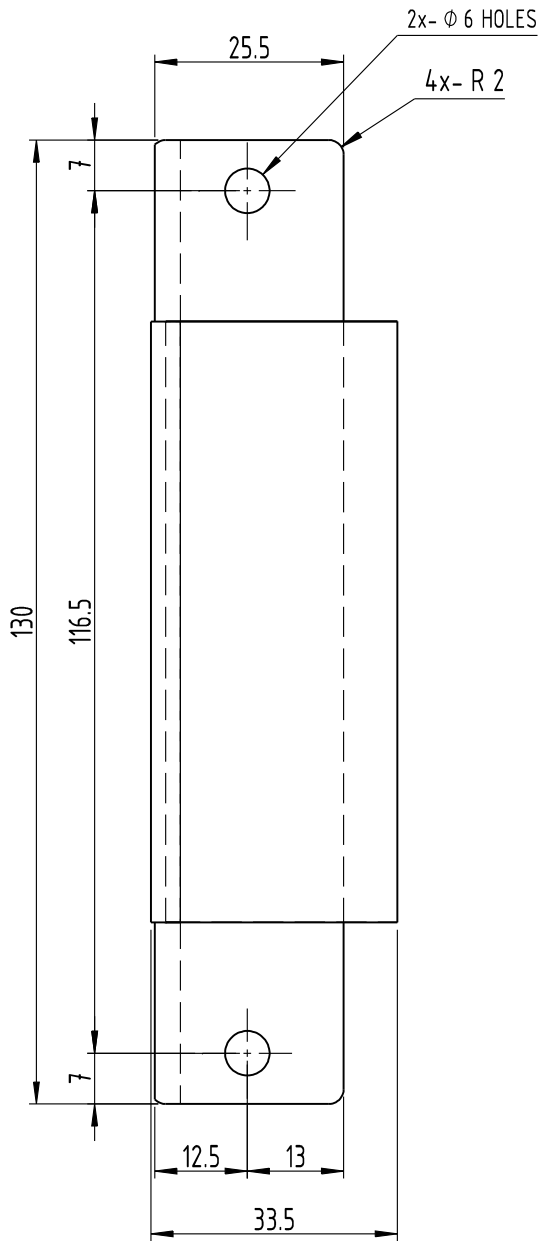
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
4. REMOVE SHARP EDGES AND BURRS.
5. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

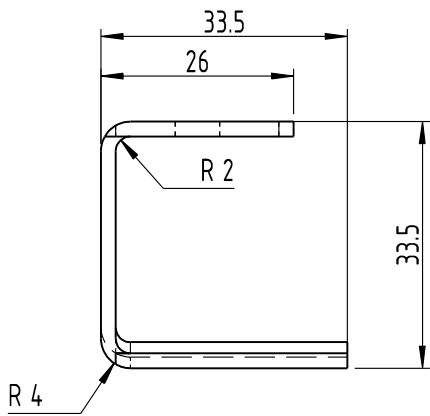
A4

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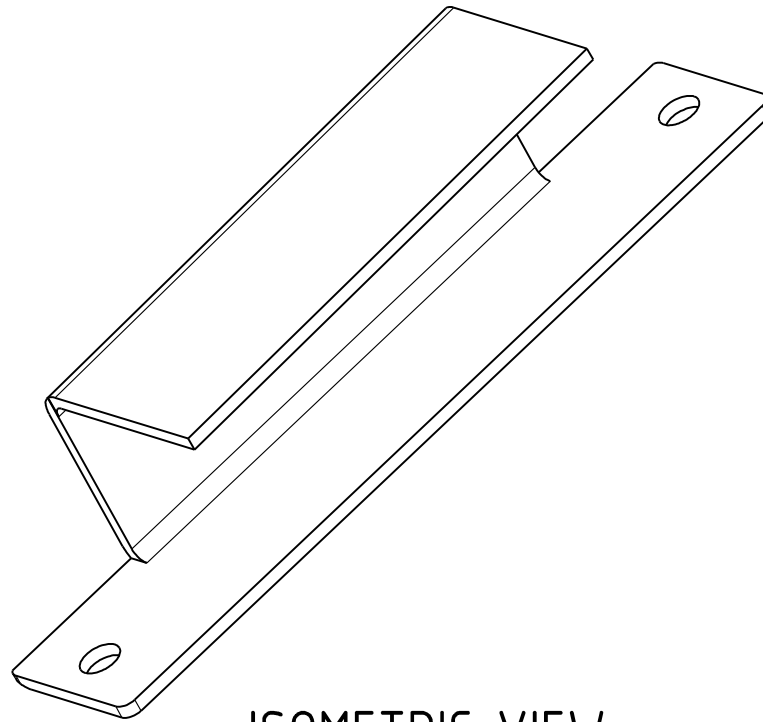
GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	50	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												



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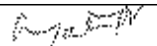


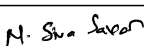






		2					1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



### ISOMETRIC VIEW

NOTE:

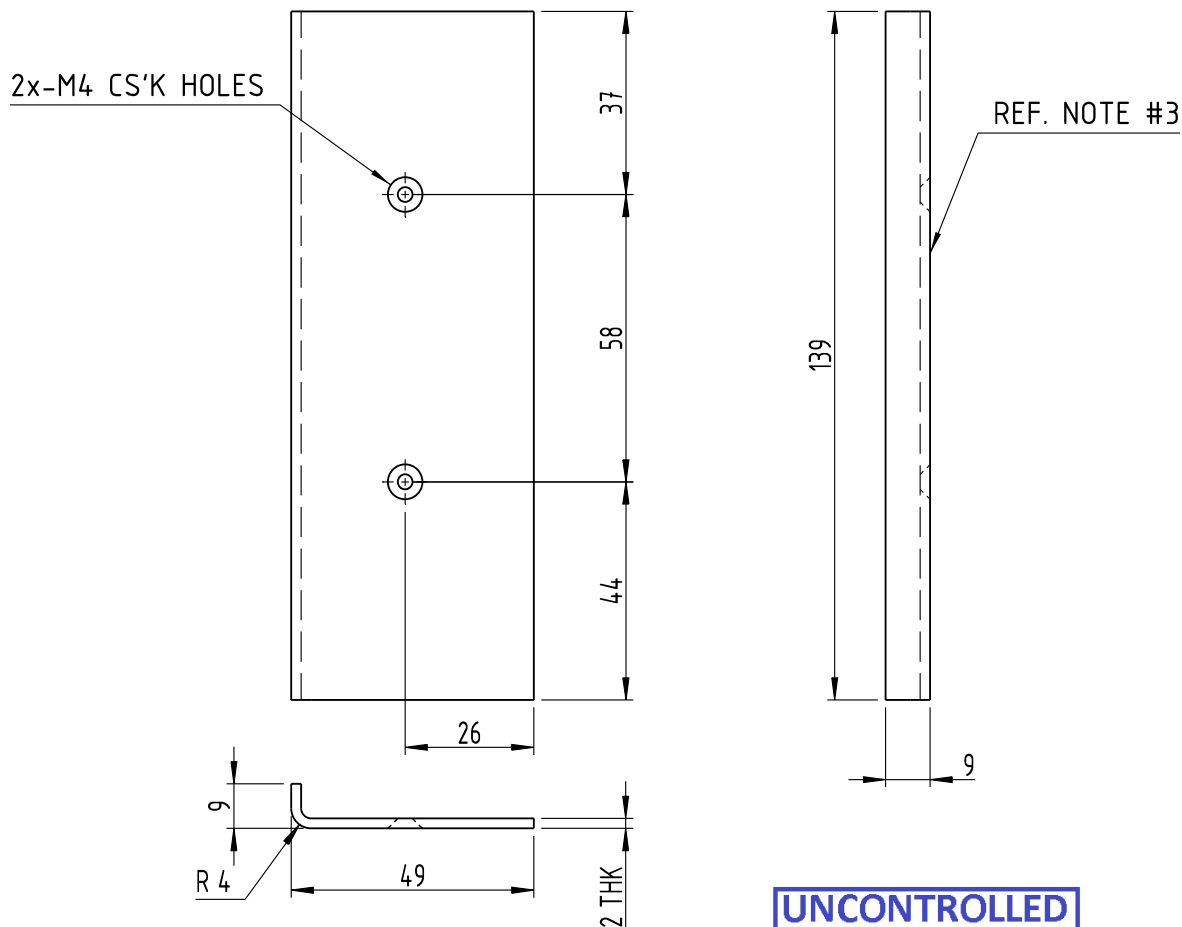
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

SL.No.		QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S		Wt. (Kg)
										MATERIAL		
							PRODUCT	MUMBAI METRO CARS - L2 & L7				
							REF DRG					
							MATERIAL	SUS304/AISI304-2B FINISHED				
							HEAT TREAT.			APPD		02.05.2020
							SURFACE TREAT.			REVD		02.05.2020
							TITLE	HINGE MIDDLE BRACKET		CHKD		02.05.2020
DRWN		02.05.2020										
SCALE		SHEET	Wt.									
1:1		1 OF 1	0.127 kg									
							DRG No.				ALT	
							525-18265					
ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD	 BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>					

A3

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



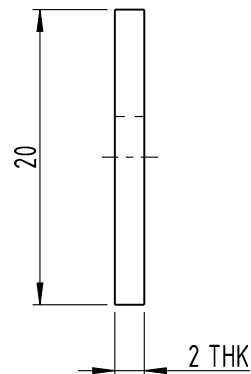
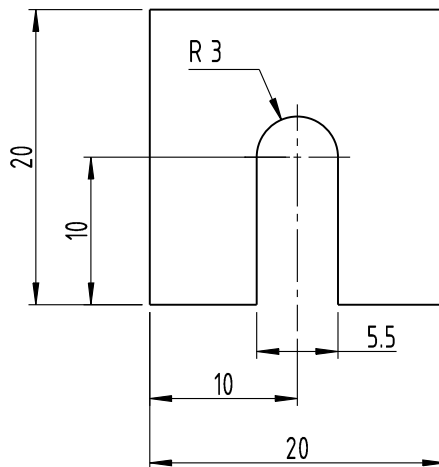
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
4. REMOVE SHARP EDGES AND BURRS.
5. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
						PRODUCT	MUMBAI METRO CARS - L2 & L7		
						REF DRG			
						MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH		
						HEAT TREAT.	APPD	02.05.2020	
						SURFACE TREAT.	REVD	02.05.2020	
						TITLE	CHKD	02.05.2020	
							DRWN	02.05.2020	
						COVER PLATE, HINGE			
						SCALE	1:1.5	SHEET	1 OF 1
						DRG No.	525-18266	Wt.	0.145 kg
								ALT	
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	BEML LIMITED		

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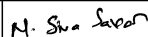
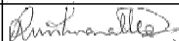




MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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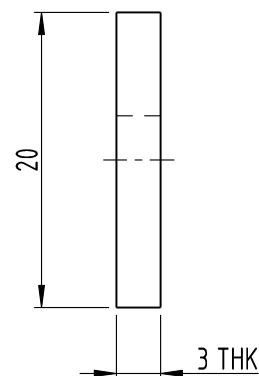
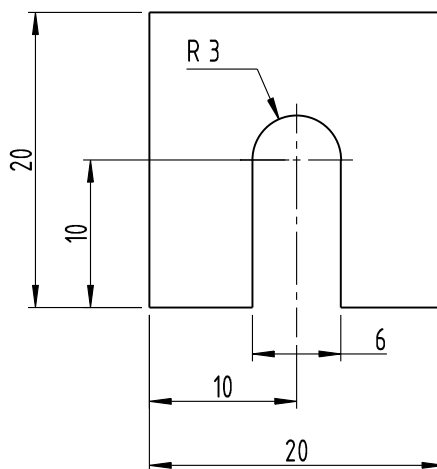
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.





GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)			
								MATERIAL					
N7	1.6	▽	△			PRODUCT	MUMBAI METRO CARS - L2 & L7						
N8	3.2	▽				REF DRG							
N9	6.3	▽				MATERIAL	SUS304/AISI304 2B FINISH						
N10	12.5	▽	△			HEAT TREAT.	APPD			28.04.2020			
N11	25	▽				SURFACE TREAT.					REVD		28.04.2020
N12	50	▽				△			TITLE	CHKD			28.04.2020
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKO				APPD	DRWN			28.04.2020
										SCALE			SHEET
							1:0.5		1 OF 1	0.0063kg			
							DRG No.	525-18296			ALT		
							 <b>BEM</b> <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>						



MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 – 6	6 – 30	30 – 120	120 – 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

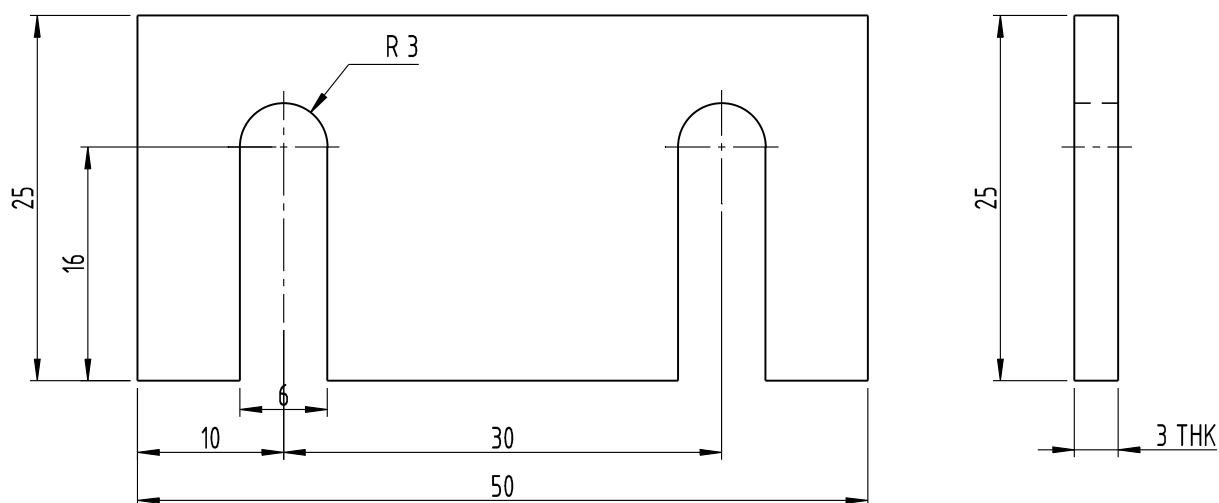
**UNCONTROLLED****NOTE:**

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No. VALUE SYMBOL	SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
									MATERIAL		
N7 1.6 ✓	△					PRODUCT	MUMBAI METRO CARS - L2 & L7				
N8 3.2 ✓						REF DRG					
N9 6.3 ✓						MATERIAL	SUS304/AISI304 2B FINISH				
N10 12.5 ✓	△					HEAT TREAT.	APPD	28.04.2020			
N11 25 ✓						SURFACE TREAT.	REVD	28.04.2020			
N12 50 ✓	△					TITLE	CHKD	28.04.2020			
						LINER 3T	DRWN	28.04.2020			
							SCALE		SHEET	Wt.	
							1:0.5		1 OF 1	0.0094kg	
SURFACE ROUGHNESS	ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	 <b>beml</b> <b>BEML LIMITED</b> <small>NEW FRONTIERS. NEW DREAMS</small>	DRG No.		ALT	
								525-18297			

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
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



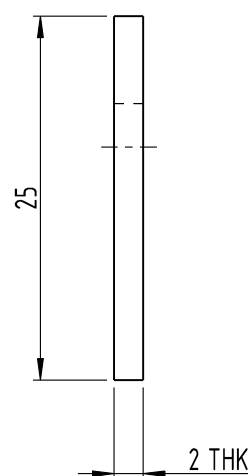
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NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

N7	N8	N9	N10	N11	N12	GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)	
														MATERIAL			
												PRODUCT	MUMBAI METRO CARS - L2 & L7				
												REF DRG					
												MATERIAL	SUS304/AISI304 2B FINISH				
												HEAT TREAT.		APPD		27.04.2020	
												SURFACE TREAT.		REVD		27.04.2020	
												TITLE		CHKD		27.04.2020	
												LINER SIDE FIXING		DRWN		27.04.2020	
														SCALE		SHEET	Wt.
													1:0.5		1 OF 1	0.03kg	
												 <b>beml</b> BEML LIMITED <small>NEW FRONTIERS. NEW DREAMS</small>	DRG No.		ALT		
													525-18298				
SURFACE ROUGHNESS									ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD			



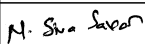
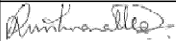




MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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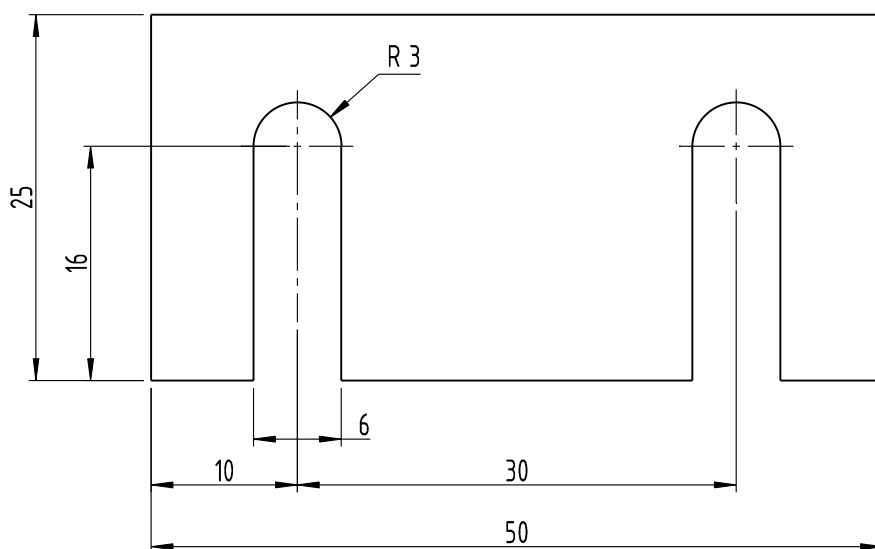
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

N7	N6		SL.No.	QTY	PART / STOCK No.			DESCRIPTION				SIZE	COMPANY STD./I.S		Wt. (Kg)	
N8	N9							PRODUCT	MUMBAI METRO CARS - L2 & L7						MATERIAL	
N10	N11							REF DRG								
N12	N13							MATERIAL	SUS304/AISI304 2B FINISH							
GRADE No.	VALUE	SYMBOL						HEAT TREAT.					APPD		27.04.2020	
								SURFACE TREAT.					REVD		27.04.2020	
								TITLE					CHKD		27.04.2020	
								LINER SIDE FIXING					DRWN		27.04.2020	
													SCALE		SHEET	Wt.
													1:0.5		1 OF 1	0.02 kg
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES			DATE	BY	CHKD	APPD	 <b>BEML LIMITED</b> <small>NEW FRONTIERS . NEW DREAMS</small>		DRG No.		ALT	
											525-18299					

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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NOTE:

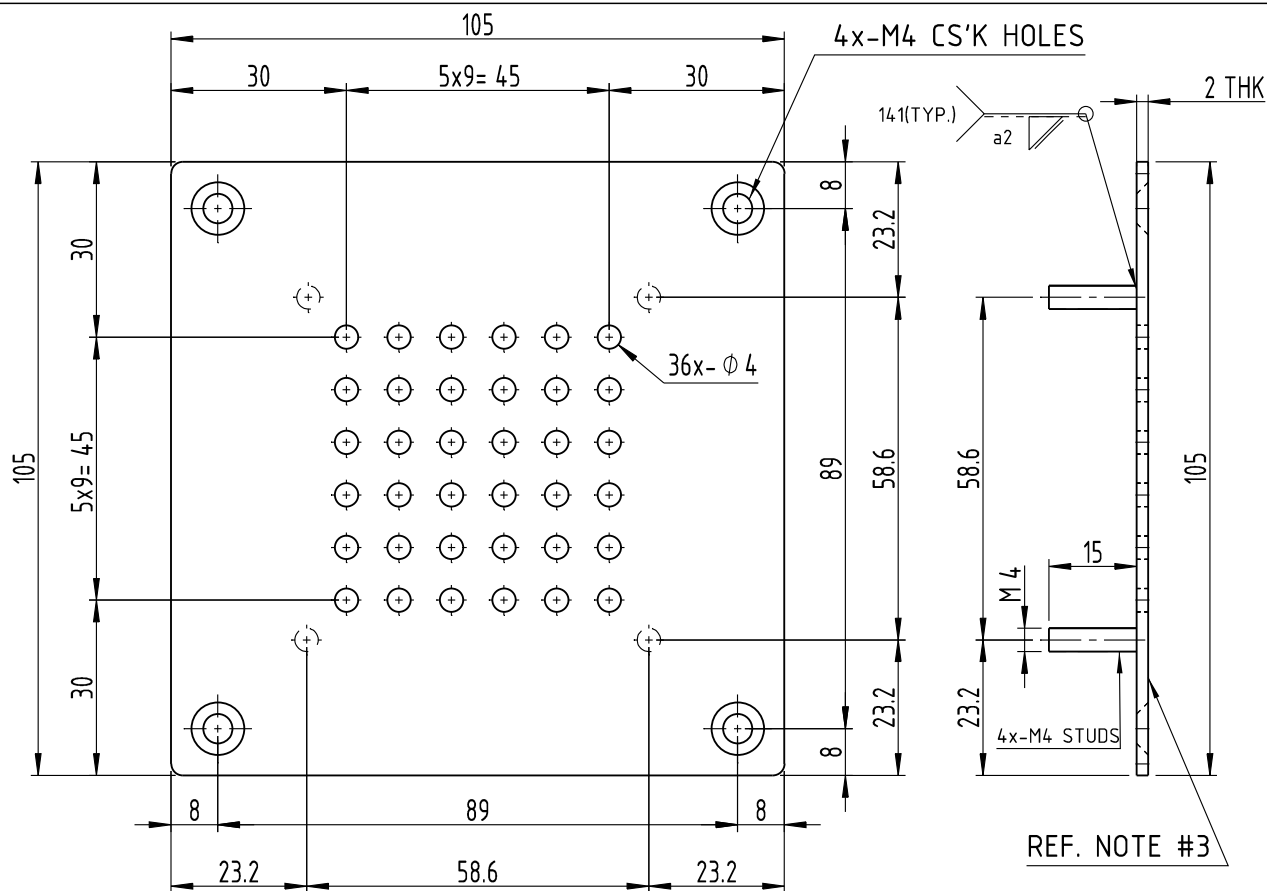
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)	
											MATERIAL		
N7	1.6	✓	△						PRODUCT	MUMBAI METRO CARS - L2 & L7			
N8	3.2	✓											
N9	6.3	✓											
N10	12.5	✓	△						MATERIAL	SUS304/AISI304 2B FINISH			
N11	25	✓											
N12	50	✓											
SURFACE ROUGHNESS		△	△						TITLE	APPD	<i>[Signature]</i>	27.04.2020	
										REVD	<i>[Signature]</i>	27.04.2020	
										CHKD	<i>M. Siva Sivar</i>	27.04.2020	
										DRWN	<i>[Signature]</i>	27.04.2020	
LINER SIDE FIXING										SCALE		SHEET	Wt.
										1:0.5		1 OF 1	0.01 kg
										DRG No.			
BEML LIMITED										ALT			
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES		DATE	BY	CHKD	APPD				














BEML LIMITED  
NEW FRONTIERS. NEW DREAMS

FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227		
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)	QUALITY OF WELD JOINTS REF, RD 230 MEDIUM	
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.	STATUS:	PROTO/PRODUCTION
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96		



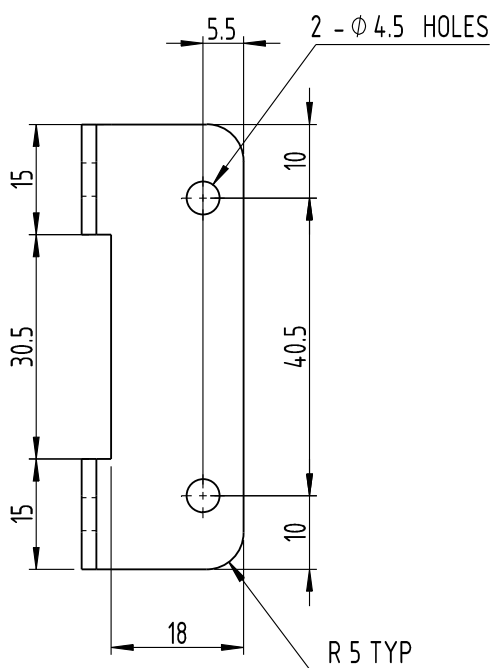
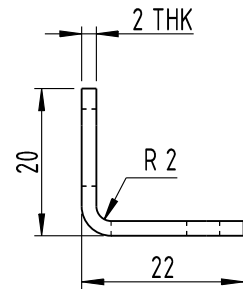
1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480, NO.6 FINISH.
4. WELDING SYMBOLS ACCORDING TO ISO:2553
5. REMOVE SHARP EDGES AND BURRS.
6. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

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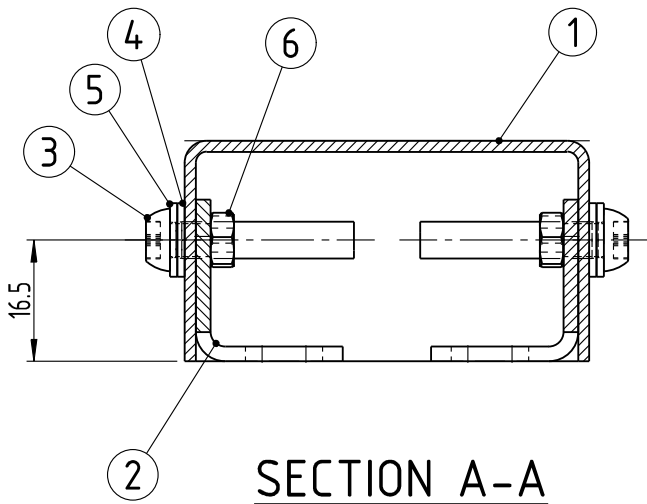
							105X105X2THK					
SL.No.	QTY	PART / STOCK No.				DESCRIPTION		SIZE	COMPANY STD./I.S	Wt. (Kg)		
									MATERIAL			
						PRODUCT	MUMBAI METRO CARS - L2 & L7					
						REF DRG						
						MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH					
						HEAT TREAT.		APPD		16.05.2020		
						SURFACE TREAT.		REVD		16.05.2020		
						TITLE	PLATE, BUZZER SPEAKER		CHKD	N. Siva Sivar	16.05.2020	
									DRWN		16.05.2020	
									SCALE		SHEET	Wt.
									1:1		1 OF 1	0.17 kg
ALT.NO.	ECN NO/CHANGES				DATE	BY	CHKD	APPD	DRG No.		ALT	
									BEM L BEML LIMITED			
									525-18313			

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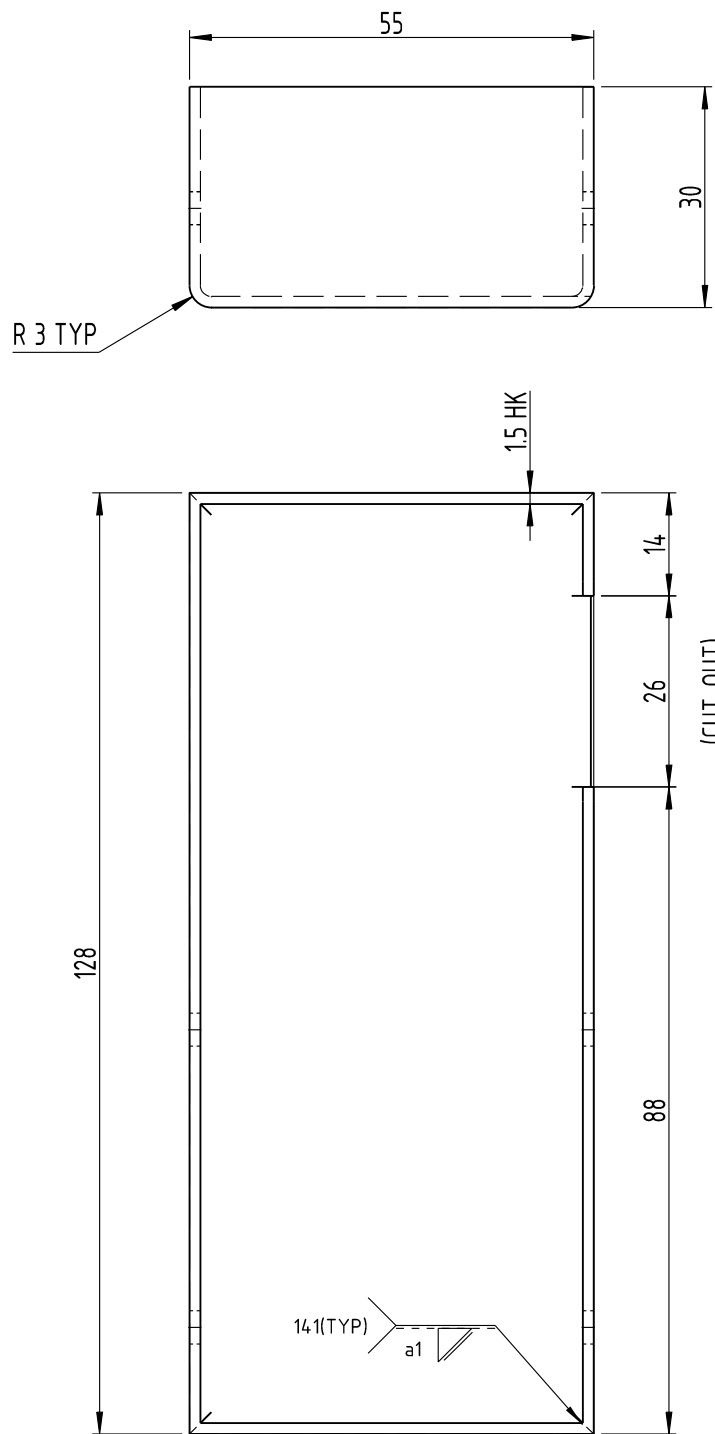
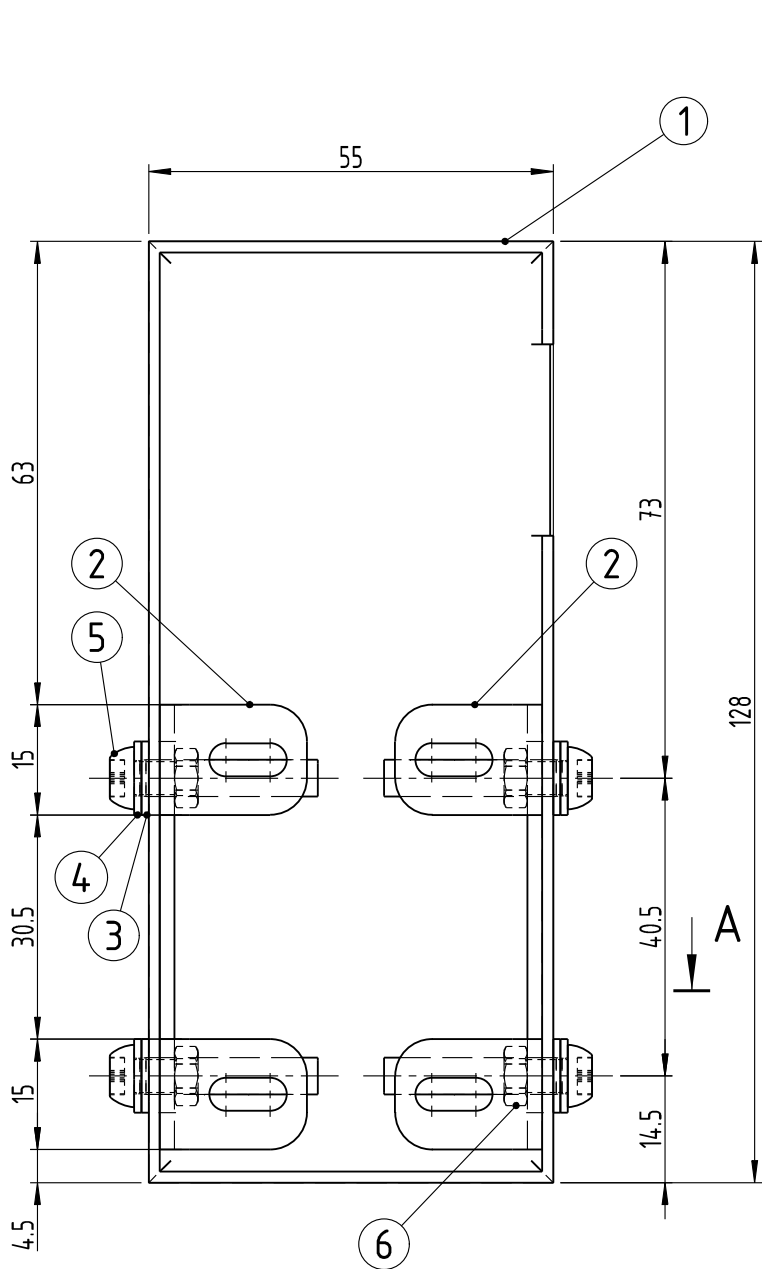
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1	0.02	
2	0.05	
3	0.1	
4	0.2	
5	0.4	
6	0.8	
7	1.6	
8	3.2	
9	6.3	
10	12.5	
11	25	
12	50	
13	100	
14	200	
15	400	
16	800	
17	1600	
18	3200	
19	6300	
20	12500	
21	25000	
22	50000	
23	100000	
24	200000	
25	400000	
26	800000	
27	1600000	
28	3200000	
29	6300000	
30	12500000	
31	25000000	
32	50000000	
33	100000000	
34	200000000	
35	400000000	
36	800000000	
37	1600000000	
38	3200000000	
39	6300000000	
40	12500000000	
41	25000000000	
42	50000000000	
43	100000000000	
44	200000000000	
45	400000000000	
46	800000000000	
47	1600000000000	
48	3200000000000	
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50	12500000000000	
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52	50000000000000	
53	100000000000000	
54	200000000000000	
55	400000000000000	
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57	1600000000000000	
58	3200000000000000	
59	6300000000000000	
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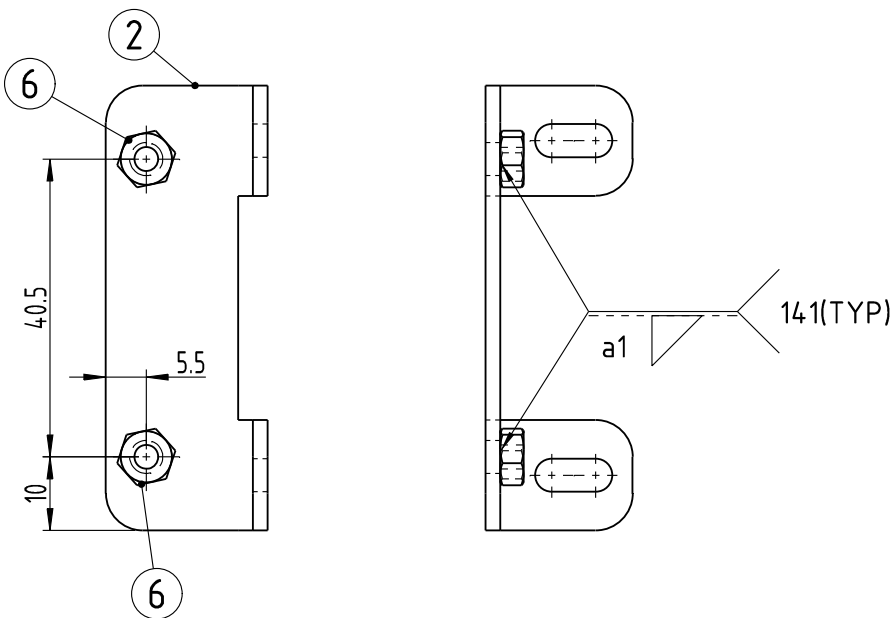
DETAIL-2



SECTION A-A



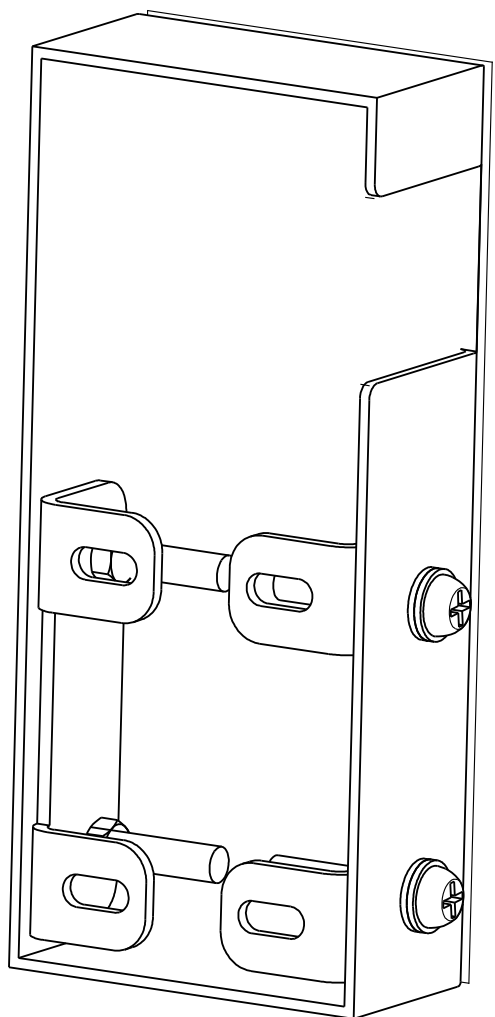
DETAIL-1



ASSY OF 2 & 6

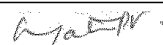
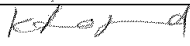
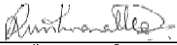
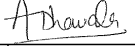
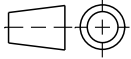


- NOTE:
1. ALL DIMENSIONS ARE IN mm.
  2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
  3. THE OUTER EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
  4. ITEM 6 NUTS SHALL BE WELDED TO ITEM 2.
  5. THE WELDING SYMBOLS ACCORDING TO ISO:2553.
  6. WELD AREAS SHALL BE PICKLED & PASSIVATED.
  7. REMOVE SHARP EDGES AND BURRS.
  8. ITEM SHALL BE SUPPLIED IN ASSEMBLED CONDITION.
  9. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

3		2							1			
MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA		
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~		
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227												
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF. RD 230 MEDIUM					
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION				
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96												



ISOMETRIC VIEW

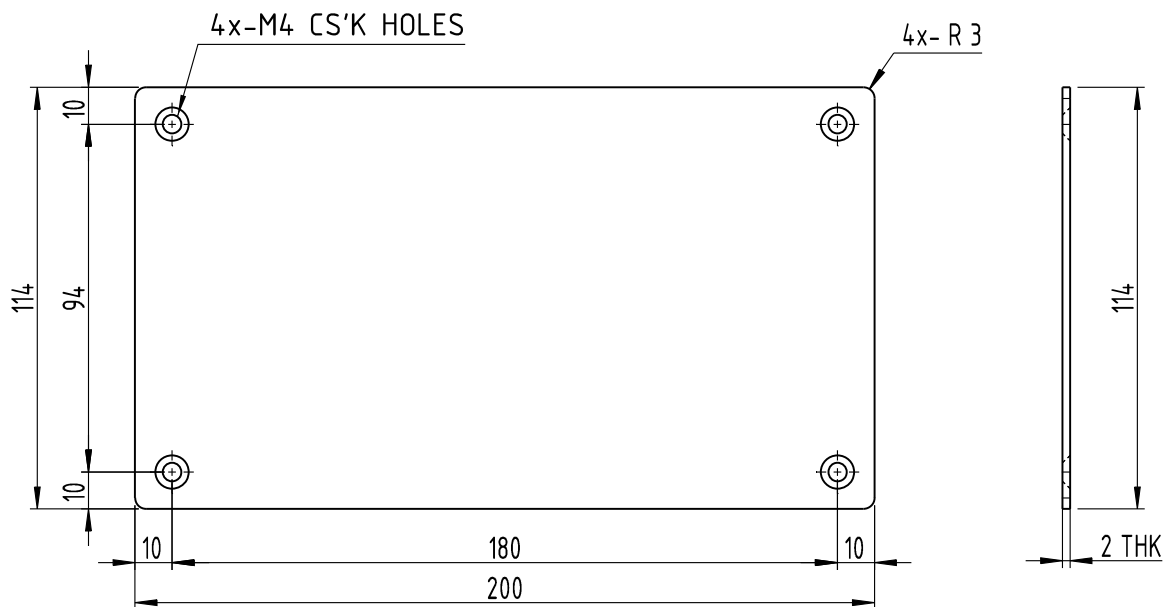
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6	4	-	HEX. HEAD FLANGE NUT	M4	ISO: 7044 / MAT'L : ISO :3506, Gr. A2-70, SS	
5	4	-	SPRING WASHER	B4 (FOR M4 SCREW)	IS : 3063 / MAT'L IS: 1367 (P-14), AISI304 Gr. A2-70, SS	
4	4	-	MACHINED WASHER	4.3 (FOR M4 SCREW)	IS : 2016 (TAB-1) / MAT'L IS: 1367(P-14), AISI304 Gr. A2-70, SS	
3	4	-	CROSS RESESSED PAN HEAD SCREW	M4x14	IS:7483 -1985 / MATL : ISO:3506-79, Gr-A2-70,SS, WITH NYLOC BLUE PATCH	
2	2	525-18316-02	NUT BRACKET	2†	SUS304/AISI304 -2B FINISH	
1	1	525-18316-01	COVER	1.5†	SUS304/AISI304 BRUSH FINISH	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI METRO CARS - L2 & L7		
			REF DRG			
			MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH		
			HEAT TREAT.	APPD		23.05.2020
			SURFACE TREAT.	REVD		23.05.2020
			TITLE	CHKD		23.05.2020
			COVER LIMIT SWITCH	DRWN		23.05.2020
				SCALE		SHEET
				1:1	1 OF 1	Wt. -
			DRG No.	525-18316		
			ALT			
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	
						BEML LIMITED
						525-18316
						



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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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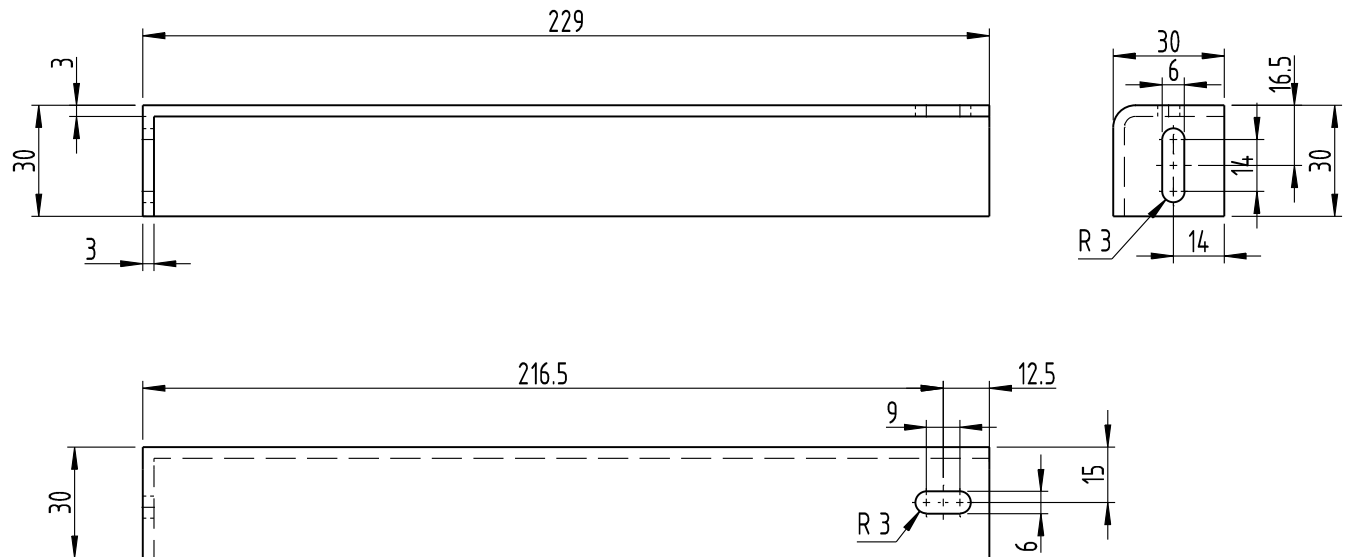
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S	Wt. (Kg)
								MATERIAL	
N1	0.025	▽				PRODUCT	MUMBAI METRO CARS - L2 & L7		
N2	0.05	▽				REF DRG			
N3	0.1	▽				MATERIAL	SUS304/AISI304, 2B FINISH		
N4	0.2	▽				HEAT TREAT.		APPD	16.04.2020
N5	0.4	▽				SURFACE TREAT.		REVD	16.04.2020
N6	0.8	▽				TITLE	BLOCKING PLATE, CEM		
N7	1.6	▽				CHKD	16.04.2020		
N8	3.2	▽				DRWN	16.04.2020		
N9	6.3	▽				SCALE	1:2	SHEET	1 OF 1
N10	12.5	▽				SCALE	1:2	SHEET	1 OF 1
N11	25	▽				SCALE	1:2	SHEET	1 OF 1
N12	50	▽				SCALE	1:2	SHEET	1 OF 1
SURFACE ROUGHNESS			ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	
BEML LIMITED							525-18342		
NEW FRONTIERS. NEW DREAMS							A4		

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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



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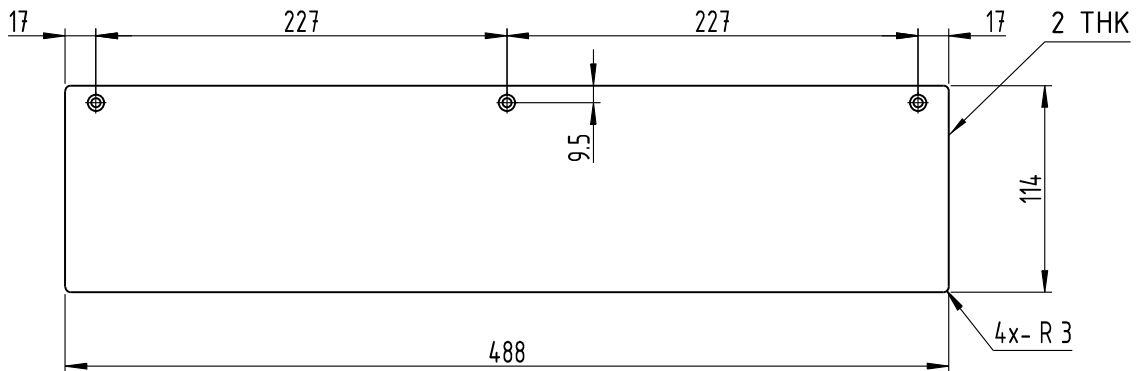
NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

N7	16	✓	▽	△																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																																						</
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MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.						STATUS:	PROTO/PRODUCTION			
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										

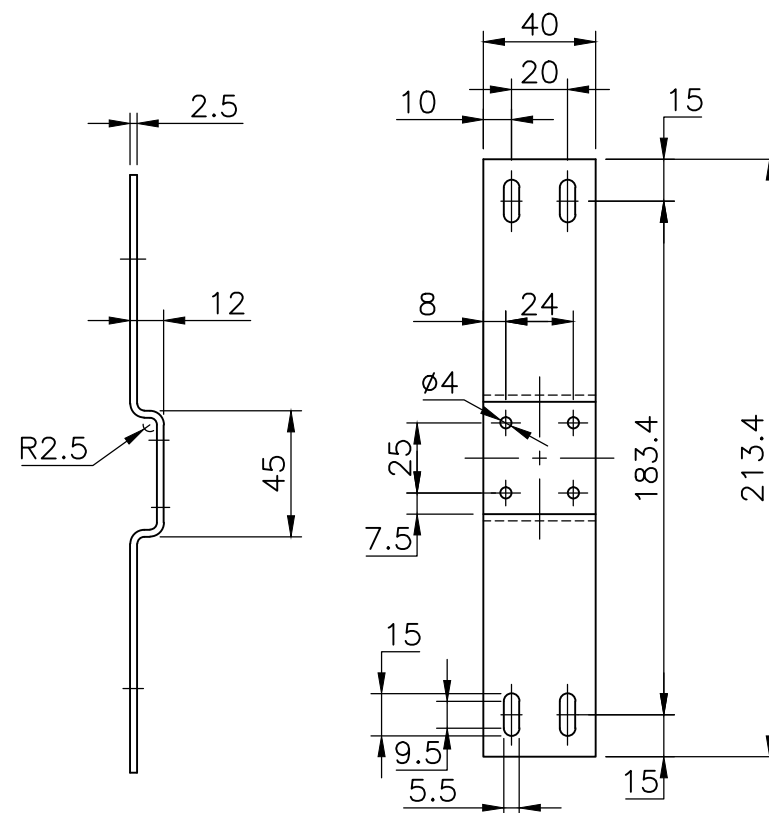


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NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE SHARP EDGES AND BURRS.
4. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.






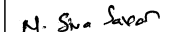
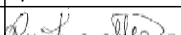

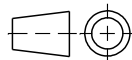
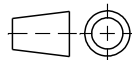


GRADE No.	VALUE	SYMBOL	SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)					
								MATERIAL							
N7	1.6	✓	△			PRODUCT	MUMBAI METRO CARS - L2 & L7								
N8	3.2	✓					△			REF DRG					
N9	6.3	✓									△			MATERIAL	SUS304/AISI304-2B FINISH
N10	12.5	✓	△			HEAT TREAT.									APPD
N11	25	✓					△			SURFACE TREAT.					
N12	50	✓									△			TITLE	
SURFACE ROUGHNESS			△			COVER PLATE									DRWN
							SCALE	[Symbol]	SHEET	Wt.					
							NTS	[Symbol]	1 OF 1	0.87 kg					
BEML LIMITED							DRG No.		525-18346		ALT				
NEW FRONTIERS. NEW DREAMS											△ -				

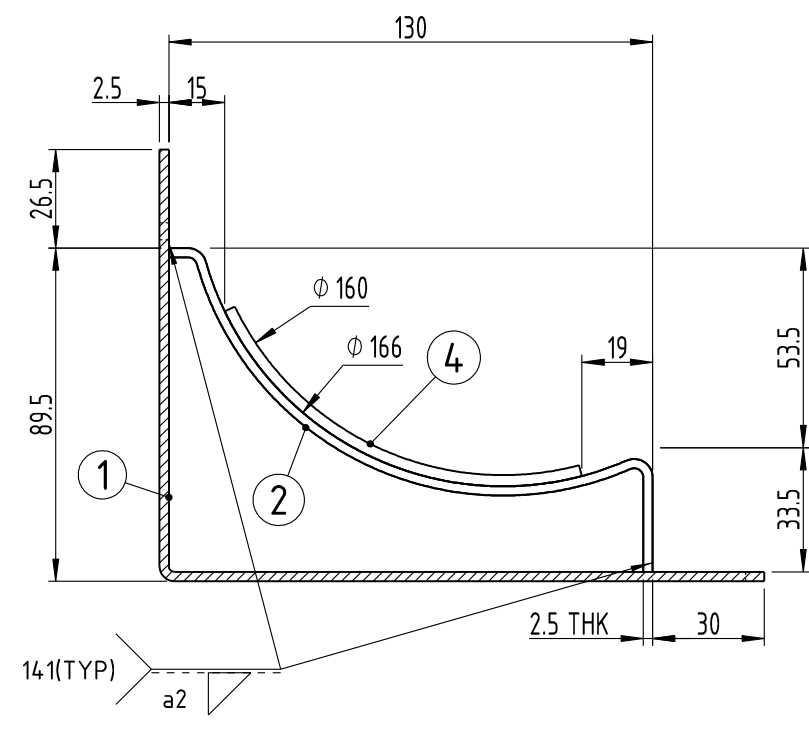
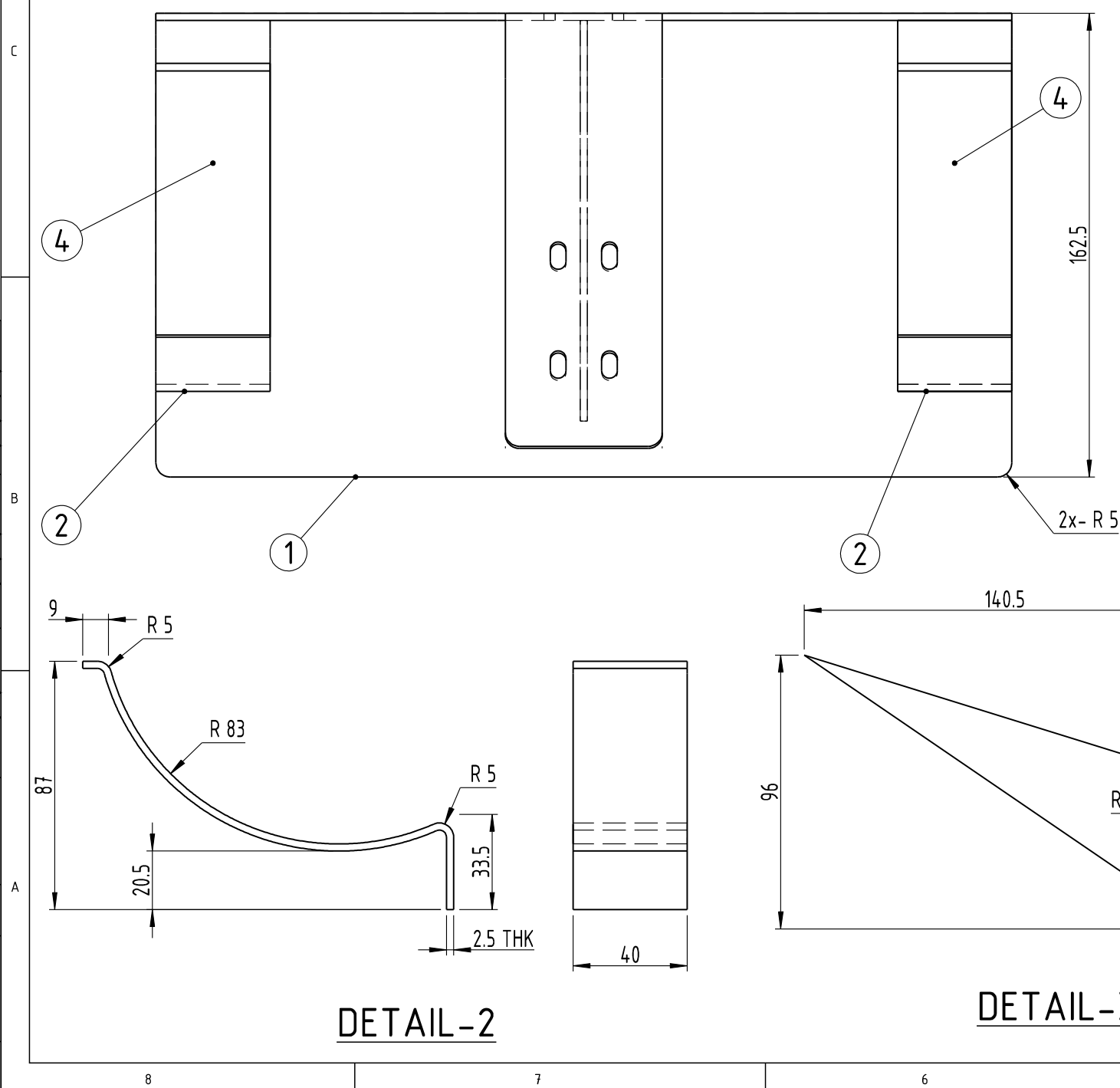
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**NOTE:**

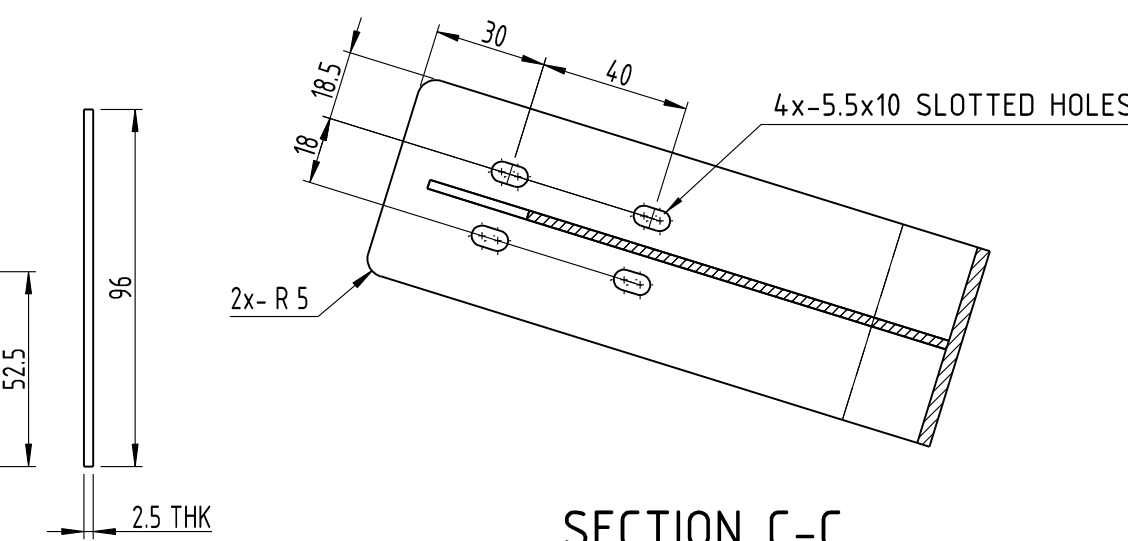
1. ALL DIMENSIONS ARE IN mm.
2. THE ASSY SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. REMOVE ALL SHARP EDGES AND BURRS.
4. PLUG/SPOT WELD ITEM NO 5 & 6 WITH ITEM 2 & 4 SUITABLY.
5. WELD AREAS SHALL BE PICKLED & PASSIVATED.
6. RIVET ITEM 2 TO ITEM 1 USING ITEM 3.
7. THE BRACKET ASSY SHALL BE BRUSH FINISHED AS PER ASTM A480 TO NO. 6 FINISH.
8. THIS ITEM SHALL BE APPROVED BEFORE MASS PRODUCTION.

6	1	-	SS LATCH-COMMERCIAL	-	SUS304/AISI304	
5	2	-	SS HINGE-COMMERCIAL	40x40x1t	SUS304/AISI304	
4	2	-	BAND	115x40x1t	SUS304/AISI304	
3	4	-	RIVET	Ø4x8L	DIN 7337,TYPE-A,SS	
2	1	-	BAND	280x40x1t	SUS304/AISI304	
1	1	-	BRACKET	2.5t	SUS304/AISI304	
SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
					MATERIAL	
			PRODUCT	MUMBAI METRO CARS L2 & L7		
			REF DRG			
			MATERIAL	SUS304/AISI 304, BRUSH FINISHED AS PER ASTM A480 TO NO.6 FINISH		
			HEAT TREAT.	APPD		22.05.2020
			SURFACE TREAT.	REV'D		22.05.2020
			TITLE	CHKD		22.05.2020
			BRACKET, FIRE EXTINGUISHER-6KG (NON-UTO)	DRWN		22.05.2020
				SCALE		Wt.(Kg)
				NTS		1 OF 1
			DRG No.			ALT
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	
<b>BEML LIMITED</b> <small>NEW YORK OFFICE NEW DELHI</small>						525-18348

4	2	525-18349-04	PACKING WITH SELF ADHESIVE			110x40x3THK	EPDM RUBBER			
3	1	525-18349-03	RIB			2.5t	SUS304/AISI304			
2	2	525-18349-02	SUPPORT			2.5t	SUS304/AISI304			
1	1	525-18349-01	BRACKET			2.5t	SUS304/AISI304			
SL.No.	QTY	PART / STOCK No.		DESCRIPTION			SIZE	COMPANY STD./IS		Wt. (Kg)
							MATERIAL			
					PRODUCT	MUMBAI METRO CARS - L2 & L7				
					REF DRG					
					MATERIAL	SUS304/AISI304-BRUSH FINISH AS PER ASTM A480 NO.6 FINISH				
					HEAT TREAT.	APPD		13.06.2020		
					SURFACE TREAT.	REVD		13.06.2020		
					TITLE	CHKD		13.06.2020		
					FIRE EXTINGUISHER BRACKET 6 KG(UTO)	DRWN		13.06.2020		
						SCALE		SHEET	Wt.	
					1:1		1 OF 1	-		
ALT.NO.	ECN NO/CHANGES	DATE	BY	CHKD	APPD	DRG No.			ALT	
						BEM LIMITED				
3					2	1				A2

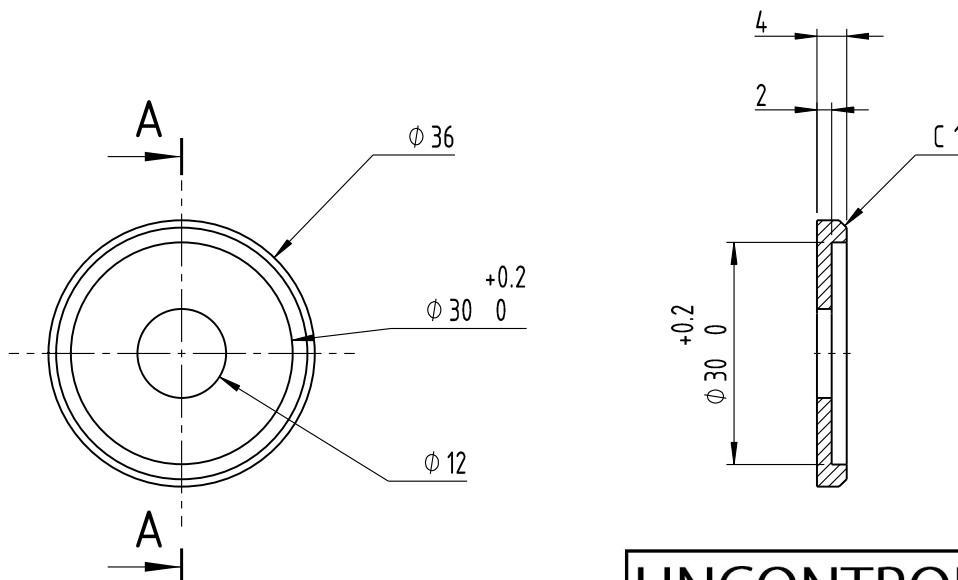


N C-O



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DRAWING RELEASED FROM PLM, PHYSICAL SIGNATURE NOT REQUIRED

MACHINING DEVIATIONS FOR LINEAR DIMENSIONS	RANGE	0 - 6	6 - 30	30 - 120	120 - 315	315-1000	1000-2000	2000-4000	ABOVE 4000	RA
	TOLERANCE	±0.1	±0.2	±0.3	±0.5	±0.8	±1.2	±2	±3	~
FOR DIMENSIONAL TOLERANCES OF SHEET METAL PARTS AND WELDED STRUCTURES, REFER STD. RD-227										
UNSPECIFIED TOLERANCE FOR LINEAR AND ANGULAR DIMENSIONS REF. IS 2102 (PT-1) (MEDIUM)							QUALITY OF WELD JOINTS REF, RD 230 MEDIUM			
VALUES OF SURFACE TEXTURE SHALL BE AS PER COMPANY STD DS. 1012.C.							STATUS:	PROTO/PRODUCTION		
WELDING SHALL BE CARRIED OUT AS PER IS: 9595-96										



UNCONTROLLED

## SECTION A-A

NOTE:

1. ALL DIMENSIONS ARE IN mm.
2. THE ITEM SHALL COMPLY TO TDC DOC NO. GR/TD/5025.
3. THE EXPOSED SURFACE SHALL BE BRUSH FINISHED TO ASTM A480. NO.6 FINISH.
4. REMOVE SHARP EDGES AND BURRS.
5. SAMPLE APPROVAL SHALL BE OBTAINED BEFORE BULK PRODUCTION.

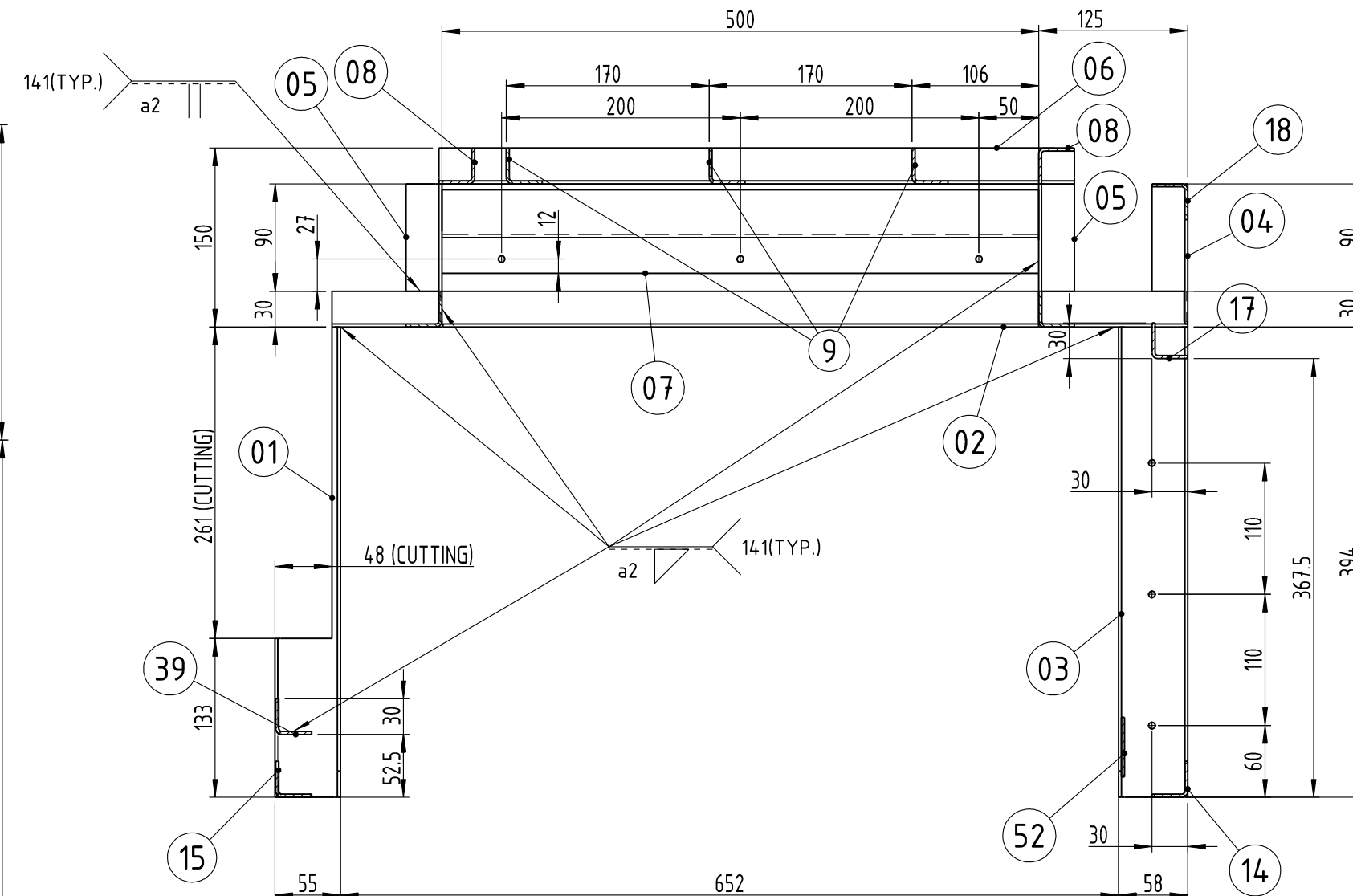
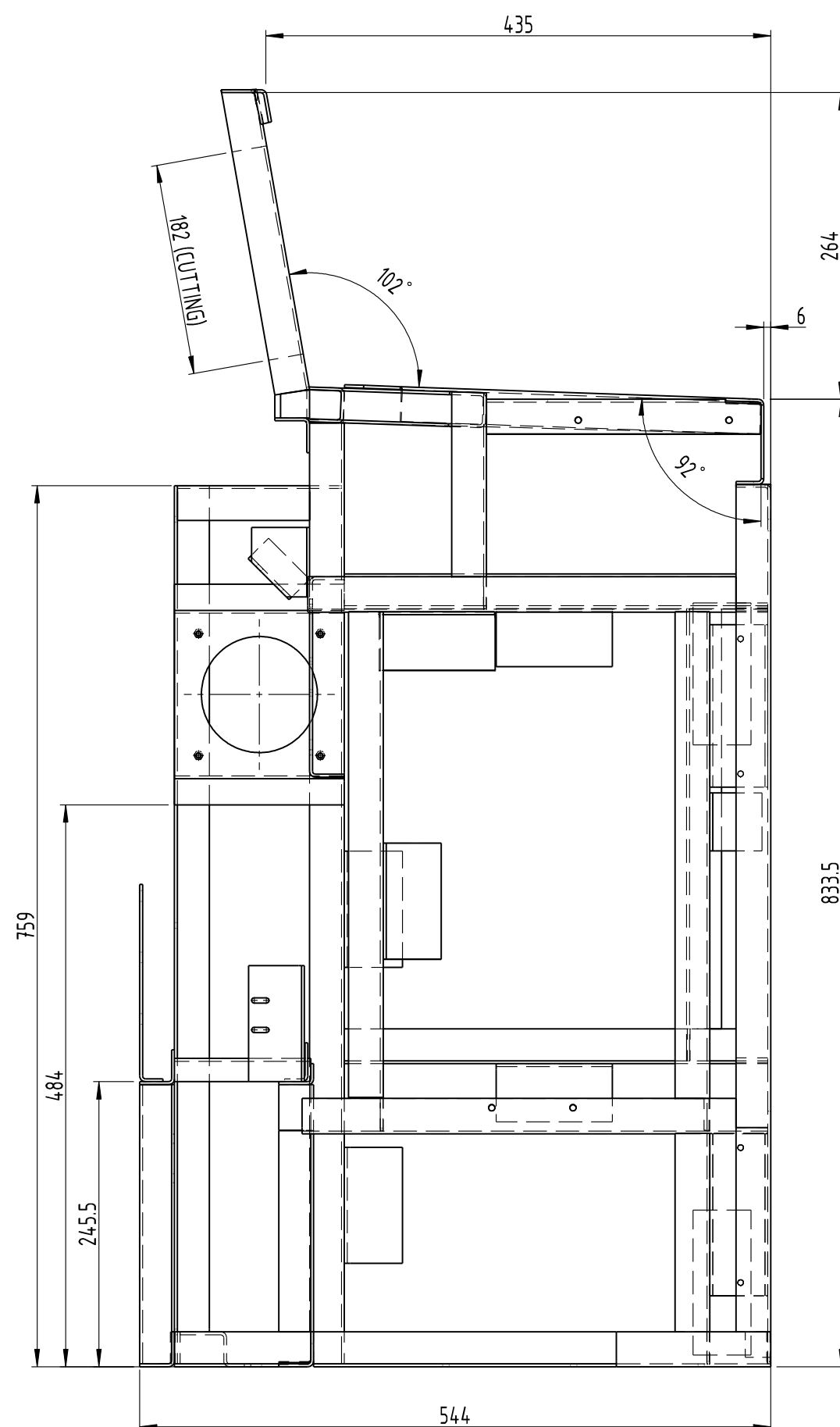
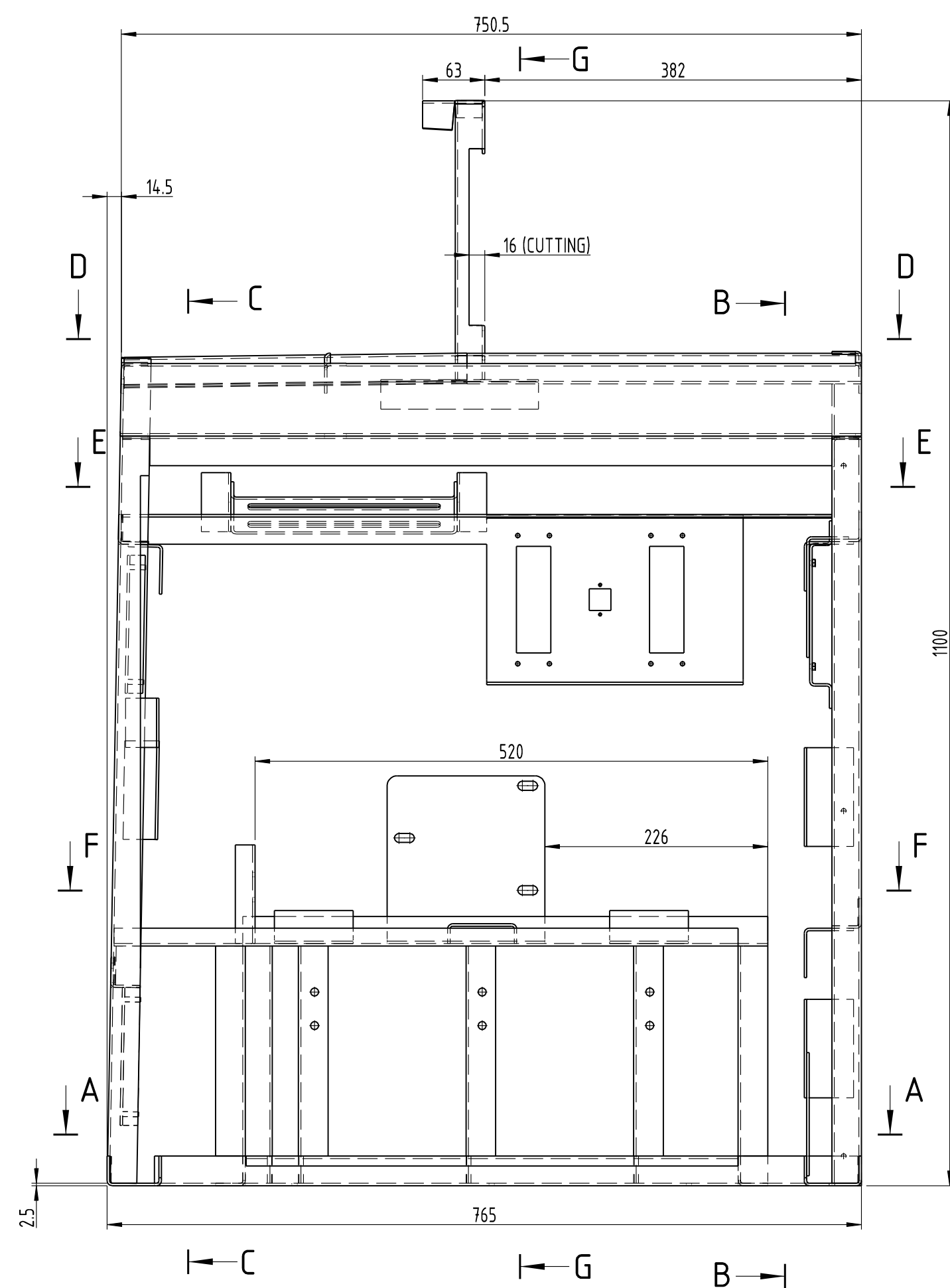
[illegible]



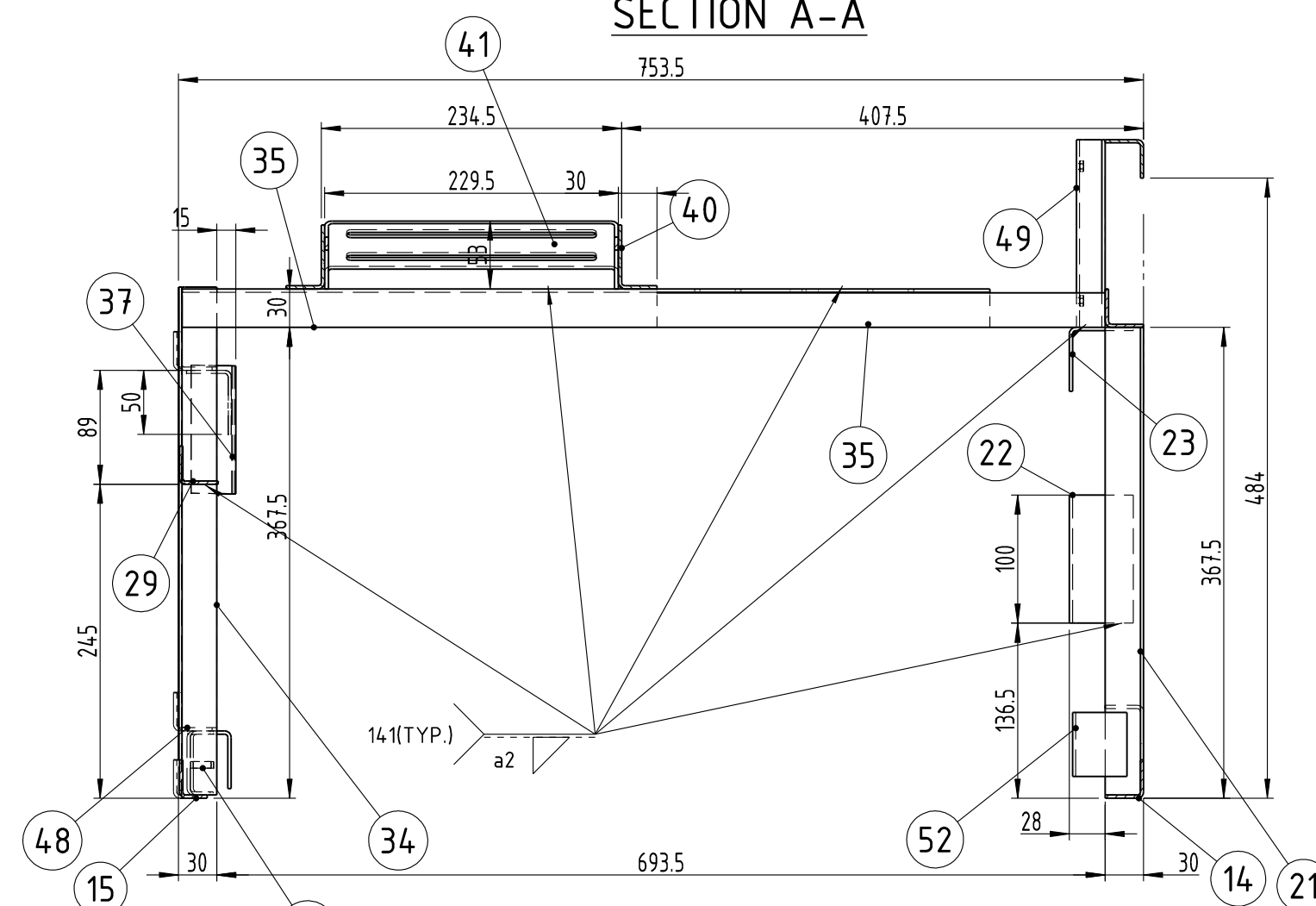




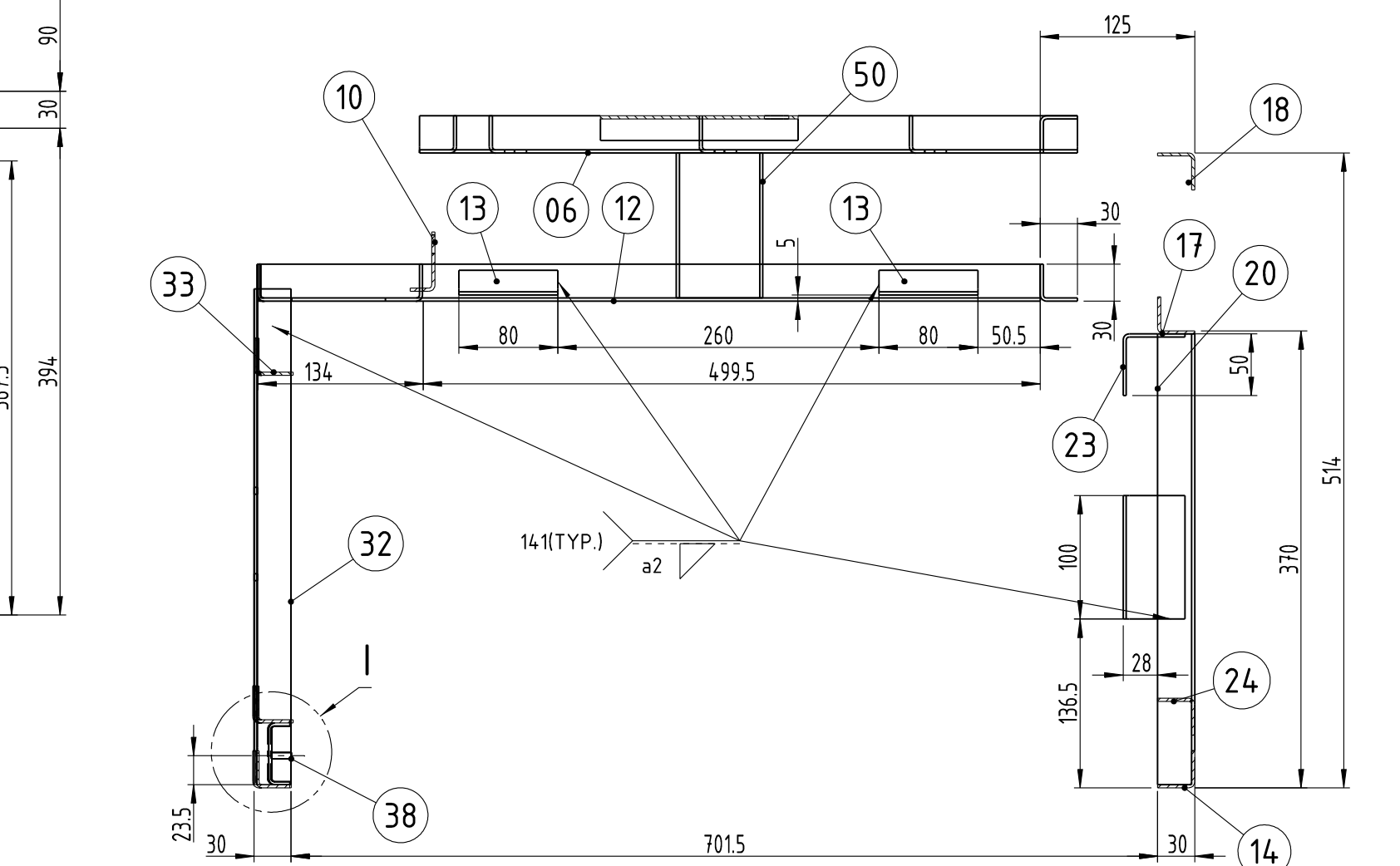
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GRADE No.	N12	N11	N10	N9	N8	N7	N6	N5	N4	N3	N2	N1
VALUE	30	25	12.5	6.3	3.2	1.6	0.8	0.4	0.2	0.1	0.05	0.025
SYMBOL												
SURFACE												
ROUGHNESS												



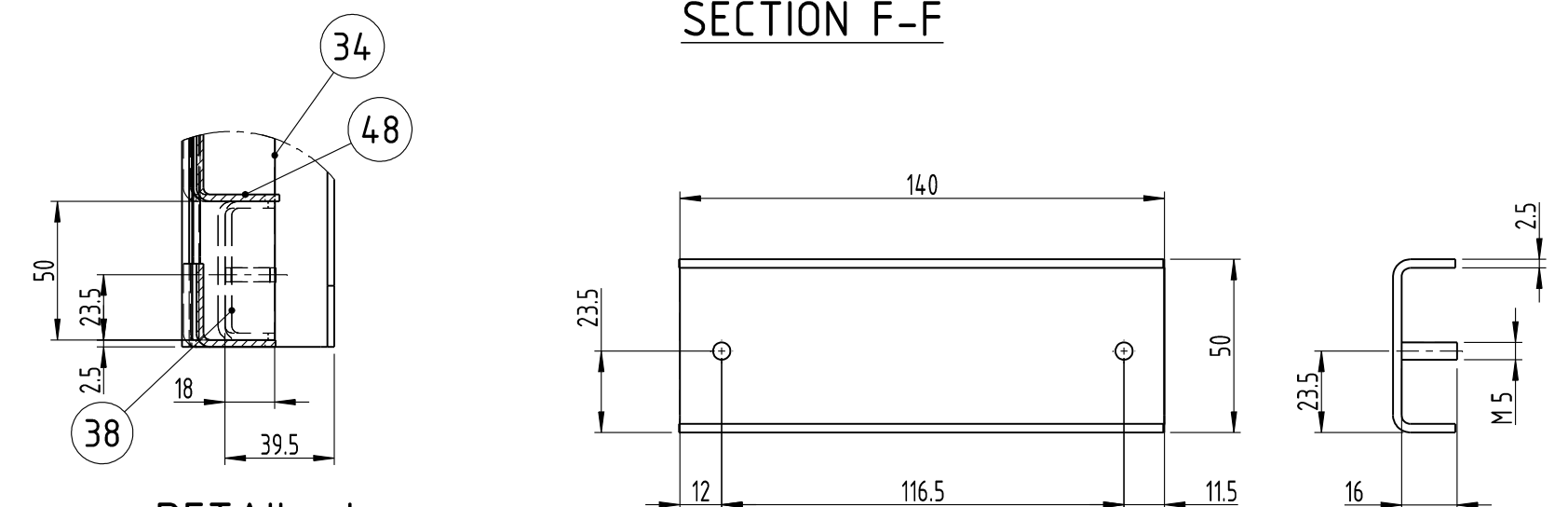
SECTION A-A



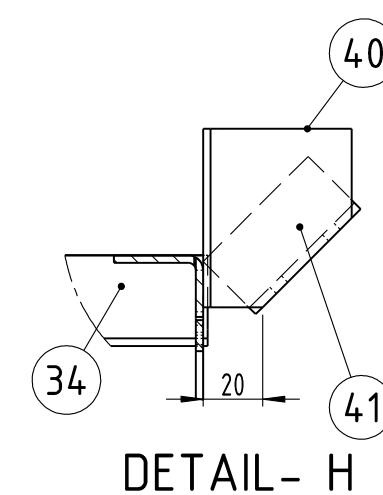
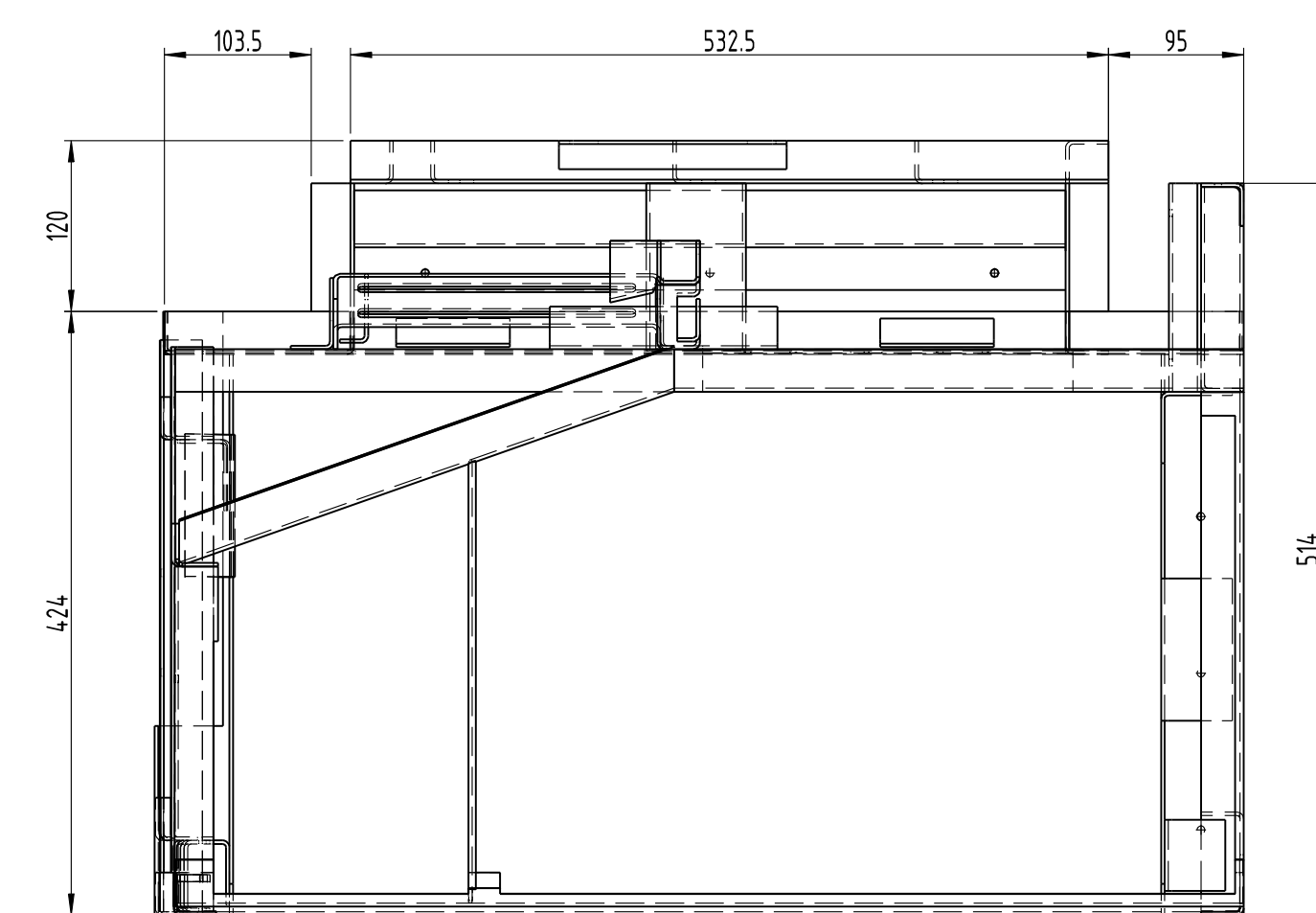
## SECTION E-E



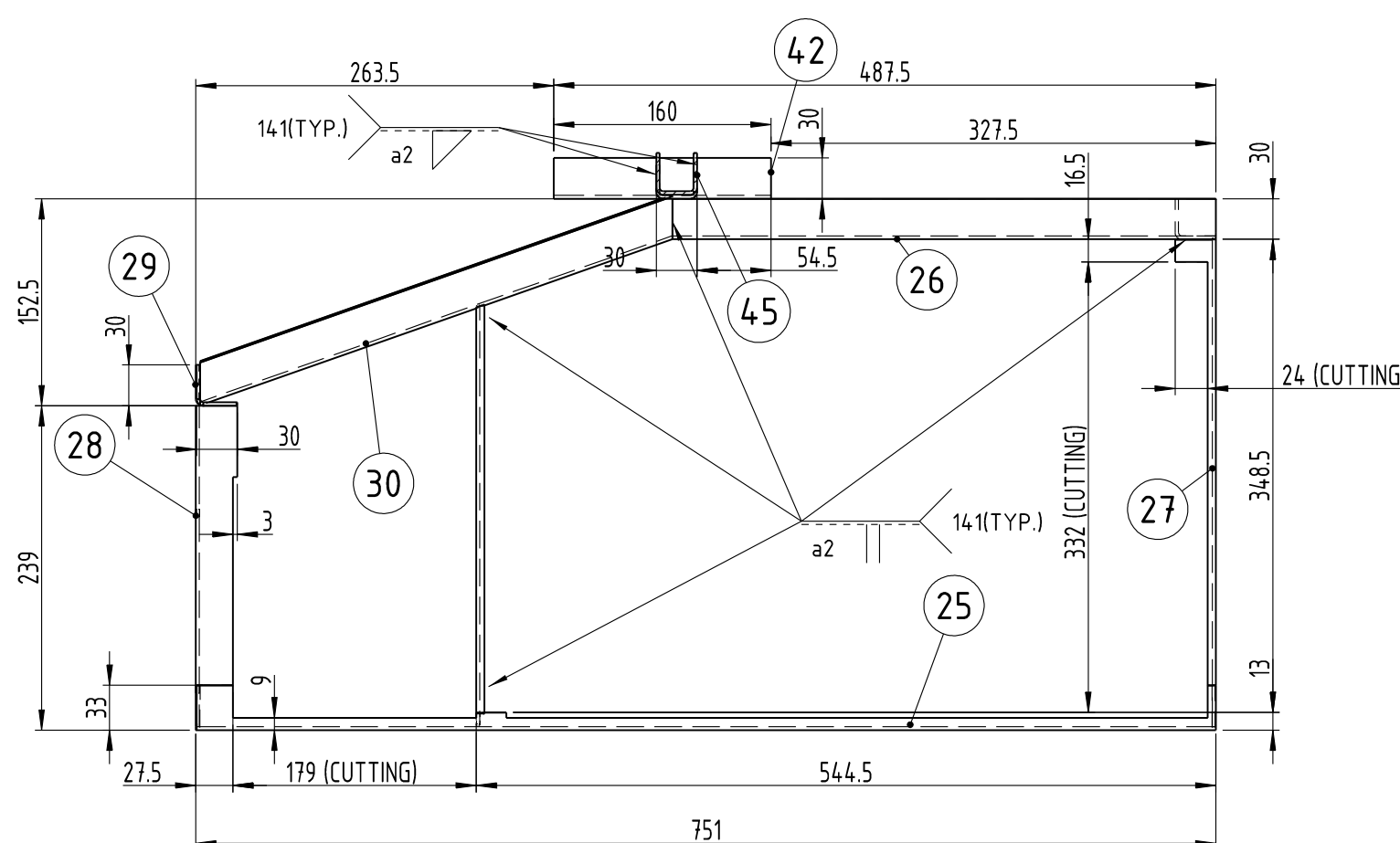
SECTION F-F



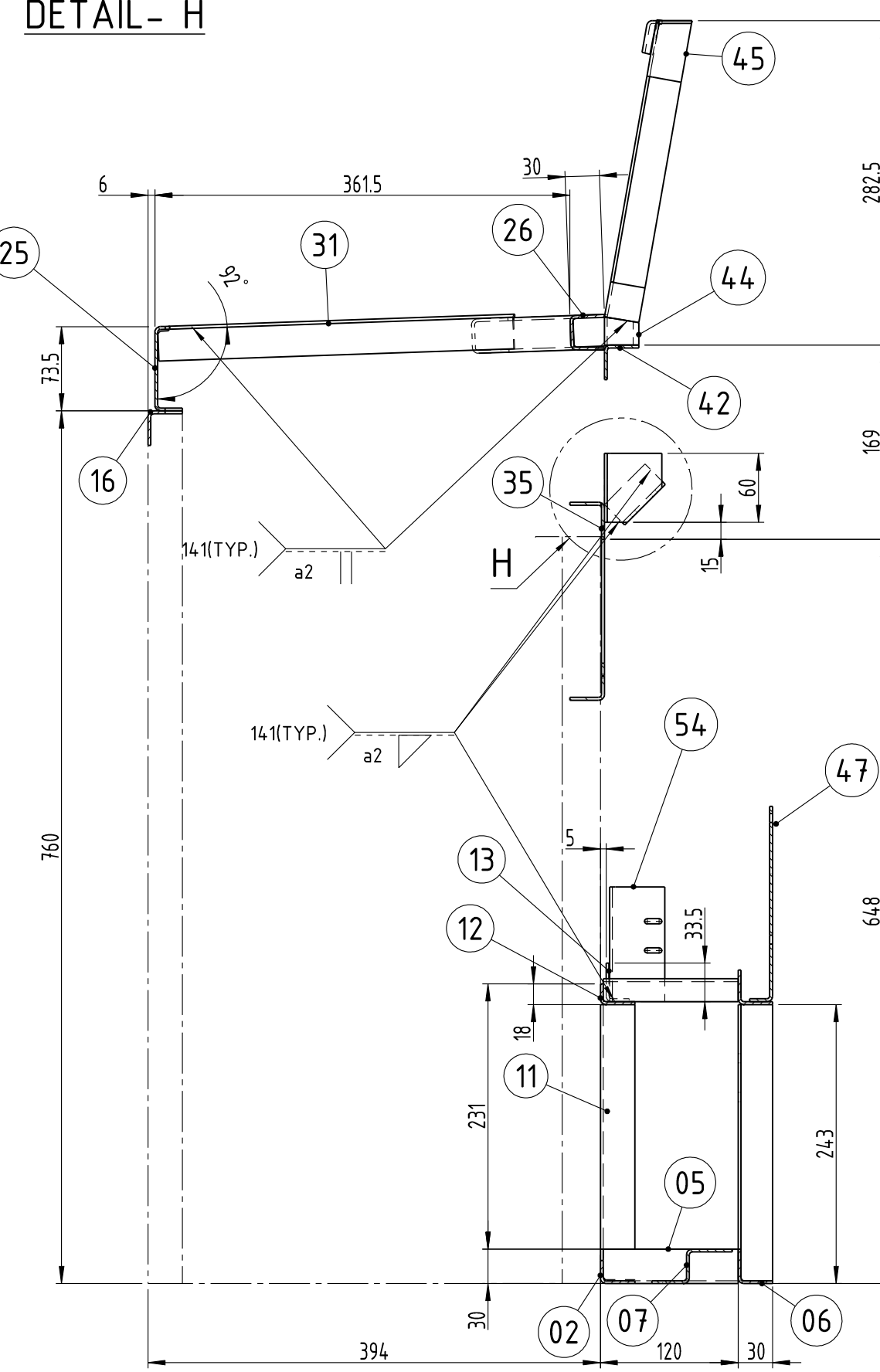
DETAIL-38



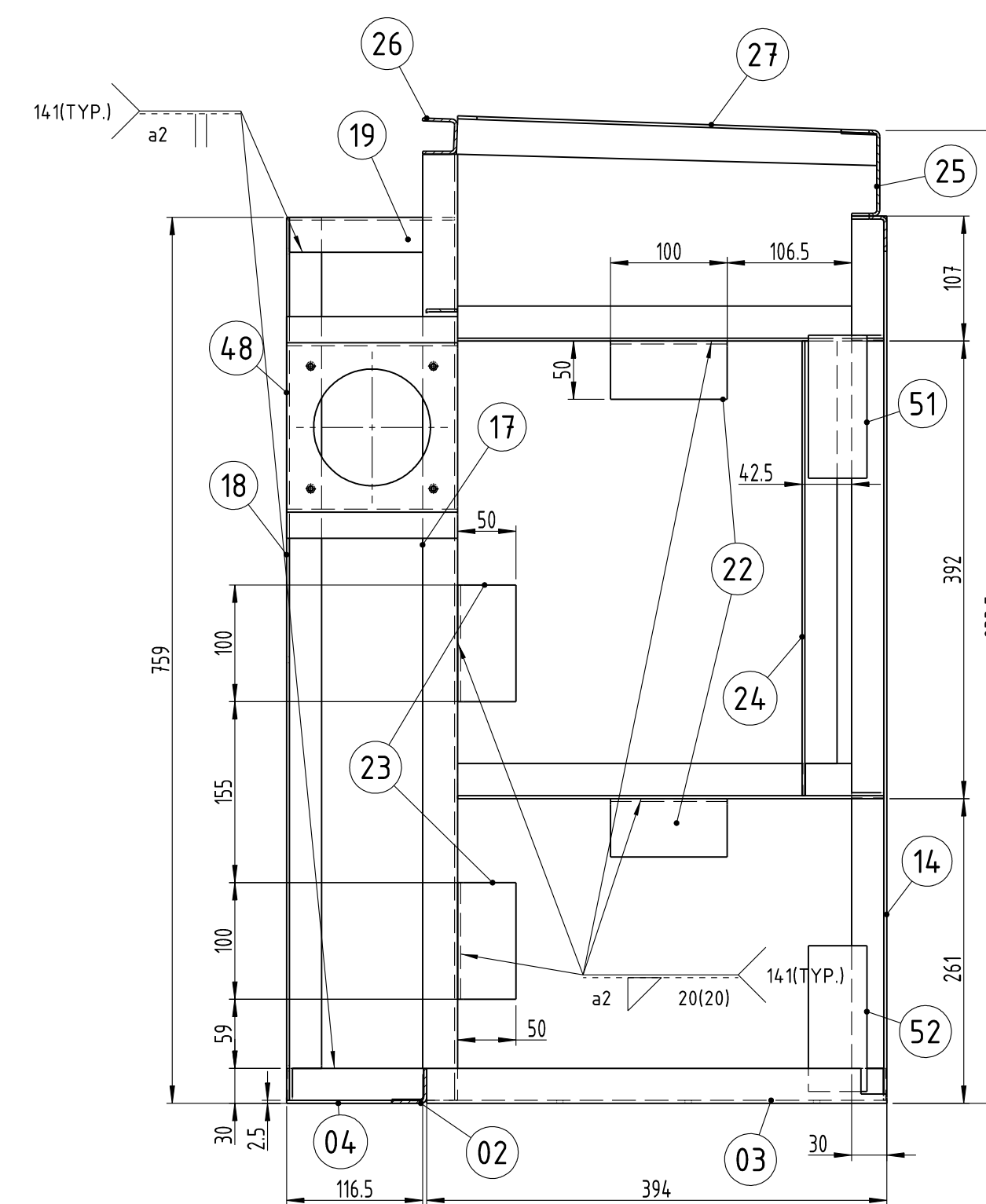
DETAIL- H



SECTION D-D

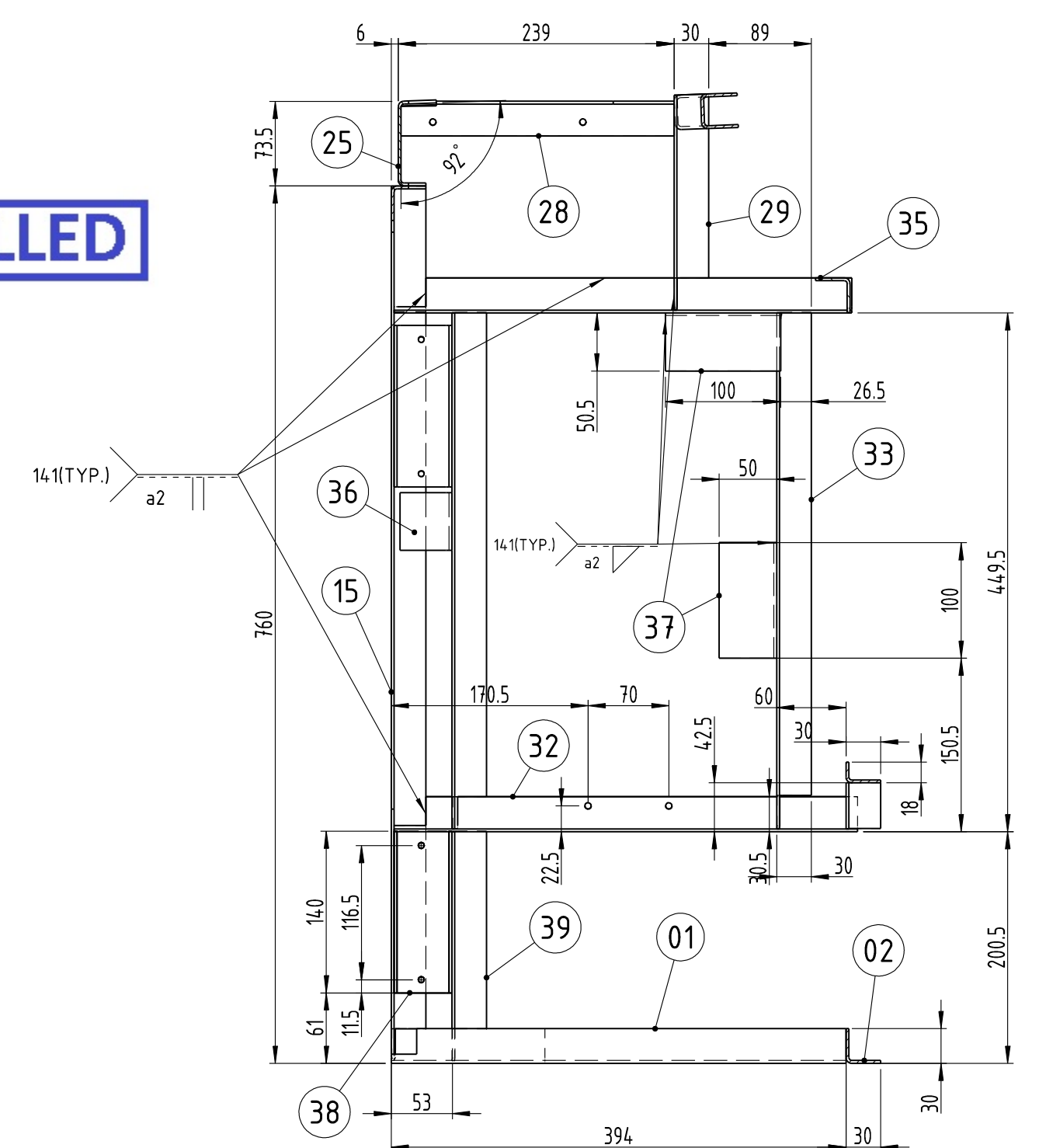


SECTION G-G







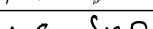






SECTION B-B

**UNCONTROLLED**



SECTION C-C

SL No.	QTY	PART / STOCK No.				DESCRIPTION	SIZE	COMPANY STD./I.S		Wt. (Kg)
								MATERIAL		
					PRODUCT	MUMBAI METRO CARS - L2 & L7				
					REF DRG					
					MATERIAL	SUS304/AISI304-2B FINISH				
					HEAT	APPD				10.07.2019
					TREAT.	REVD				10.07.2019
					SURFACE	CHKD				10.07.2019
					TREAT.	DRWN				10.07.2019
					TITLE	DRIVER DESK FRAME ASSY				
						SCALE	1:5	SHEET	WT.	
							1 OF 3	-		
ALT No	ECN No/CHANGES				DATE	BY	CHKD	APPD	DRG No.	ALT
									 BEM LIMITED	
									525-18125	



**DETAIL-12**

**DETAIL-13**

**DETAIL-14**

**DETAIL-29**

**DETAIL-30**

**DETAIL-45**

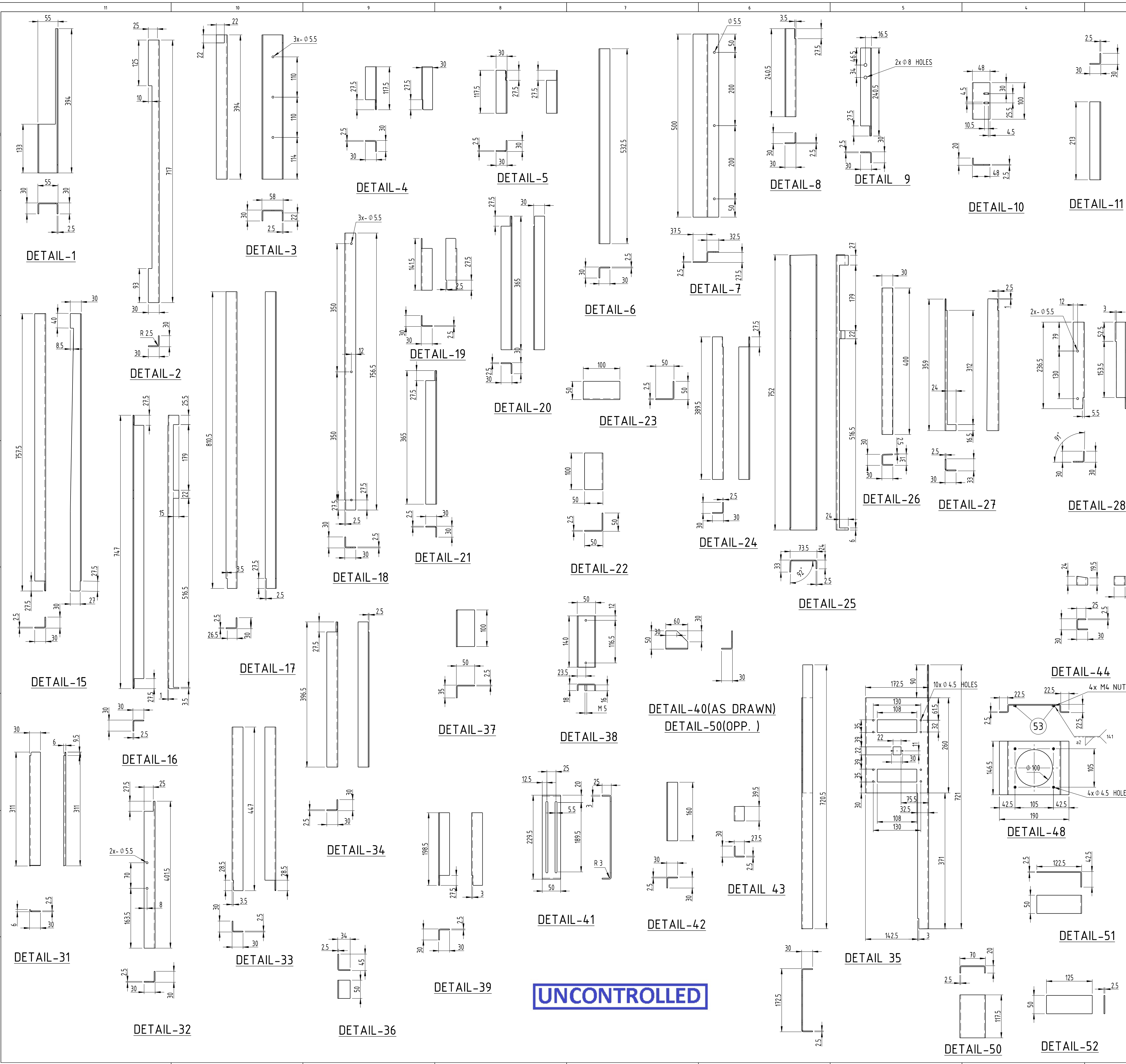
**DETAIL-46**








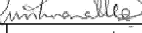


**DETAIL-47**

**MUMBAI METRO CARS - L2 & L7**

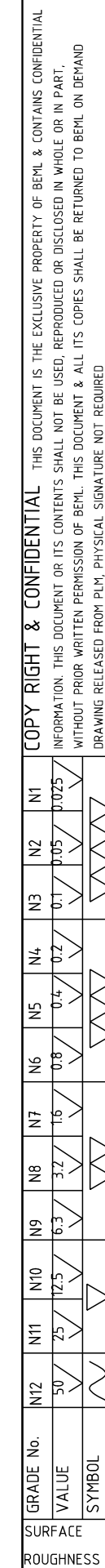
**DRIVER DESK FRAME ASSY**

SL.No.	QTY	PART / STOCK No.	DESCRIPTION	SIZE	COMPANY STD./IS	Wt. (Kg)
1	1		PRODUCT			
2	1		REF. DRG			
3	1		MATERIAL			
4	1		HEAT TREAT			
5	1		SURFACE TREAT.			
6	1		TITLE			
7	1		APPROD			
8	1		DATE			
9	1		BY			
10	1		CHKD			
11	1		APPROD			
12	1		DATE			
13	1		BY			
14	1		CHKD			
15	1		APPROD			
16	1		DATE			
17	1		BY			
18	1		CHKD			
19	1		APPROD			
20	1		DATE			
21	1		BY			
22	1		CHKD			
23	1		APPROD			
24	1		DATE			
25	1		BY			
26	1		CHKD			
27	1		APPROD			
28	1		DATE			
29	1		BY			
30	1		CHKD			
31	1		APPROD			
32	1		DATE			
33	1		BY			
34	1		CHKD			
35	1		APPROD			
36	1		DATE			
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44	1		DATE			
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47	1		APPROD			
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236	1		DATE			
237	1		BY			
238	1		CHKD			
239						



SL.No.	QTY	PART / STOCK No.		DESCRIPTION		SIZE	COMPANY STD./S MATERIAL		Wt. (Kg)
				PRODUCT	MUMBAI METRO CARS - L2 & L7				
				REF DRG					
				MATERIAL	SUS304/AISI304-2B FINISH				
				HEAT TREAT SURFACE TREAT TITLE	APPD			10.07.2019	
					REVD			10.07.2019	
					CHKD	M. Suresh		10.07.2019	
					DRWN			10.07.2019	
					DRIVER DESK FRAME ASSY				
					SCALE			SHEET 2 OF 3	Wt. -
					1:5				
ALT.NO	ECONO/CHANGES	DATE	BY	CHKD	APPD	BIRG No.		ALT	
						BEML LIMITED		525-18125	
						BEM BELT ROAD INFRA DEVELOPMENT			





**UNCONTROLLED**

07.2019	Wf.	-
	ALT	-